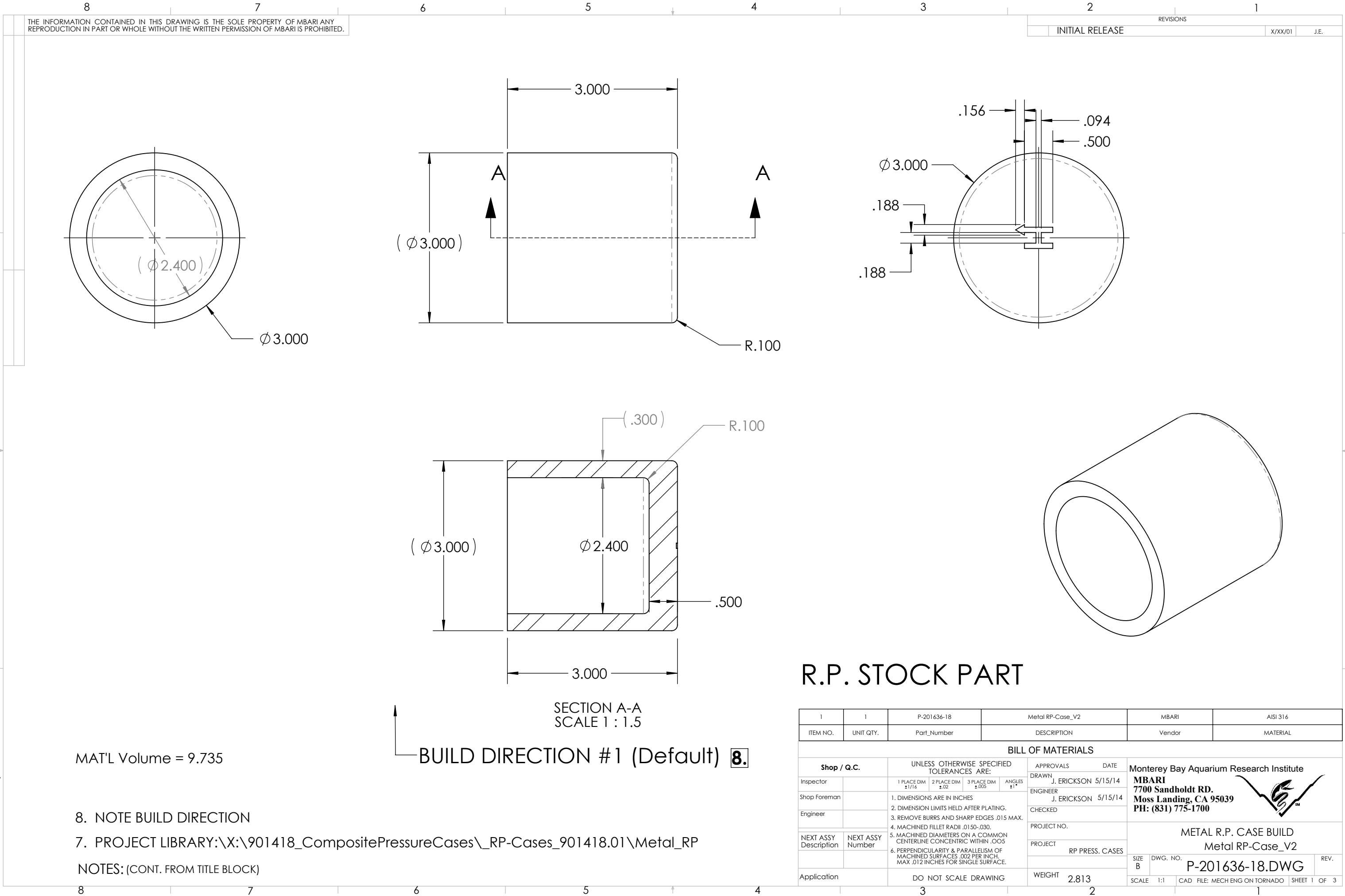
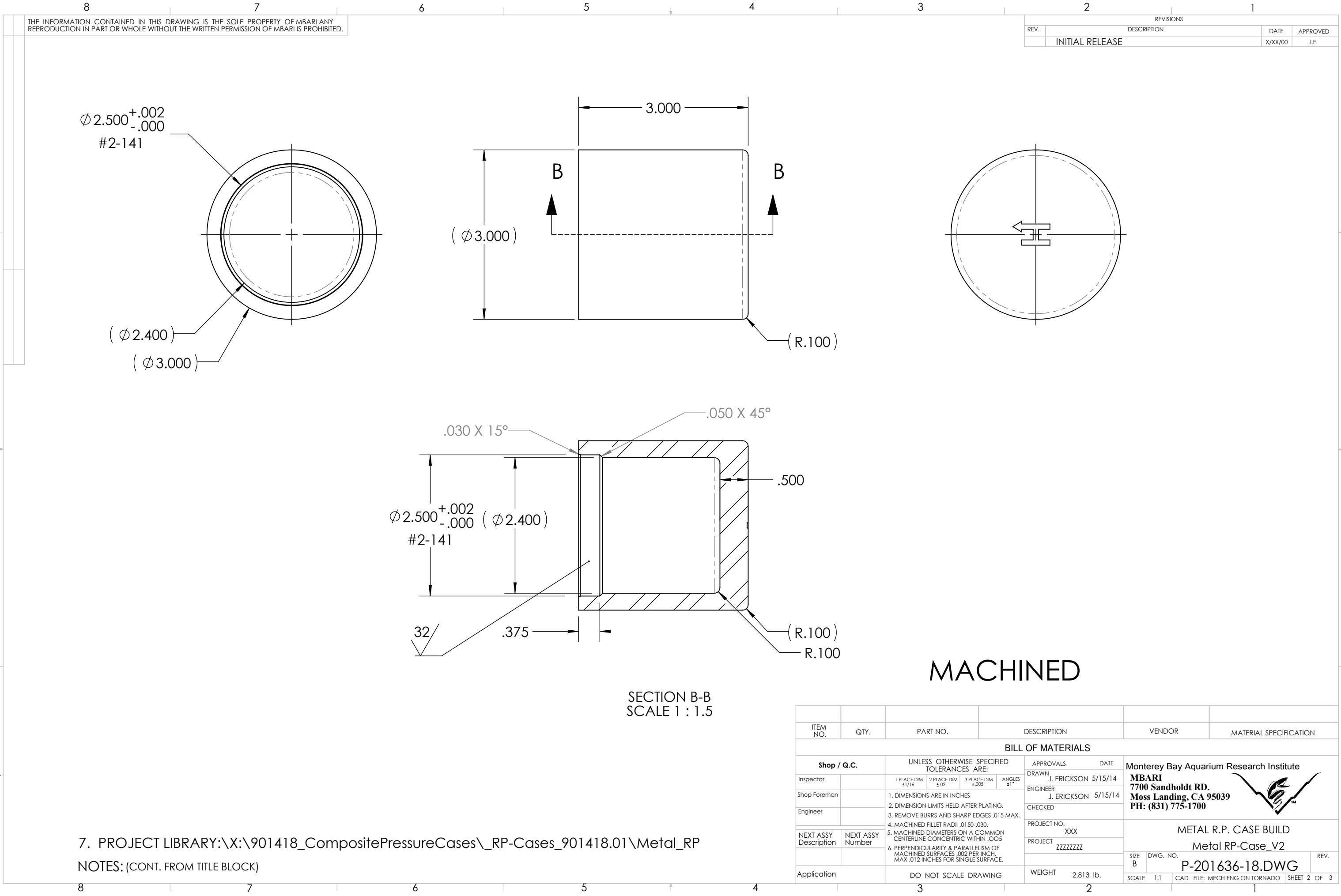
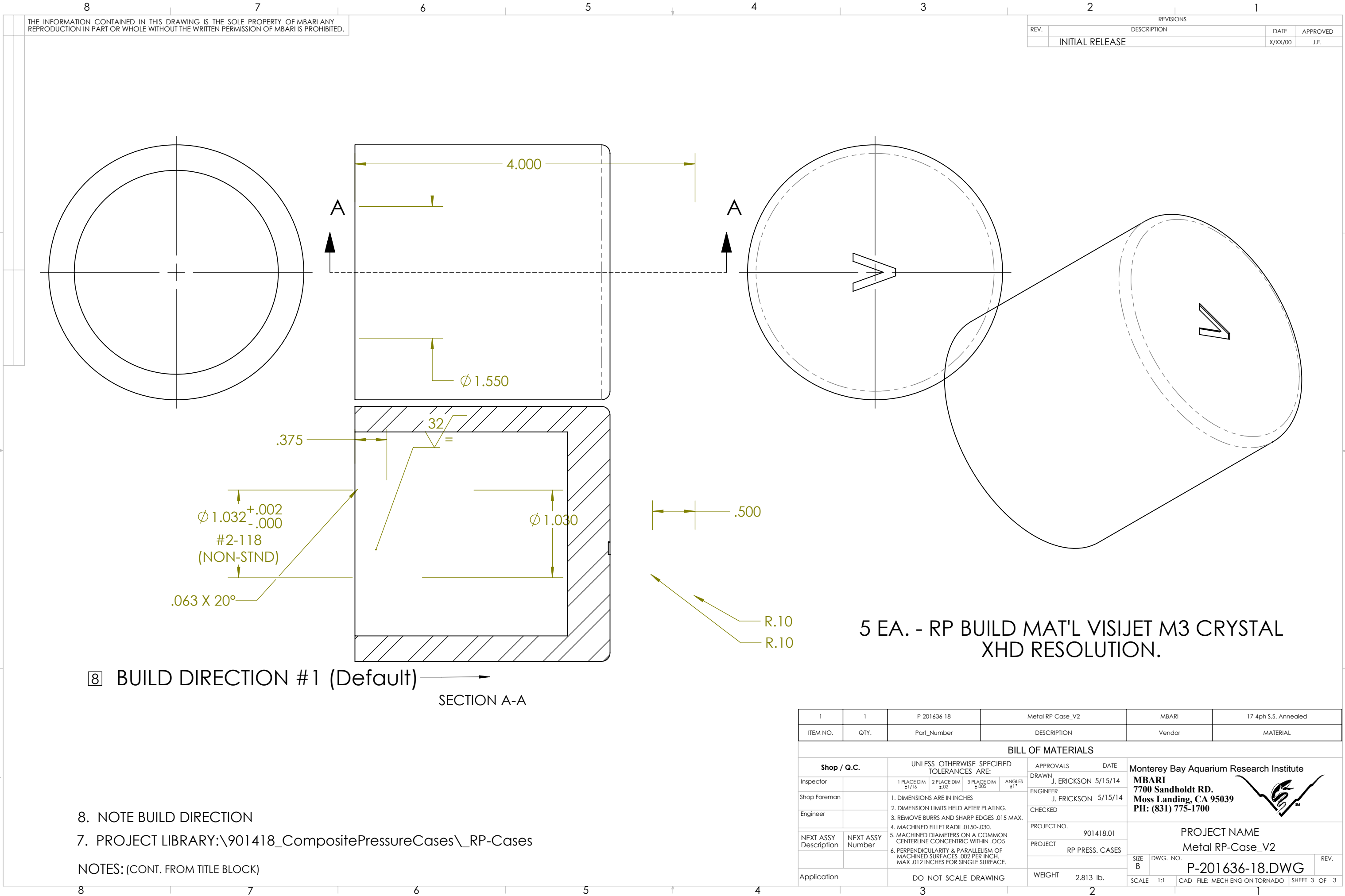








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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

$\phi 1.032^{+.002}_{-.000}$
#2-118
(NON-STND)
.063 X 20°

SECTION A-A

5 EA. - RP BUILD MAT'L VISIJET M3 CRYSTAL XHD RESOLUTION.

8. NOTE BUILD DIRECTION
7. PROJECT LIBRARY:\901418_CompositePressureCases_RP-Cases
- NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201636-18	Metal RP-Case_V2	MBARI	17-4ph S.S. Annealed
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 5/15/14	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 5/15/14	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901418.01	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT RP PRESS. CASES	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 2.813 lb.	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-201636-18.DWG	
				SCALE 1:1	CAD FILE: MECH ENG ON TORNADO SHEET 3 OF 3

Monterey Bay Aquarium Research Institute
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Moss Landing, CA 95039
PH: (831) 775-1700



PROJECT NAME
Metal RP-Case_V2

REV.