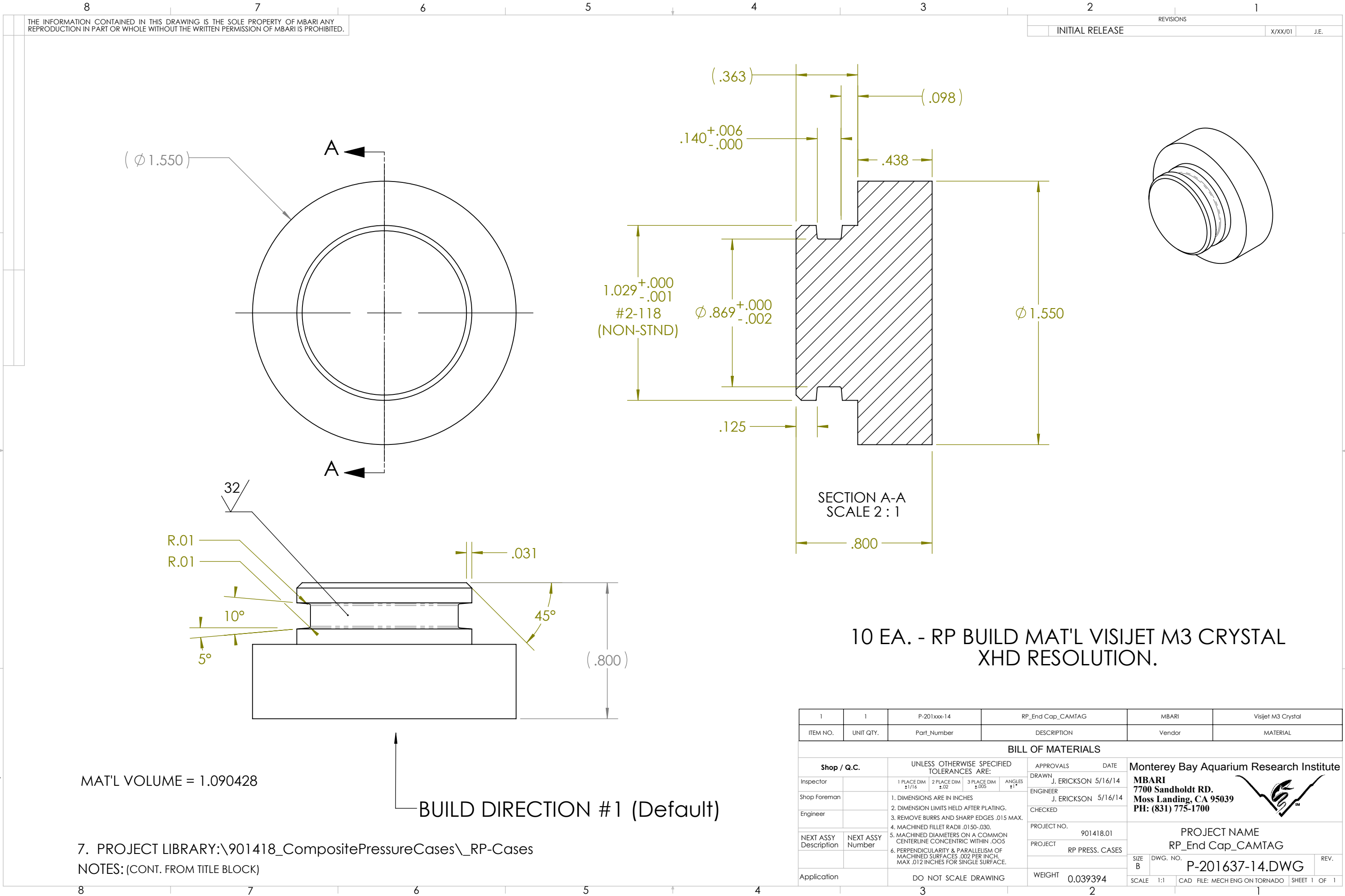
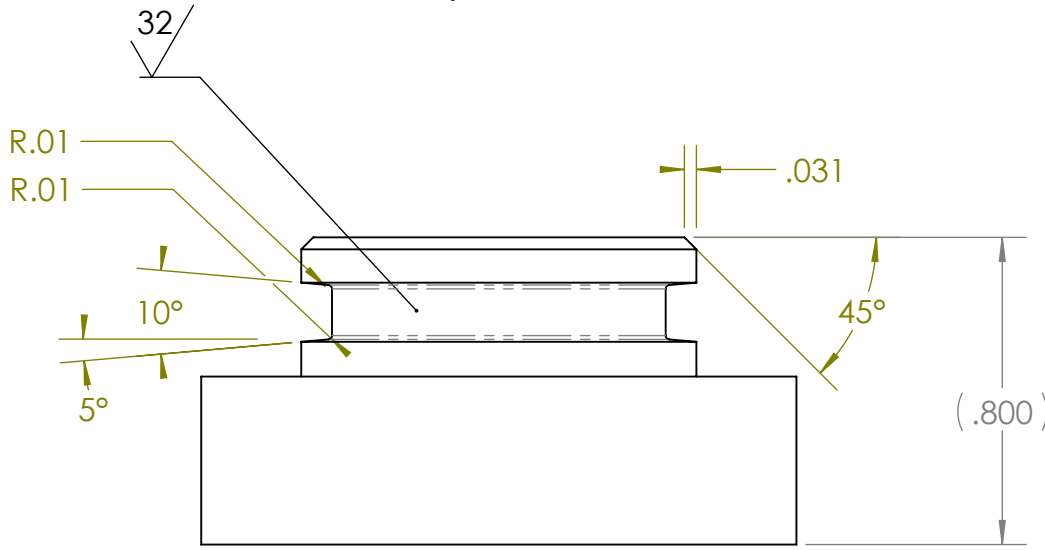
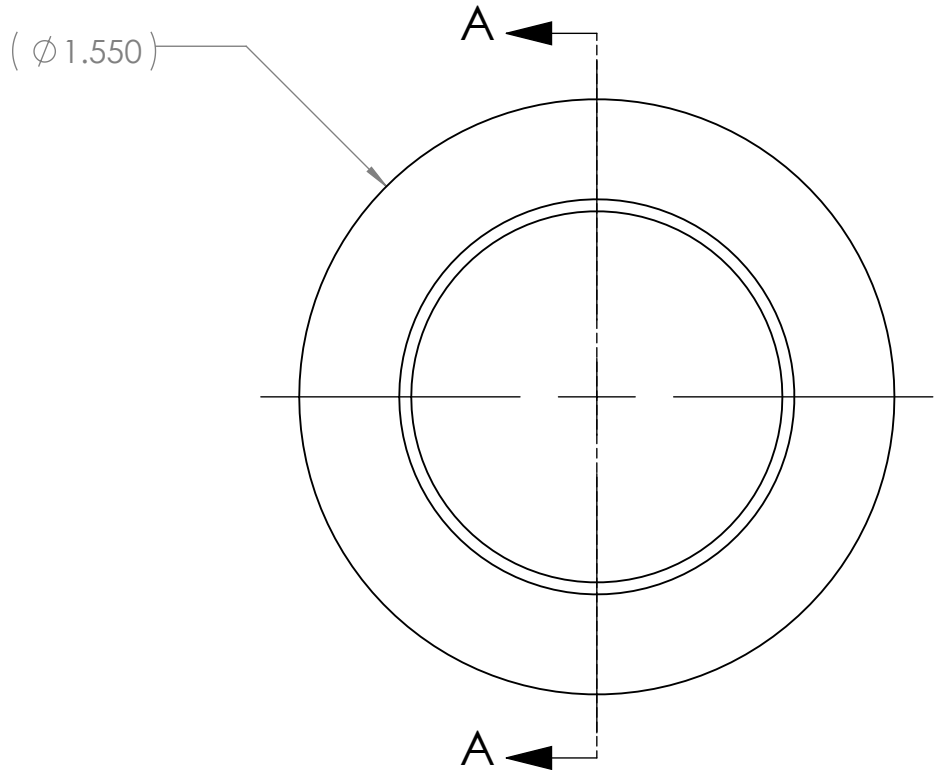
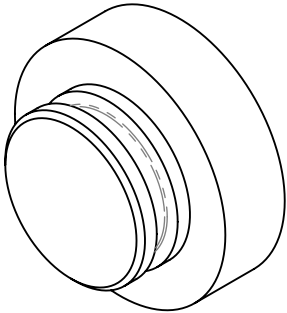
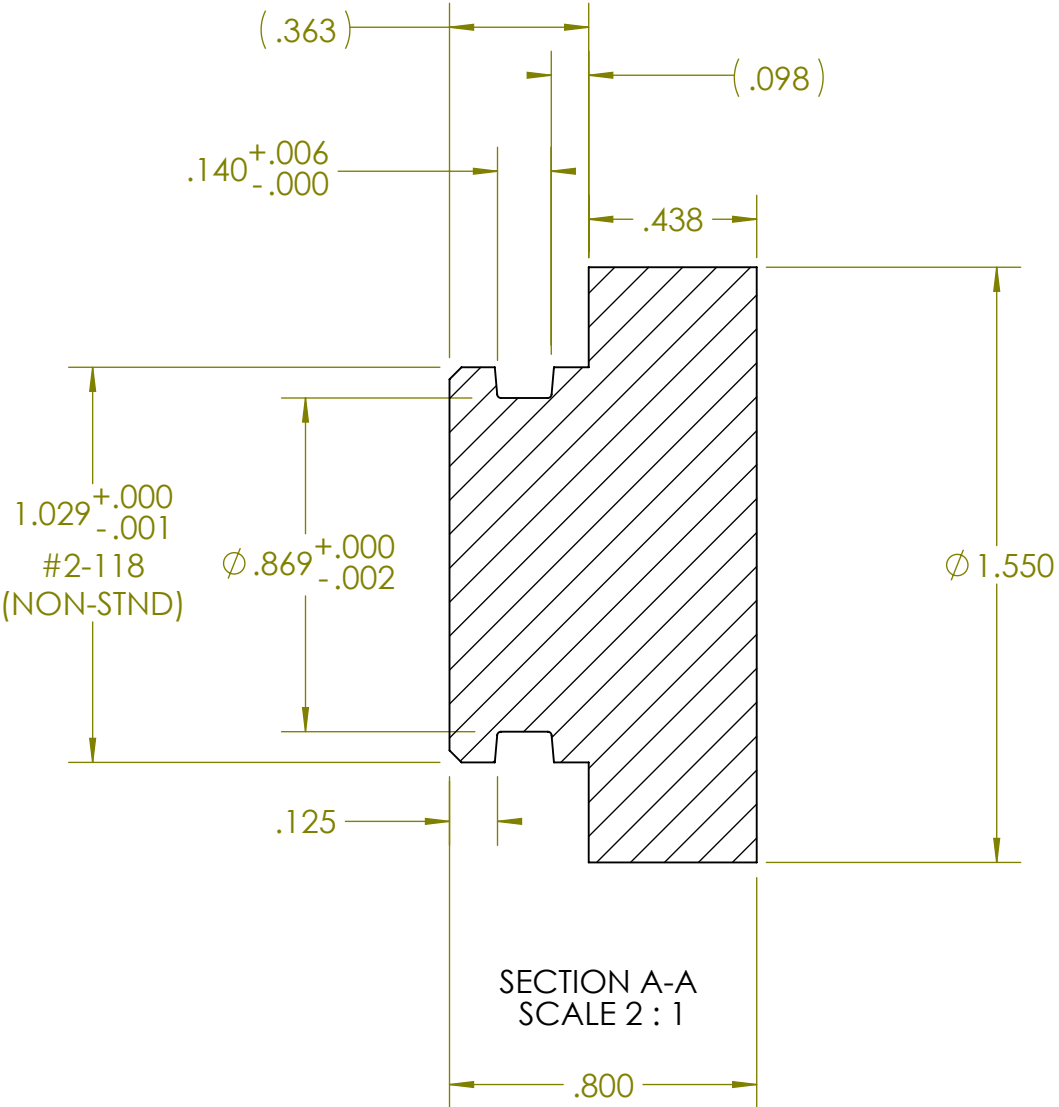




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.



MAT'L VOLUME = 1.090428

BUILD DIRECTION #1 (Default)

7. PROJECT LIBRARY:\901418_CompositePressureCases_RP-Cases
NOTES: (CONT. FROM TITLE BLOCK)

10 EA. - RP BUILD MAT'L VISIJET M3 CRYSTAL XHD RESOLUTION.

1	1	P-201xxx-14	RP_End Cap_CAMTAG	MBARI	Visijet M3 Crystal
ITEM NO.	UNIT QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DRAWN J. ERICKSON 5/16/14
Engineer					ENGINEER J. ERICKSON 5/16/14
					CHECKED
NEXT ASSY Description	NEXT ASSY Number				PROJECT NO. 901418.01
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