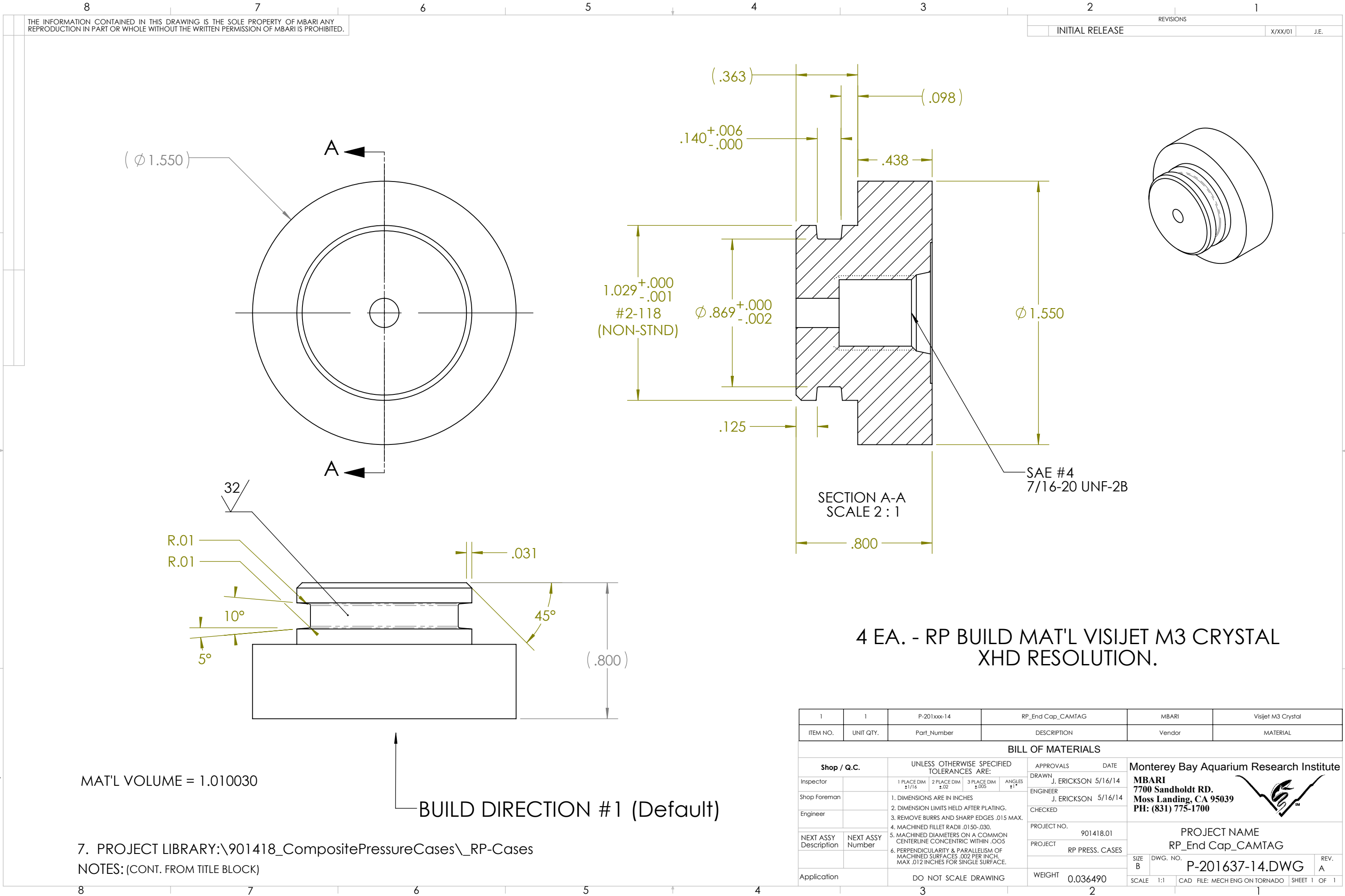
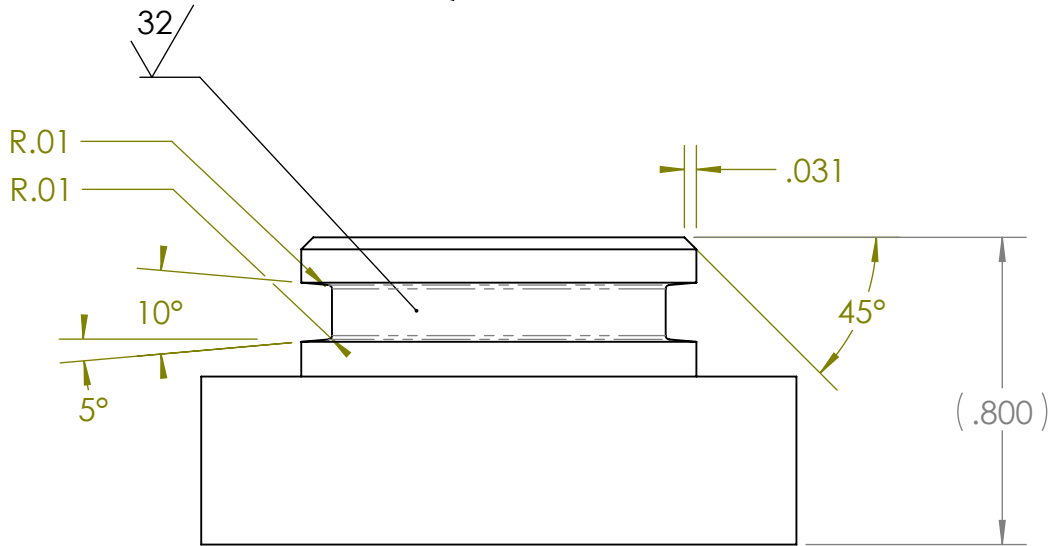
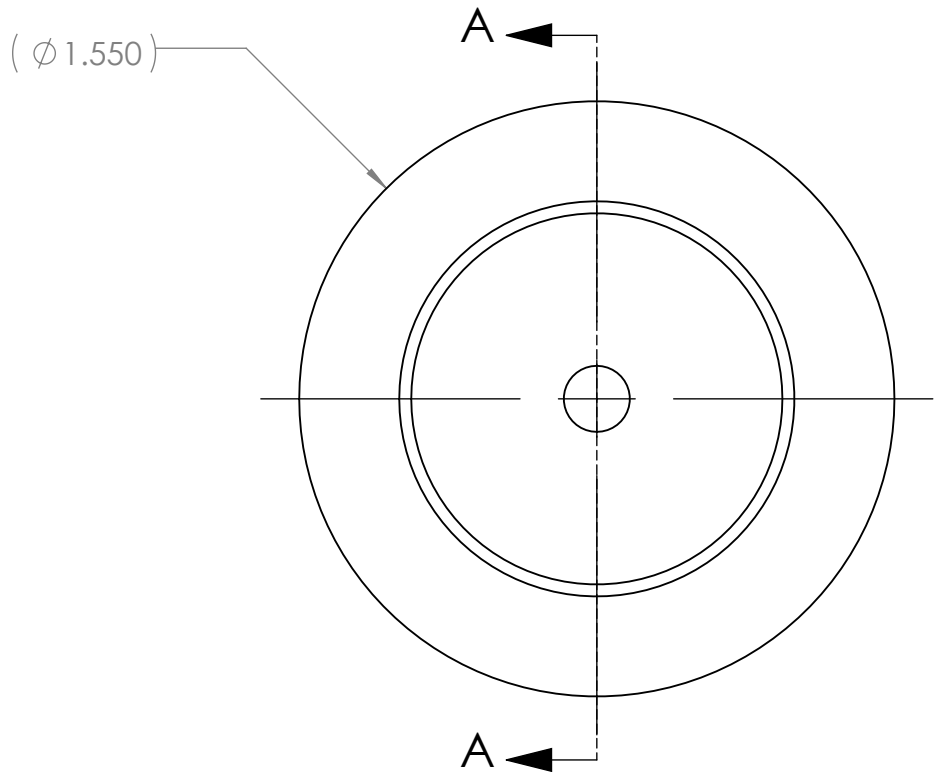
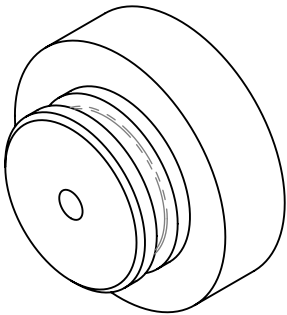
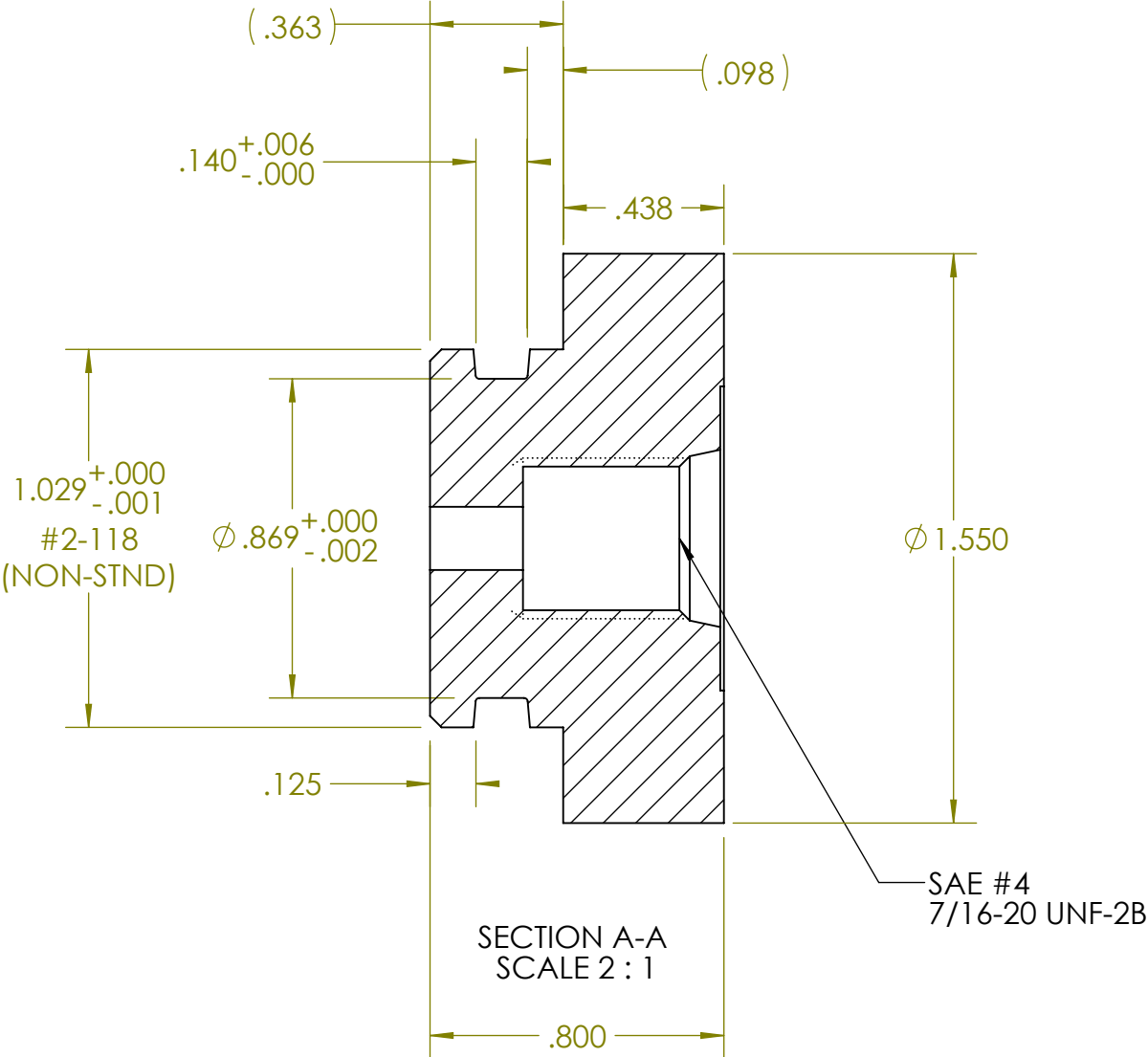




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.



MAT'L VOLUME = 1.010030

BUILD DIRECTION #1 (Default)

7. PROJECT LIBRARY:\901418_CompositePressureCases_RP-Cases
NOTES: (CONT. FROM TITLE BLOCK)

4 EA. - RP BUILD MAT'L VISIJET M3 CRYSTAL
XHD RESOLUTION.

1	1	P-201xxx-14	RP_End Cap_CAMTAG	MBARI	Visijet M3 Crystal
ITEM NO.	UNIT QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 5/16/14	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 5/16/14	
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901418.01	
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT RP PRESS. CASES	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.036490	
		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-201637-14.DWG	
				SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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PROJECT NAME
RP_End Cap_CAMTAG

REV. A