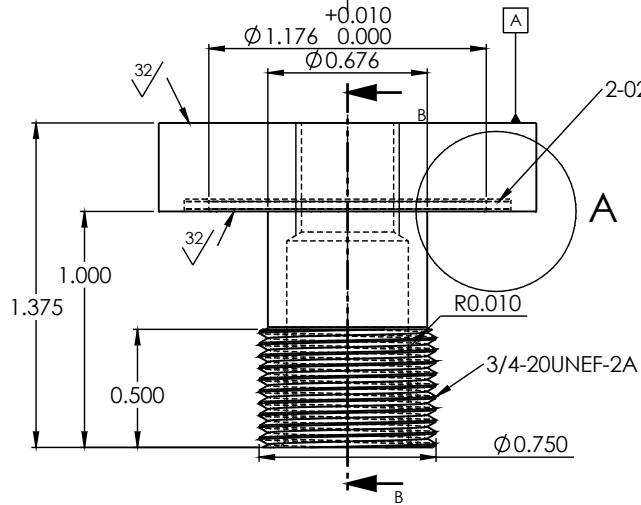
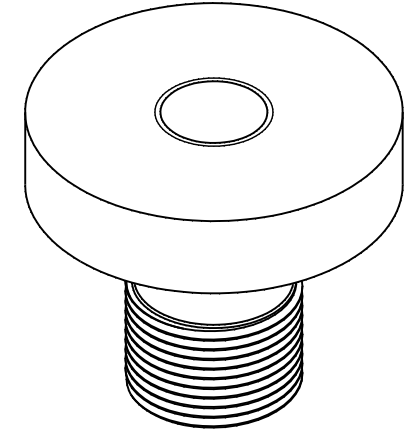


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE		

$\phi 1.600$
 $\phi 0.391$ THRU ALL
 7/16-20 UNF THRU ALL

$\perp 0.010$ A

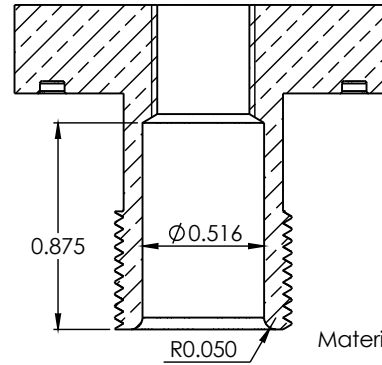


2-025 O-Ring Type

R0.010

3/4-20UNEF-2A

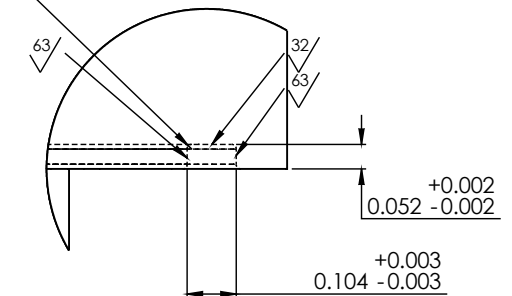
$\phi 0.750$



SECTION B-B

Material: Ti 6AL-4V

$+0.005$
 $4 \times R0.010 -0.005$



DETAIL A

SCALE 4 : 1

Status:

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 PH: (831) 775-1700	
		1 PLACE DIM ±.010	2 PLACE DIM ±.005	3 PLACE DIM ±.002	ANGLES ±.5°	DRAWN	6/25/2016		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI .015-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER	H. Thomas		
		DO NOT SCALE DRAWING				CHECKED			
						PROJECT NO. 368000	Adapter, .4375in PNA to .75in PNA		
		PROJECT DMO AUV Operations							
						WEIGHT		SIZE B DWG. NO. 100221148	REV
						SCALE 2:1	CAD FILE:	SHEET 1 OF 1	