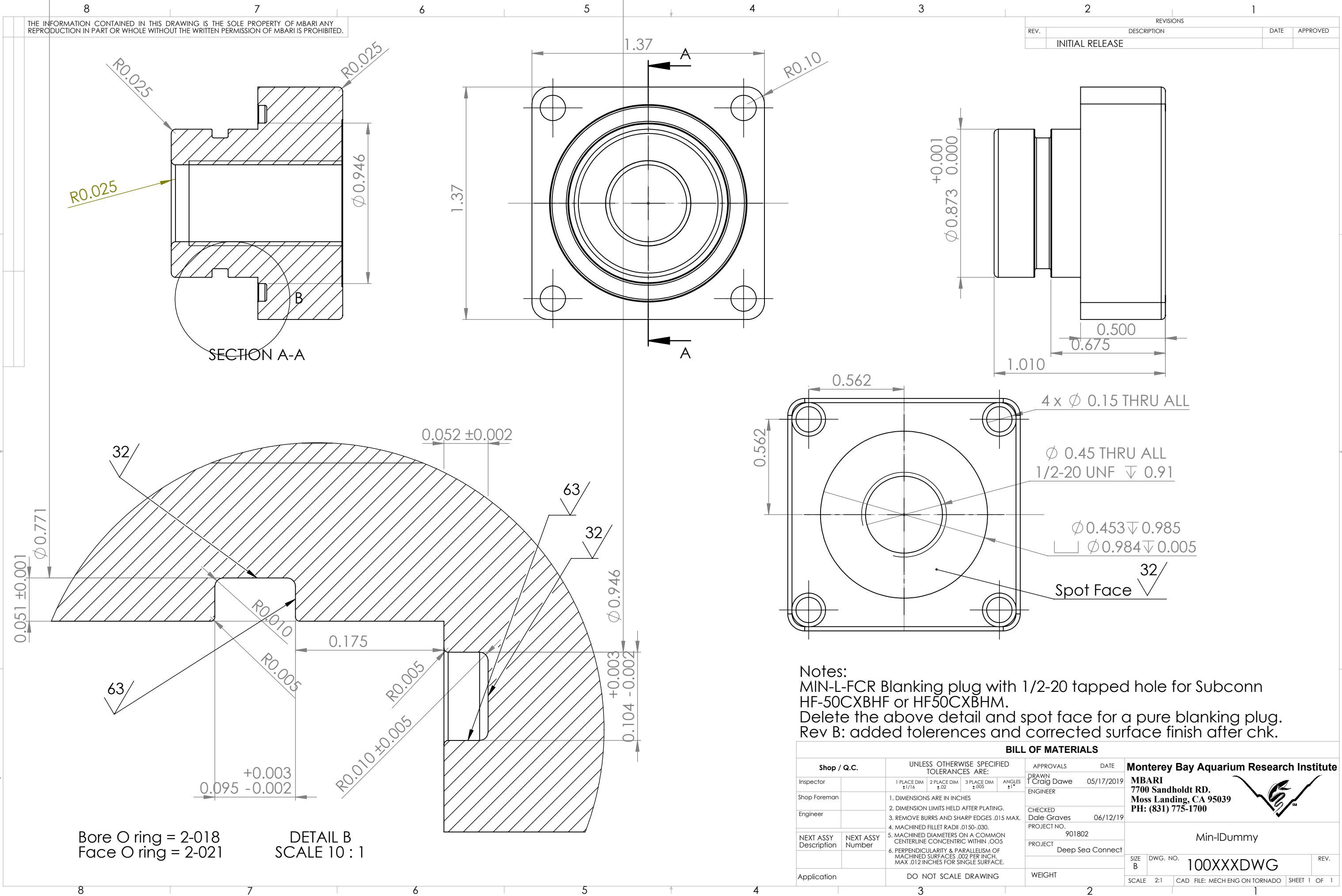




THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			

Notes:
MIN-L-FCR Blanking plug with 1/2-20 tapped hole for Subconn HF-50CXBHF or HF50CXBHM.
Delete the above detail and spot face for a pure blanking plug.
Rev B: added tolerences and corrected surface finish after chk.

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	
NEXT ASSY Description	NEXT ASSY Number	APPROVALS DATE	
		DRAWN T Craig Dawe 05/17/2019	ENGINEER
		CHECKED Dale Graves 06/12/19	PROJECT NO.
		901802	
		PROJECT Deep Sea Connect	
		WEIGHT	
Application	DO NOT SCALE DRAWING	SCALE 2:1	CAD FILE: MECH ENG ON TORNADO

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



Min-IDummy

SIZE B	DWG. NO. 100XXXDWG	REV.
SCALE 2:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

Bore O ring = 2-018
Face O ring = 2-021

DETAIL B
SCALE 10 : 1