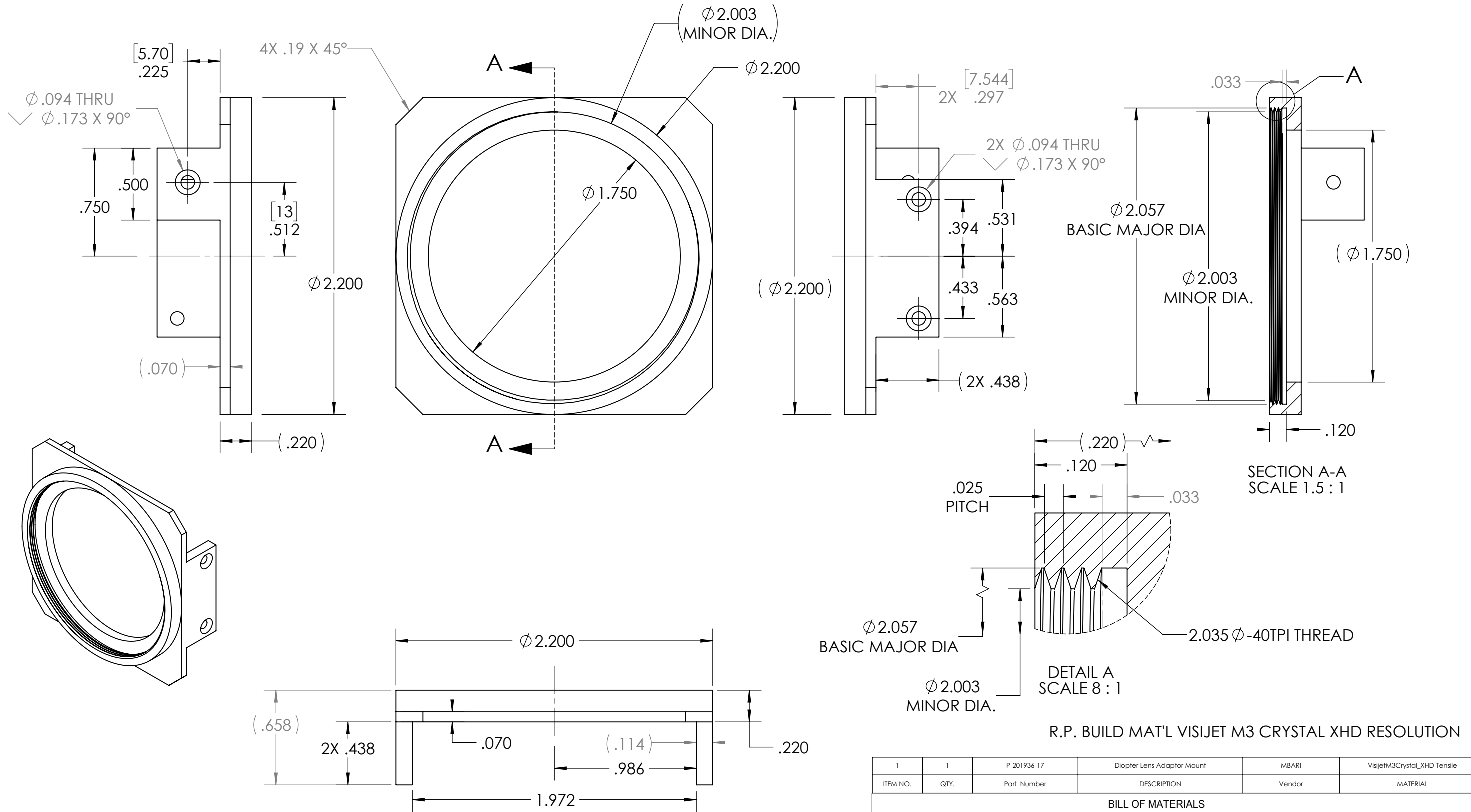


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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.



	1	P-201936-17	Diopter Lens Adaptor Mount	MBARI	VisijetM3Crystal_XHD-Tensile
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Shop Foreman		1. DIMENSIONS ARE IN INCHES					DRAWN J. ERICKSON 9/27/17
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.					ENGINEER J. ERICKSON 9/27/17
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.					CHECKED
		4. MACHINED FILLET RADII .0150-.030.				PROJECT NO.	901506
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT	PIV
	A-201874-17	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.					
Application		DO NOT SCALE DRAWING				WEIGHT	0.013
						SIZE B	DWG. NO.
						P-201936-17.DWG	
						SCALE 2:1	REV.
						CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	