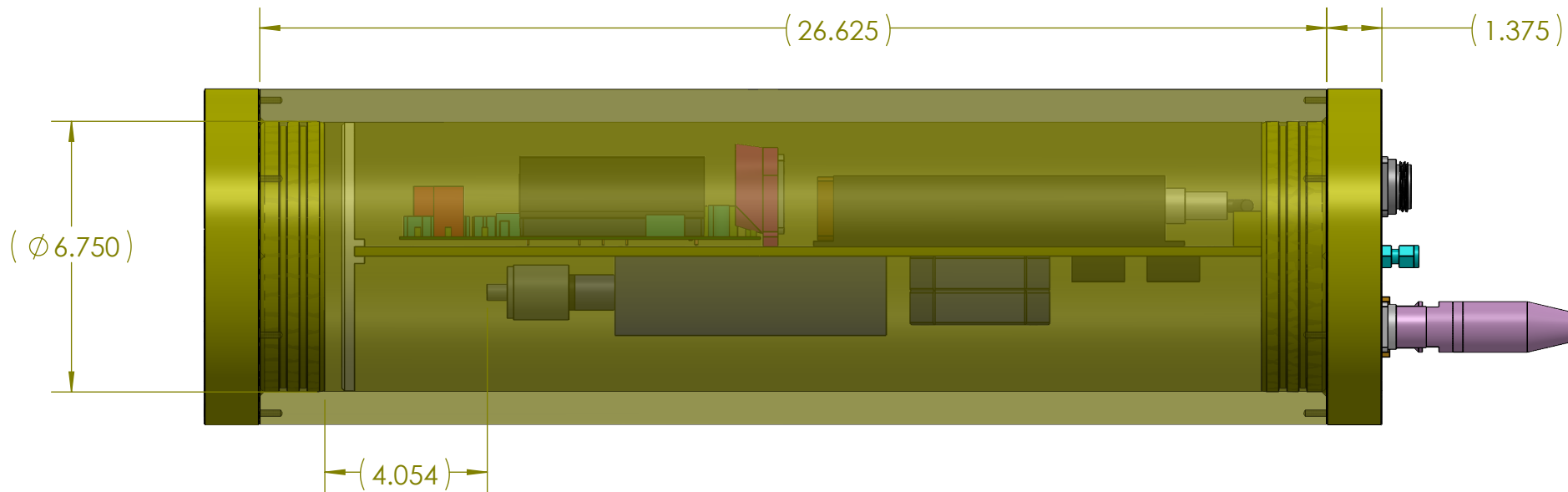
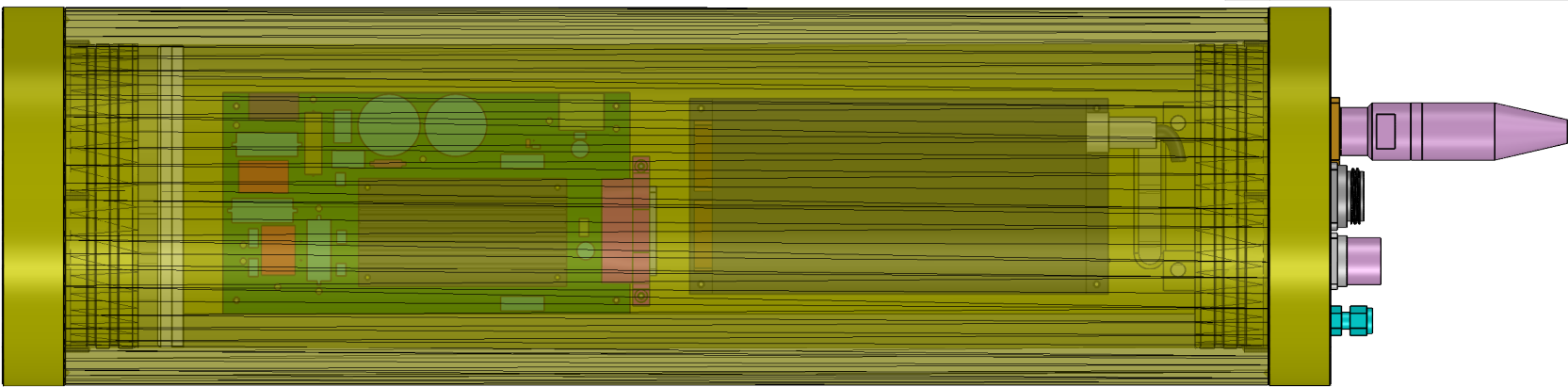




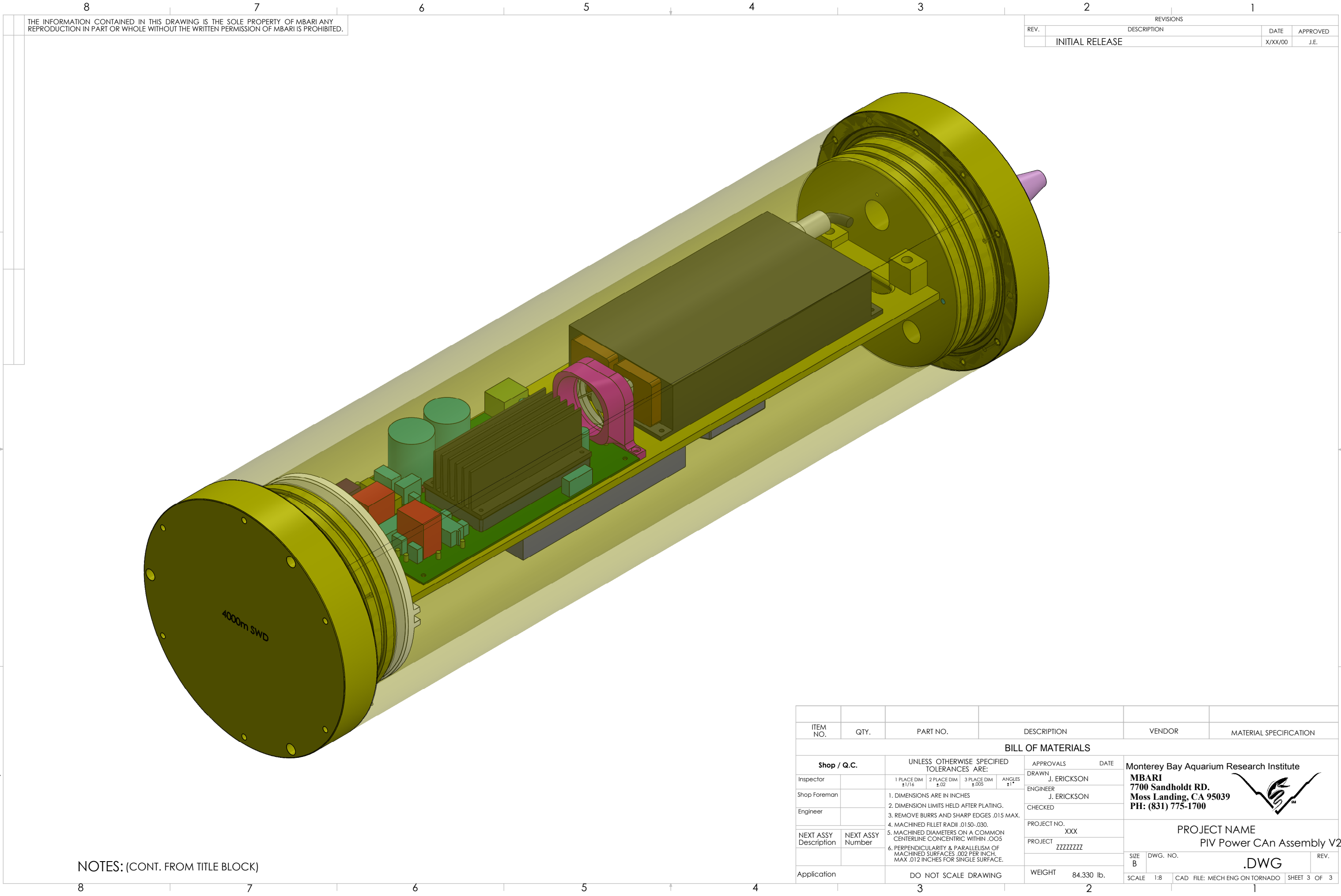
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



NOTES: (CONT. FROM TITLE BLOCK)

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		Monterey Bay Aquarium Research Institute		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON		MBARI		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON		7700 Sandholdt RD.		
Engineer						CHECKED			PROJECT NAME		
									PIV Power CAn Assembly V2		
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	XXX				
						PROJECT	ZZZZZZZZ				
Application		DO NOT SCALE DRAWING				WEIGHT	84.330 lb.		SIZE B	DWG. NO.	REV.
								SCALE 1:8	CAD FILE: MECH ENG ON TORNADO	SHEET 2 OF 3	



THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN J. ERICKSON	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER J. ERICKSON	
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED	
NEXT ASSY Description	NEXT ASSY Number	2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO. XXX	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT ZZZZZZZZ	PROJECT NAME PIV Power CAn Assembly V2
		4. MACHINED FILLET RADII .0150-.030.		WEIGHT 84.330 lb.	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		SCALE 1:8	SIZE B
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		CAD FILE: MECH ENG ON TORNADO	DWG. NO. .DWG
Application		DO NOT SCALE DRAWING		SHEET 3 OF 3	REV.