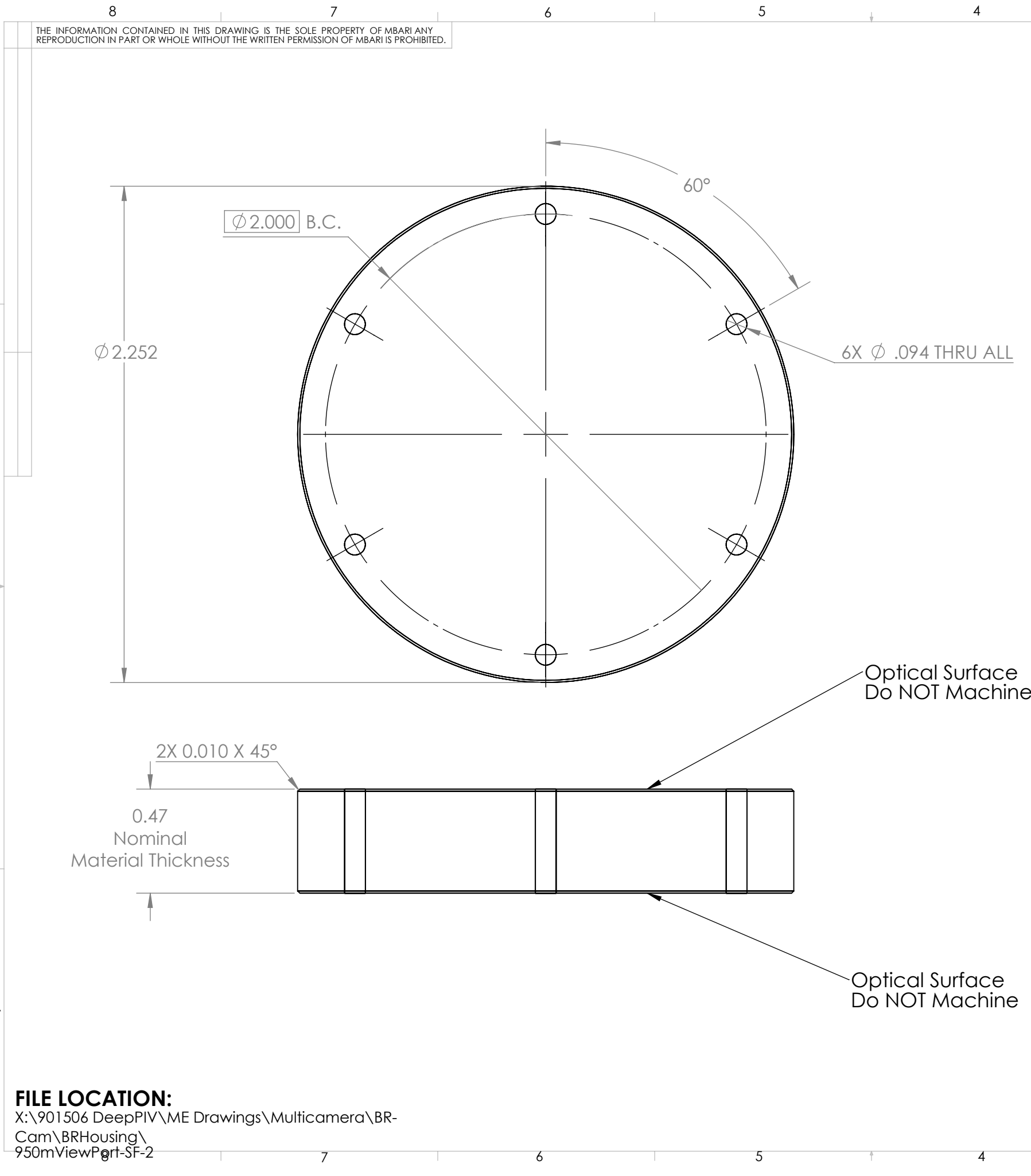




REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

- Fabricate from 12 mm thick Optix or equivalent acrylic
- Leave protective paper on both sides of part

BILL OF MATERIALS				
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DATE
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	DRAWN P. Roberts
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		ENGINEER P. ROBERTS
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO. 800139		CHECKED P. ROBERTS
Application		DO NOT SCALE DRAWING		PROJECT EyeRIS
		WEIGHT		950mViewPort-SF-2
				SIZE B DWG. NO. REV.
				SCALE SHEET 1 OF 1

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