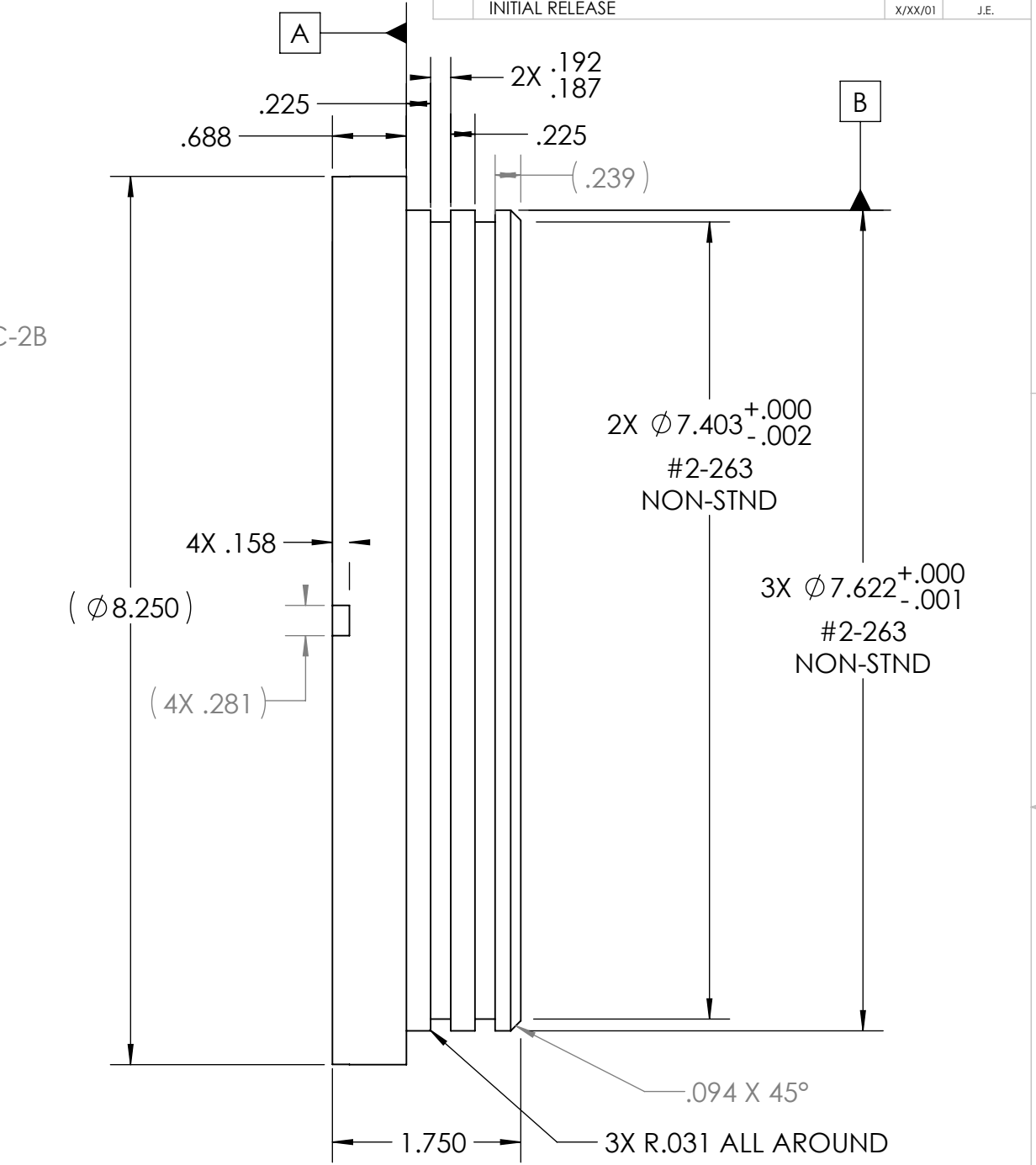
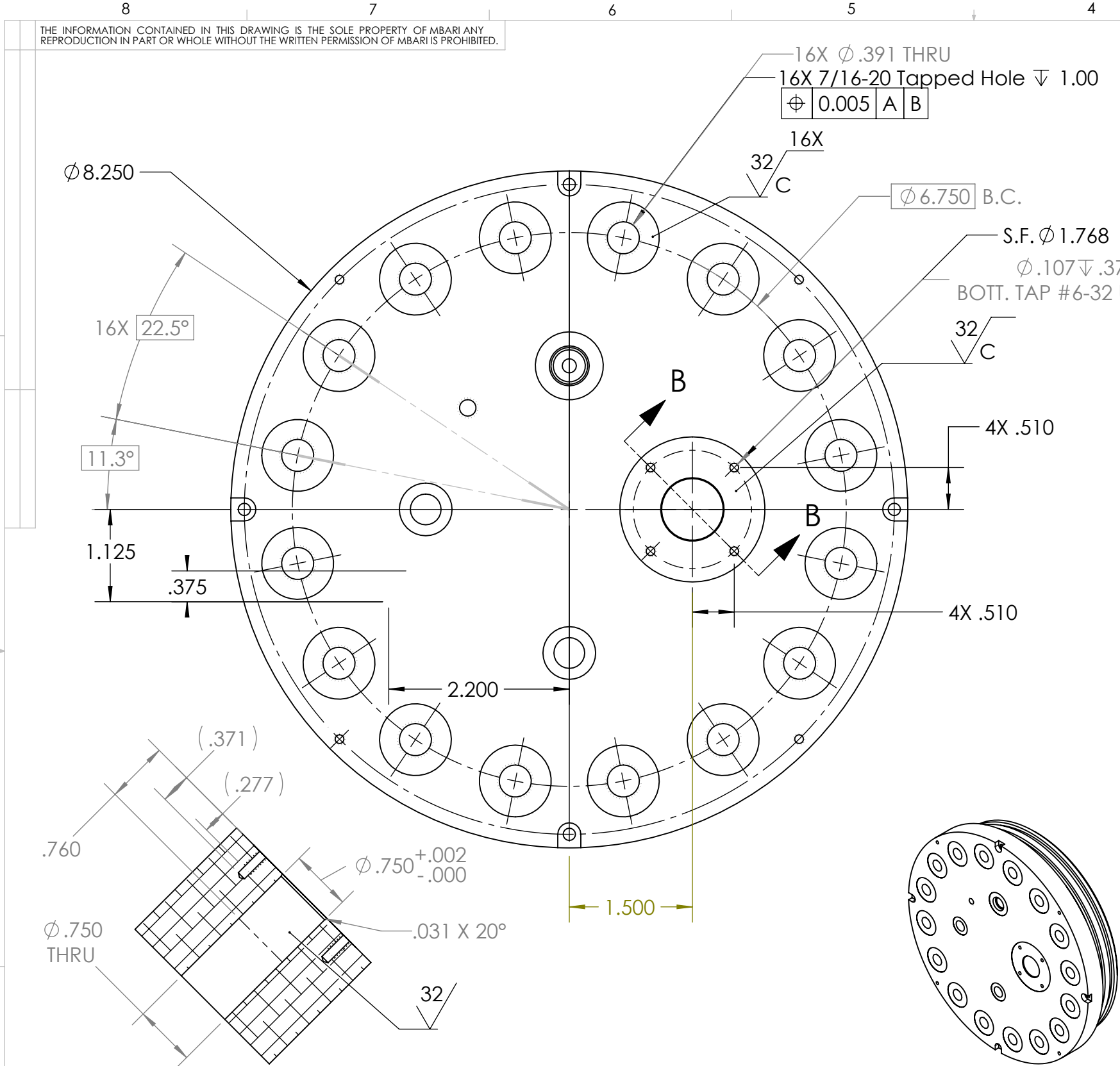


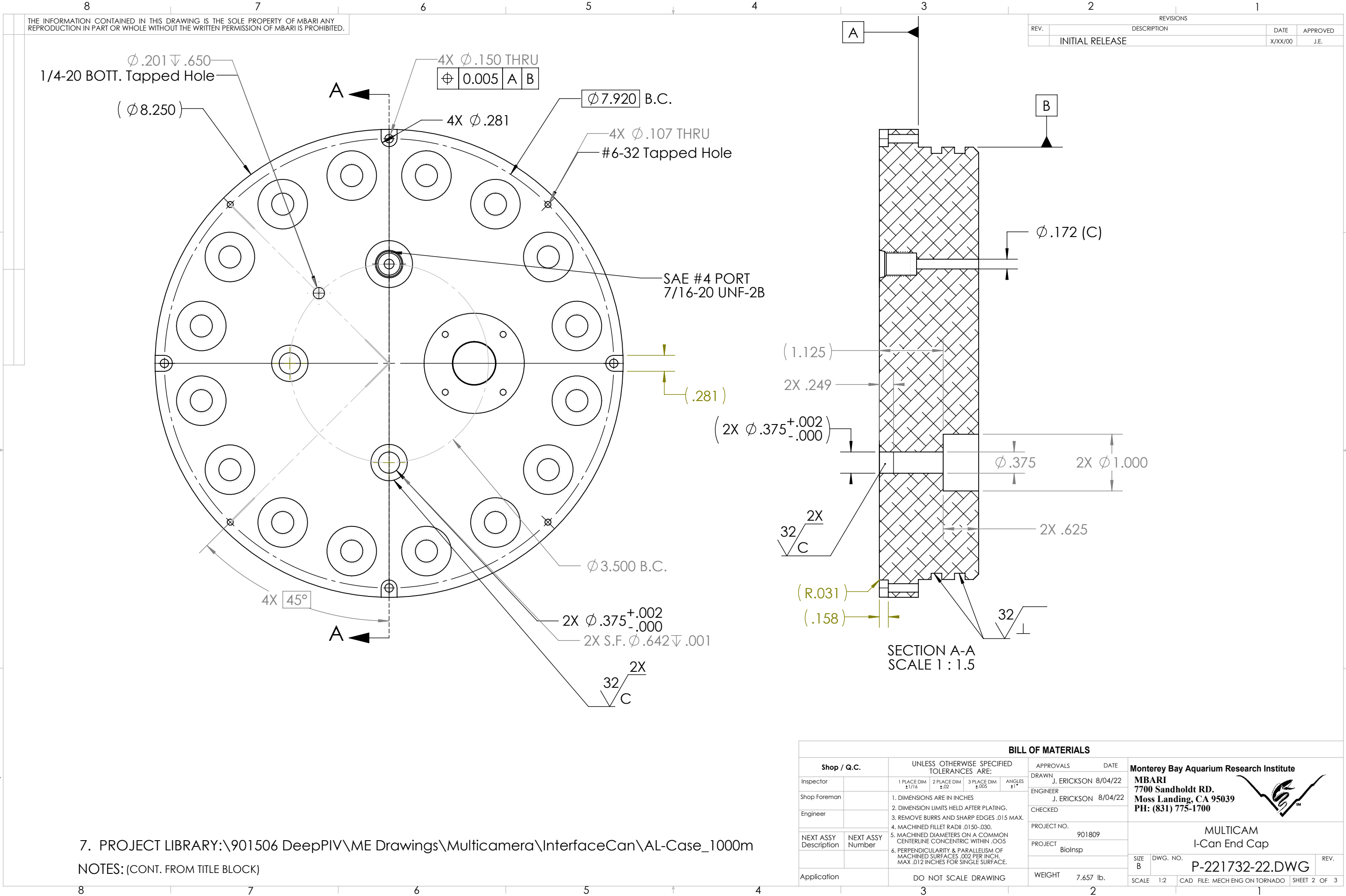


8. Finish: HARD CLEAR ANODIZE IN ACCORDANCE WITH MIL-A-8625F TYPE III, CLASS I (.001 THICK) TEFLON SEAL COAT. RACK AS SHOWN (SHEET 3 of 3).

7. PROJECT LIBRARY:\901506 DeepPIV\ME Drawings\Multicamera\InterfaceCan\AL-Case_1000m

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-221732-22	I-Can End Cap	MBARI	6061-T6 Alloy
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 8/04/22	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 8/04/22	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901809	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT Biolnsp	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 7.657	
Application		DO NOT SCALE DRAWING		SCALE 1:2	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 3	



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

7. PROJECT LIBRARY:\901506 DeepPIV\ME Drawings\Multicamera\InterfaceCan\AL-Case_1000m
NOTES: (CONT. FROM TITLE BLOCK)

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	
NEXT ASSY Description	NEXT ASSY Number	APPROVALS DATE DRAWN J. ERICKSON 8/04/22 ENGINEER J. ERICKSON 8/04/22 CHECKED PROJECT NO. 901809 PROJECT Biolnsp	
Application	DO NOT SCALE DRAWING	WEIGHT 7.657 lb.	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700
		SIZE B	DWG. NO. P-221732-22.DWG
		SCALE 1:2	CAD FILE: MECH ENG ON TORNADO SHEET 2 OF 3

