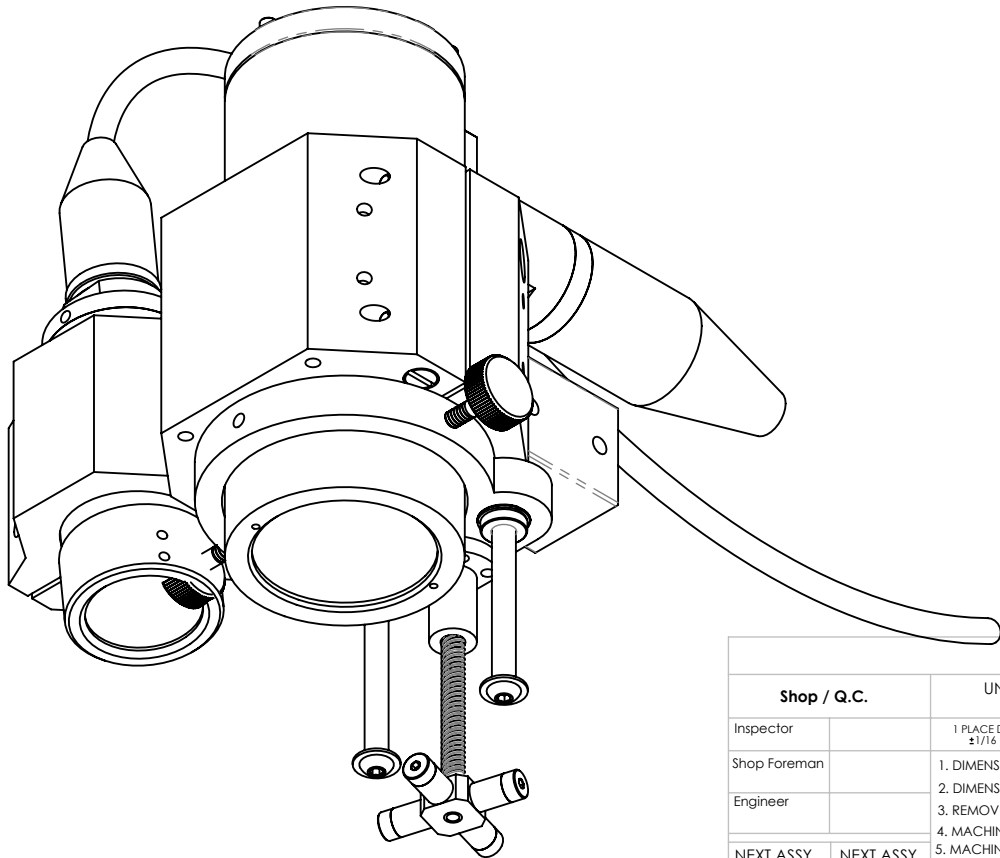
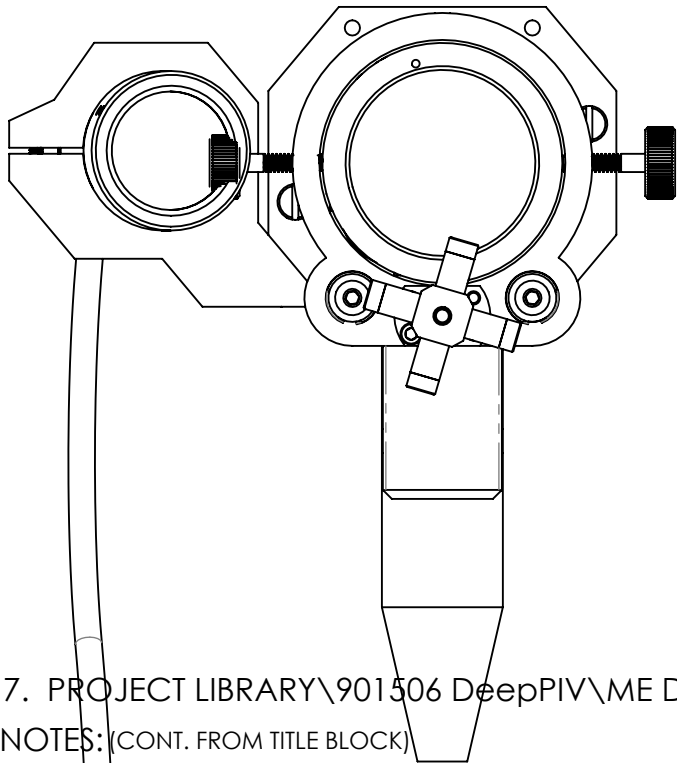
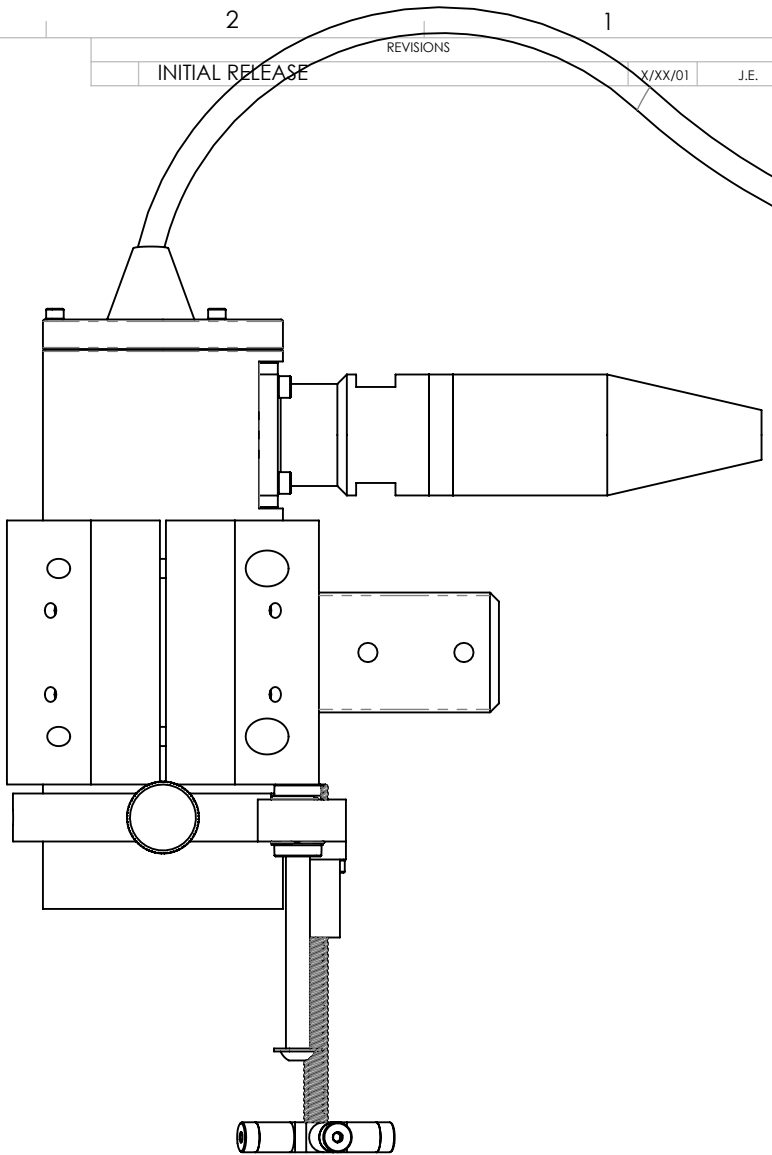
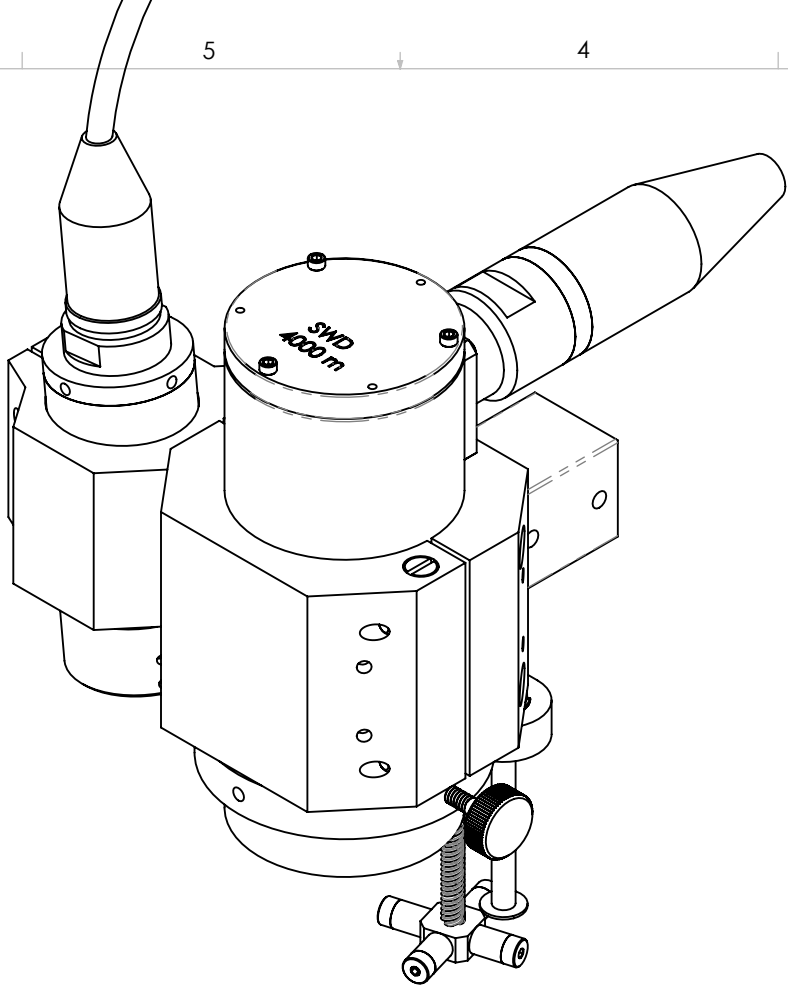
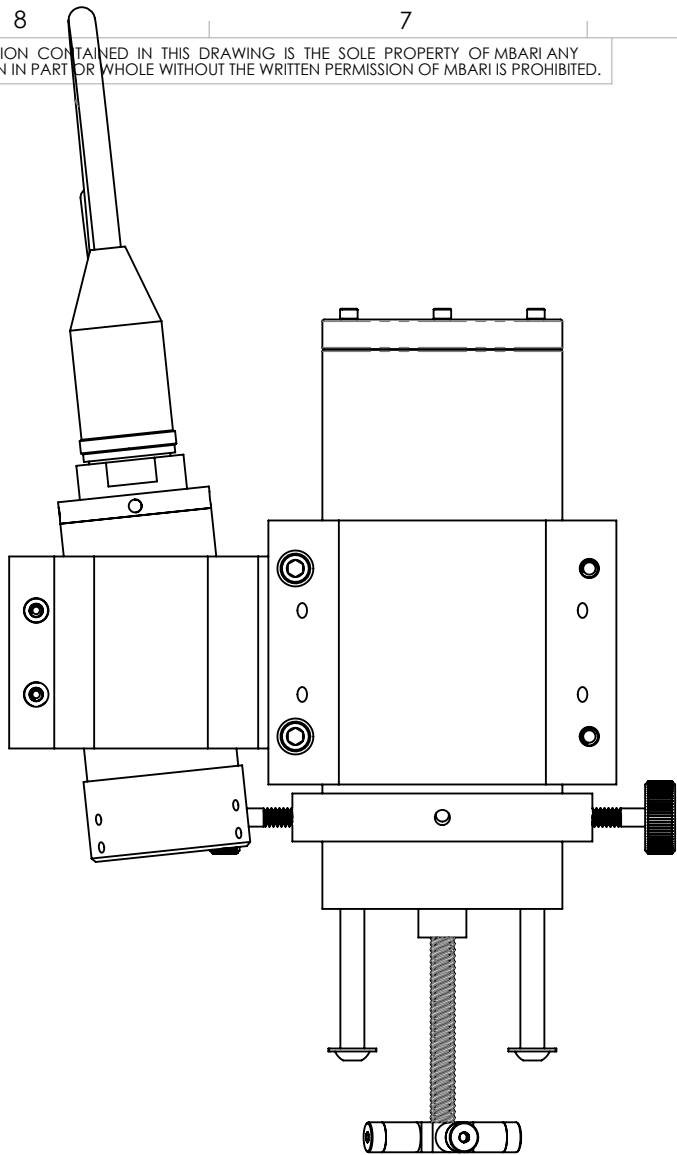


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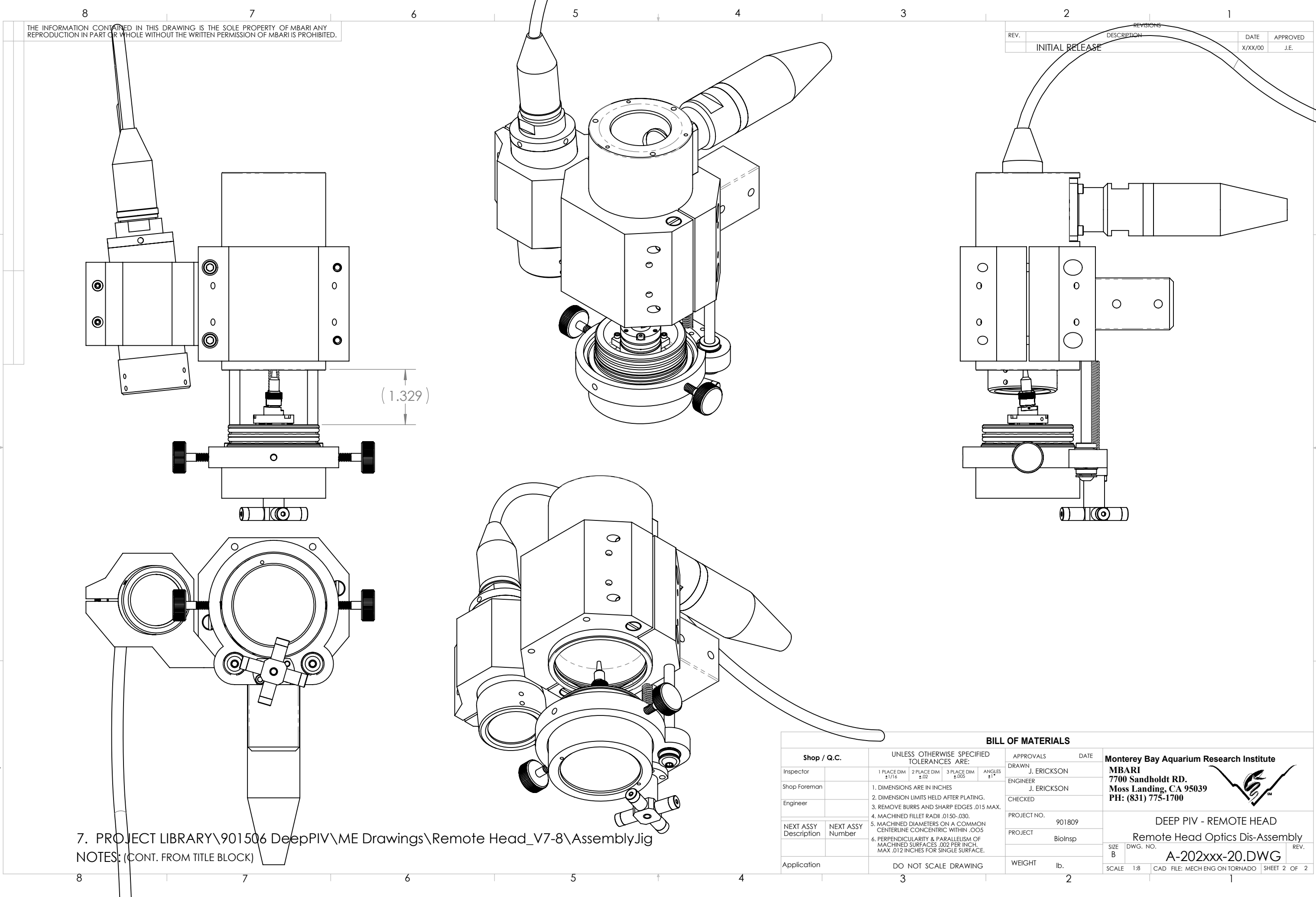
REVISIONS			
INITIAL RELEASE	X/XX/01	J.E.	



7. PROJECT LIBRARY\901506 DeepPIV\ME Drawings\Remote Head_V7-8\AssemblyJig

NOTES: (CONT. FROM TITLE BLOCK)

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901809	DEEP PIV - REMOTE HEAD Remote Head Optics Dis-Assembly	
						PROJECT	Biolnsp		
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. A-202xxx-20.DWG
						SCALE	1:8	CAD	FILE: MECH ENG ON TORNADO
								SHEET	1 OF 2



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE	X/XX/00	J.E.

(1.329)

7. PROJECT LIBRARY\901506 DeepPIV\ME Drawings\Remote Head_V7-8\Assembly.Jig

NOTES: (CONT. FROM TITLE BLOCK)

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute		
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN	J. ERICKSON	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON			
Engineer						CHECKED				
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901809	DEEP PIV - REMOTE HEAD Remote Head Optics Dis-Assembly		
						PROJECT	Biolnsp			
Application		DO NOT SCALE DRAWING				WEIGHT	lb.	SIZE B	DWG. NO.	REV.
								A-202xxx-20.DWG		
						SCALE	1:8	CAD FILE: MECH ENG ON TORNADO	SHEET 2 OF 2	