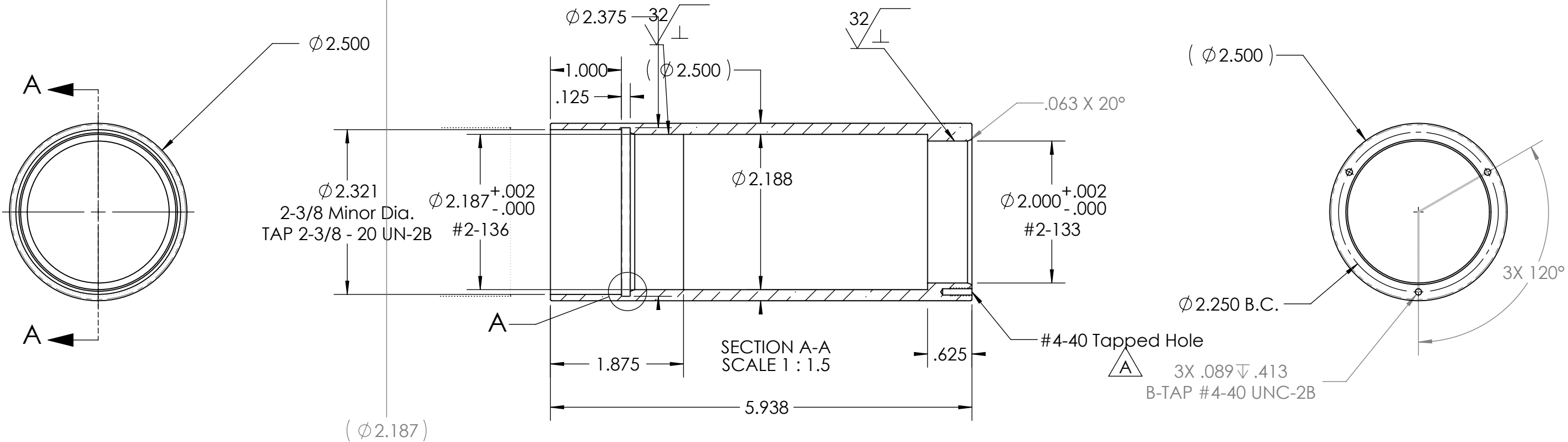


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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
B2	A	CHG TAP DEPTH frm .375 to .413	2/14/2018	J.E.



8. SWD = 4,000 m.

7. PROJECT LIBRARY:\901506 DeepPIV\ME Drawings\Laser Assembly\Remote Head

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-210786-19	Remote Head Laser Housing R.A._V5	MBARI	6AL-4V Titanium
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 2/10/16	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 2/10/16	
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901605	
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT Deep PIV	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 1.10	
		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-210786-19.DWG	
				SCALE 1:2 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

REMOTE LASER HEAD
Remote Head Laser Housing R.A._V5

