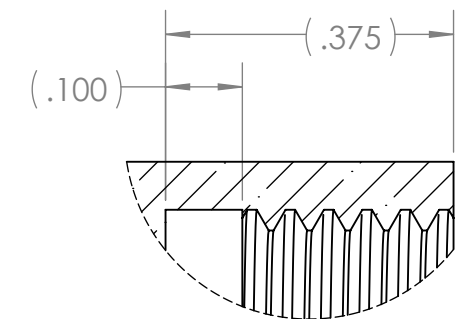
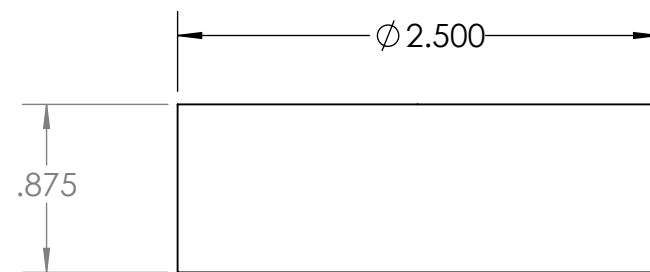
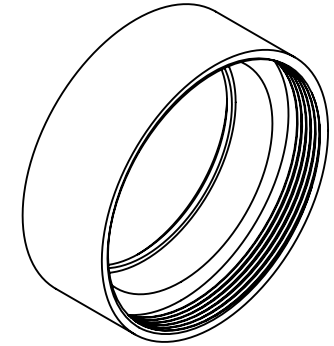
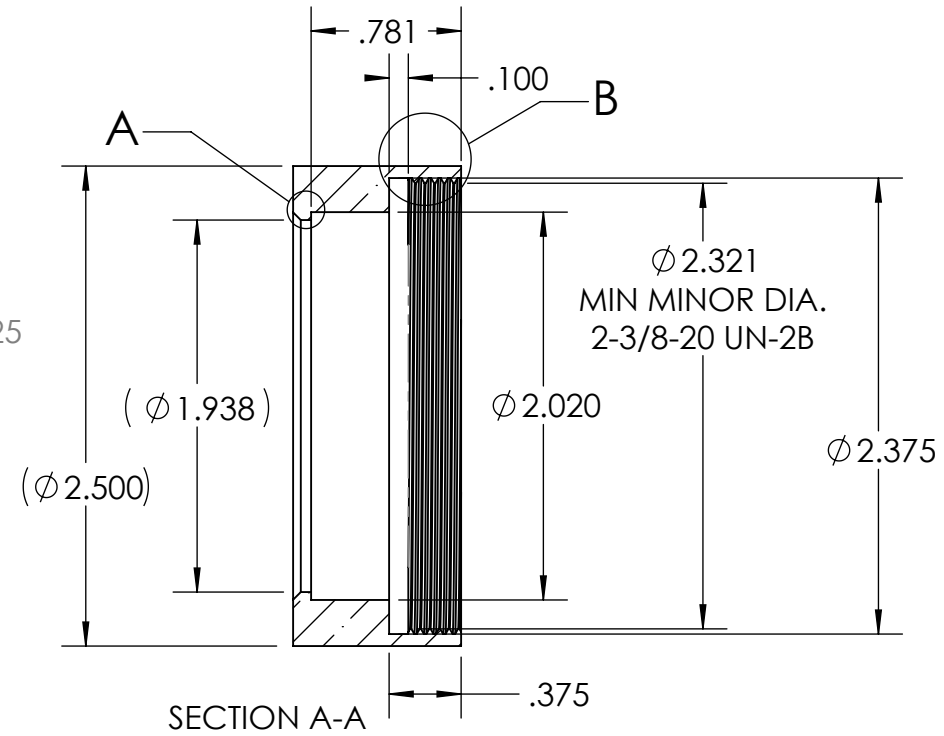
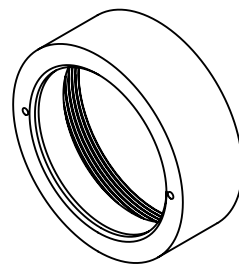
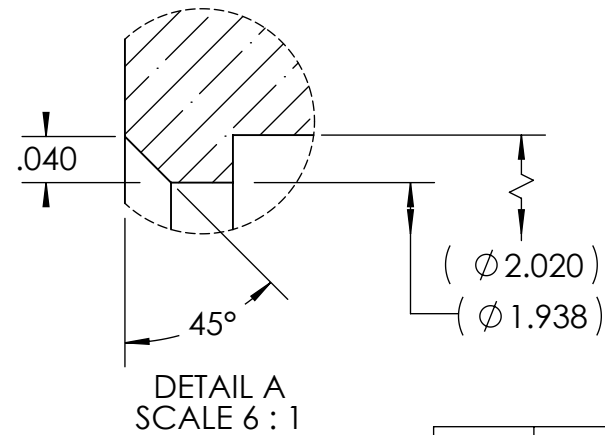




DETAIL B
SCALE 4 : 1



BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON	2/27/19	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON	2/27/19	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901506		
	A-201785-19	PROJECT	Biolnsp.			Remote LASER HEAD R.A. PIV Port Retainer Ring V7			
Application		DO NOT SCALE DRAWING				WEIGHT	0.1784		
						SIZE B	DWG. NO.		REV.
						SCALE 1:1	CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1

7. PROJECT LIBRARY:\901506 DeepPIV\ME Drawings\Laser Assembly\Remote Head_V7

NOTES: (CONT. FROM TITLE BLOCK)