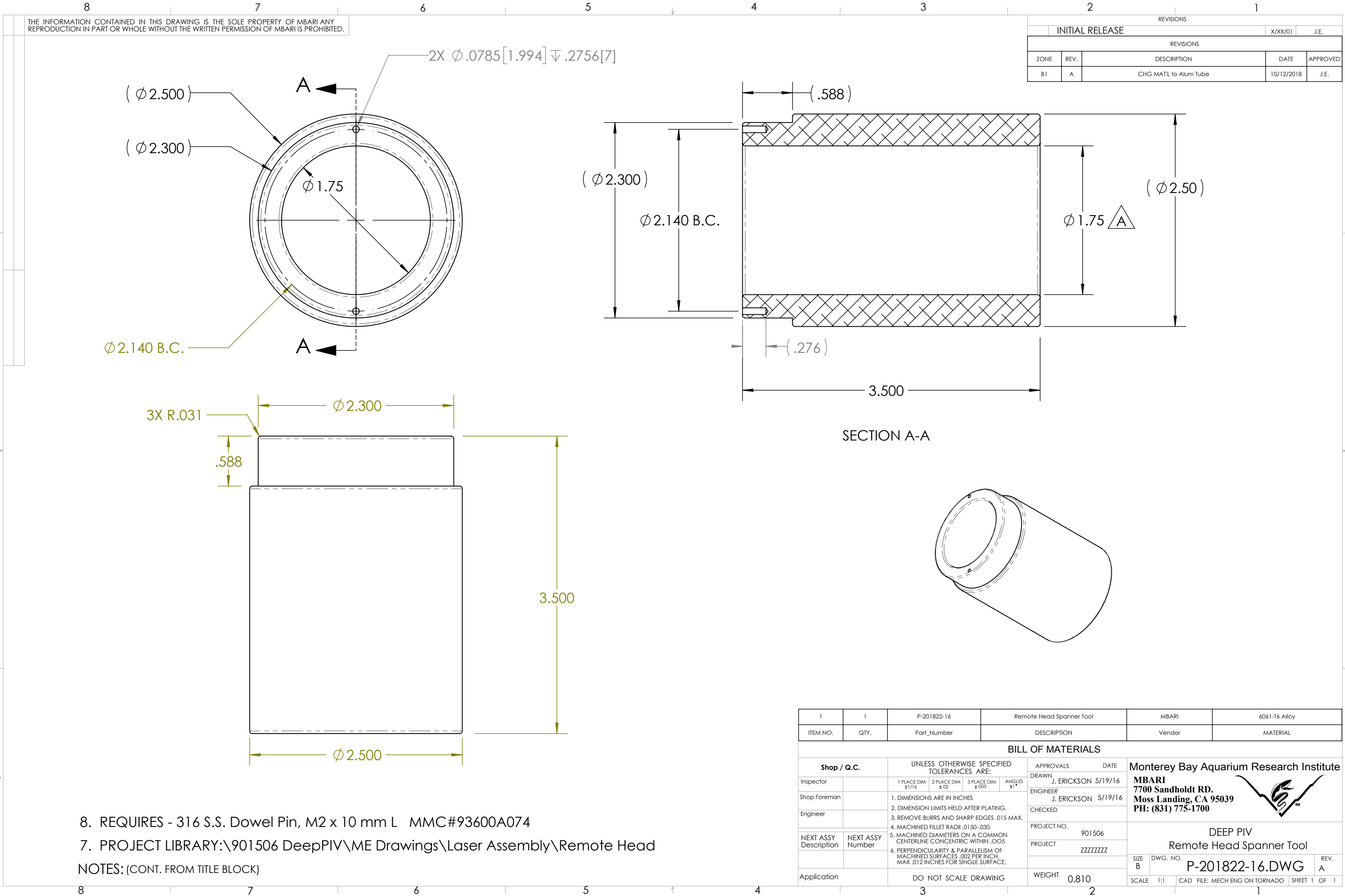
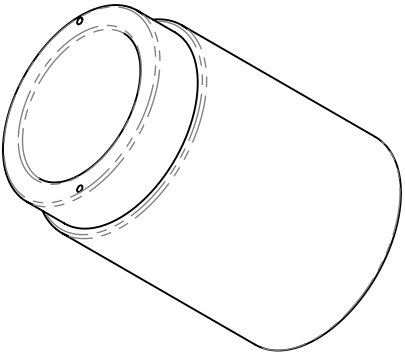




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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
B1	A	CHG MAT'L to Alum Tube	10/12/2018	J.E.

SECTION A-A



8. REQUIRES - 316 S.S. Dowel Pin, M2 x 10 mm L MMC#93600A074
7. PROJECT LIBRARY:\901506 DeepPIV\ME Drawings\Laser Assembly\Remote Head
NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201822-16	Remote Head Spanner Tool	MBARI	6061-T6 Alloy
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN J. ERICKSON 5/19/16	
Engineer				ENGINEER J. ERICKSON 5/19/16	
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO.	901506
				PROJECT	ZZZZZZZZ
Application		DO NOT SCALE DRAWING		WEIGHT	0.810
				SIZE B	DWG. NO. P-201822-16.DWG
				SCALE 1:1	CAD FILE: MECH ENG ON TORNADO
				SHEET 1	OF 1

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DEEP PIV
Remote Head Spanner Tool

P-201822-16.DWG

REV. A