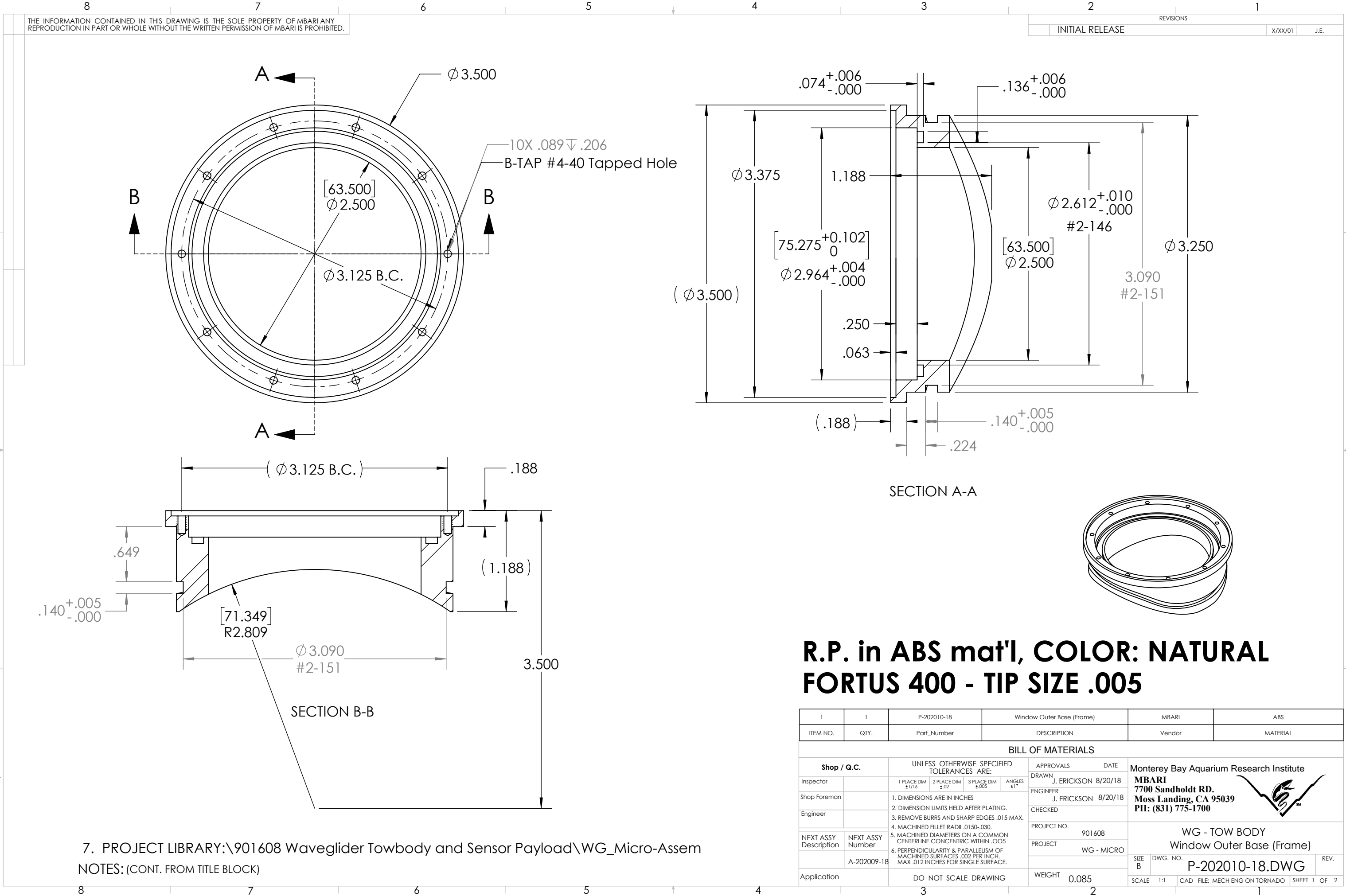
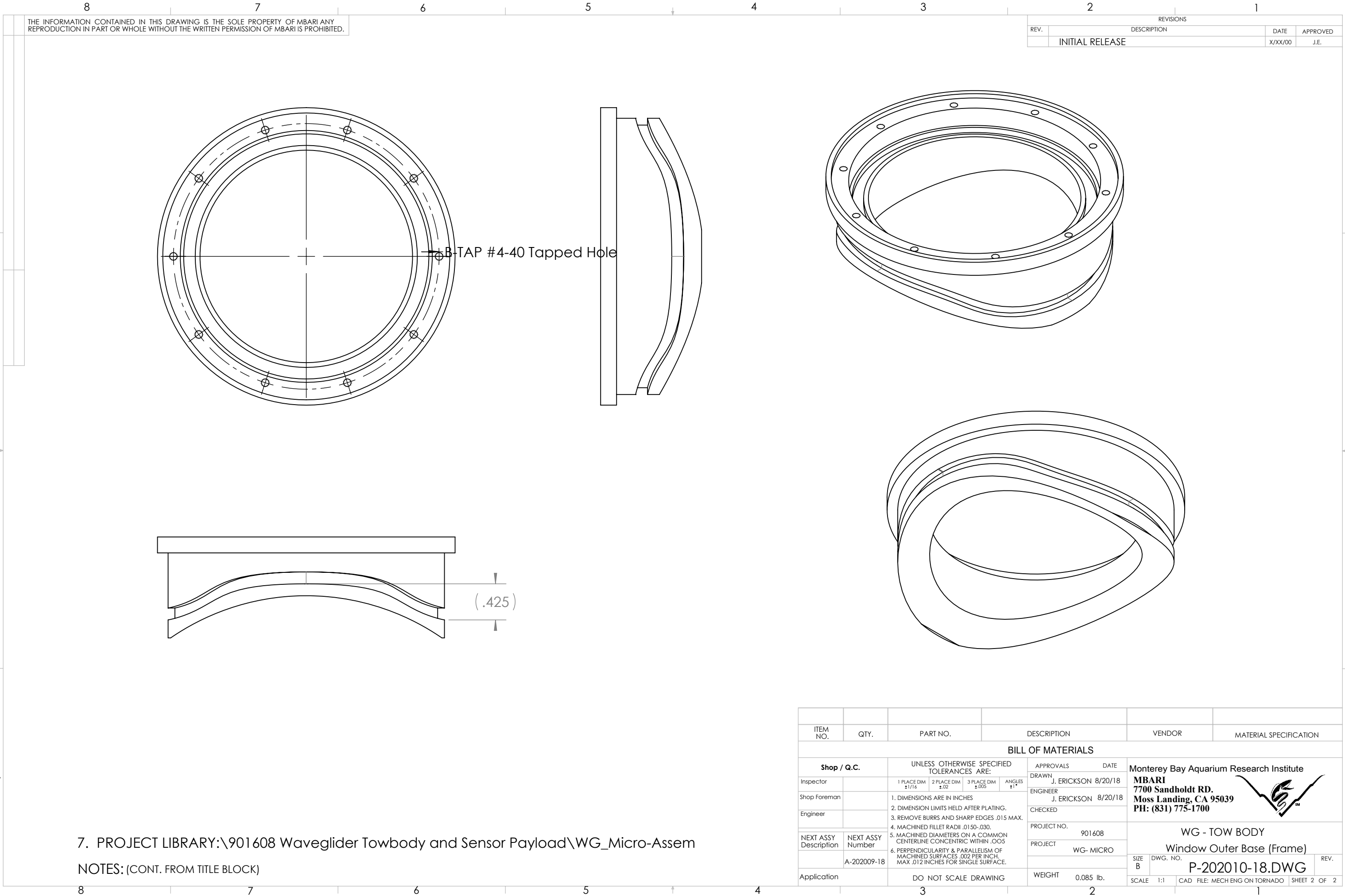




R.P. in ABS mat'l, COLOR: NATURAL
FORTUS 400 - TIP SIZE .005

1	1	P-202010-18	Window Outer Base (Frame)	MBARI	ABS
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 8/20/18	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 8/20/18	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901608	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT WG - MICRO	
	A-202009-18	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.085	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-202010-18.DWG REV.	
				SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2	



THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

B-TAP #4-40 Tapped Hole

(.425)

7. PROJECT LIBRARY:\901608 Waveglider Towbody and Sensor Payload\WG_Micro-Assem

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN J. ERICKSON	8/20/18
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER J. ERICKSON	8/20/18
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED	
NEXT ASSY Description		2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	901608
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	WG- MICRO
		4. MACHINED FILLET RADII .0150-.030.		WEIGHT	0.085 lb.
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		SCALE	1:1
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		CAD FILE:	MECH ENG ON TORNADO
Application		DO NOT SCALE DRAWING		SHEET	2 OF 2

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WG - TOW BODY
Window Outer Base (Frame)

P-202010-18.DWG