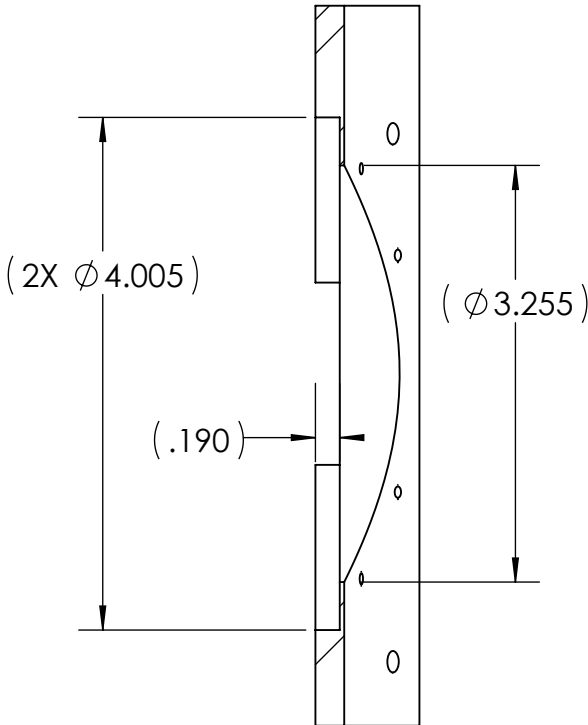
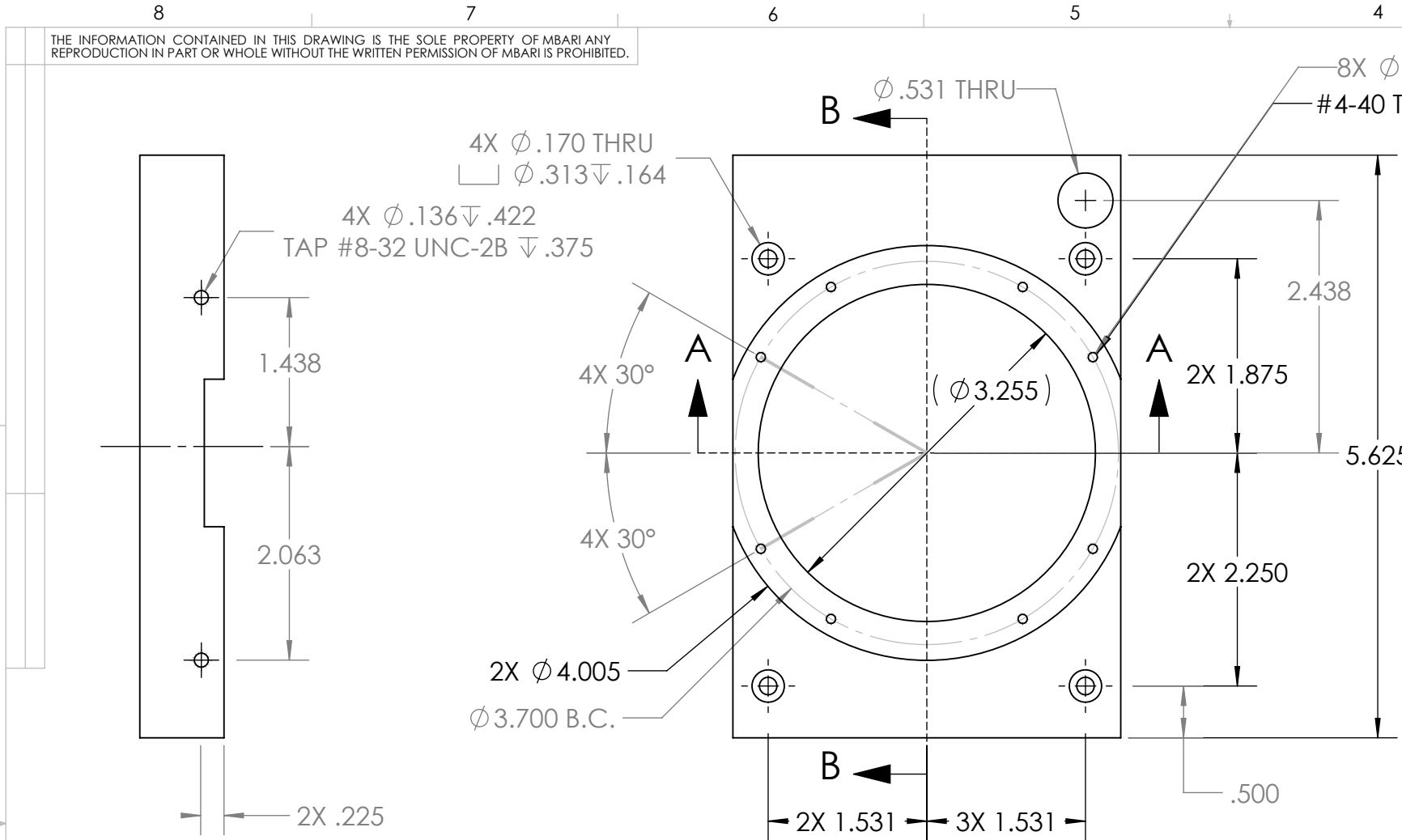
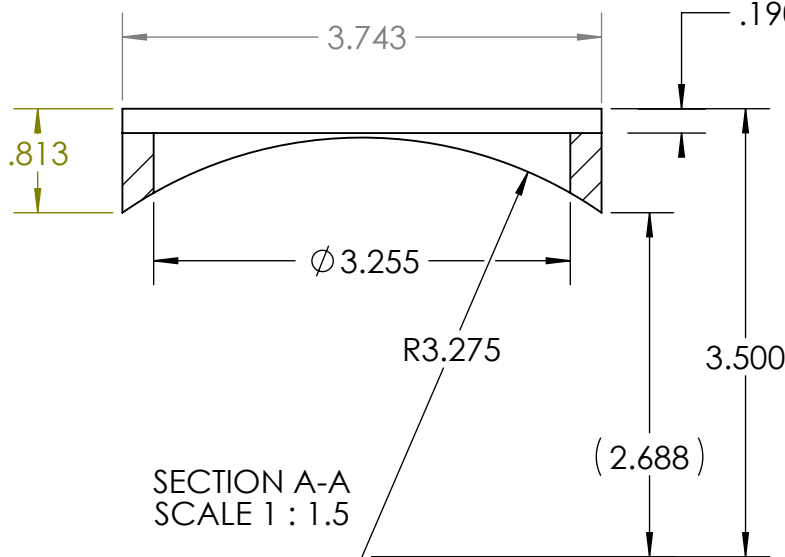
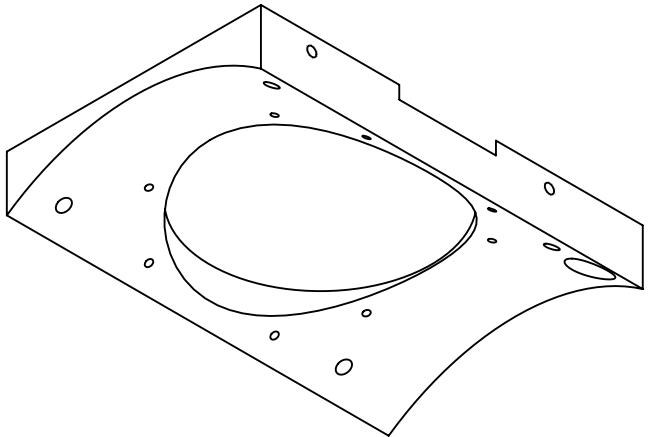
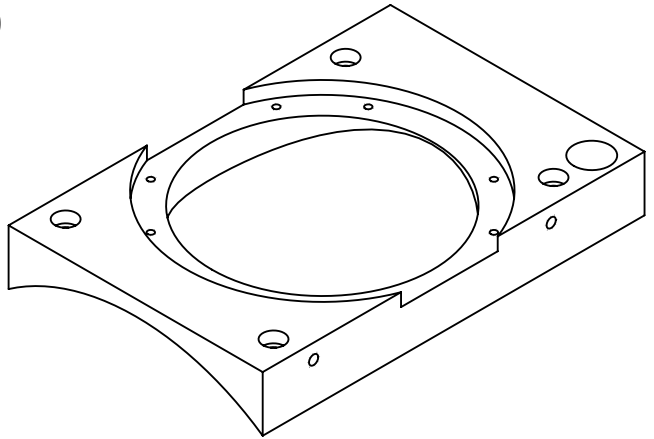




SECTION B-B
SCALE 1 : 1.5



SECTION A-A
SCALE 1 : 1.5

R.P. in ABS mat'l, COLOR: NATURAL
FORTUS 400 - TIP SIZE .005

7. PROJECT LIBRARY:\901608 Waveglider Towbody and Sensor Payload\WG_Micro-Assem

NOTES: (CONT. FROM TITLE BLOCK)

REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
ZONE	REV.	DESCRIPTION	DATE	APPROVED
B2	A	FIXED #4 TAPPED HOLES	9/18/2018	J.E.

1	1	P-202032-18	Window Port Boss	MBARI	ABS
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 8/20/18	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 8/20/18	
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901608	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT WG - MICRO	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.183	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-202032-18.DWG	
				SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

Monterey Bay Aquarium Research Institute
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Moss Landing, CA 95039
PH: (831) 775-1700



WG - TOW BODY
Window Port Boss

P-202032-18.DWG

REV. A