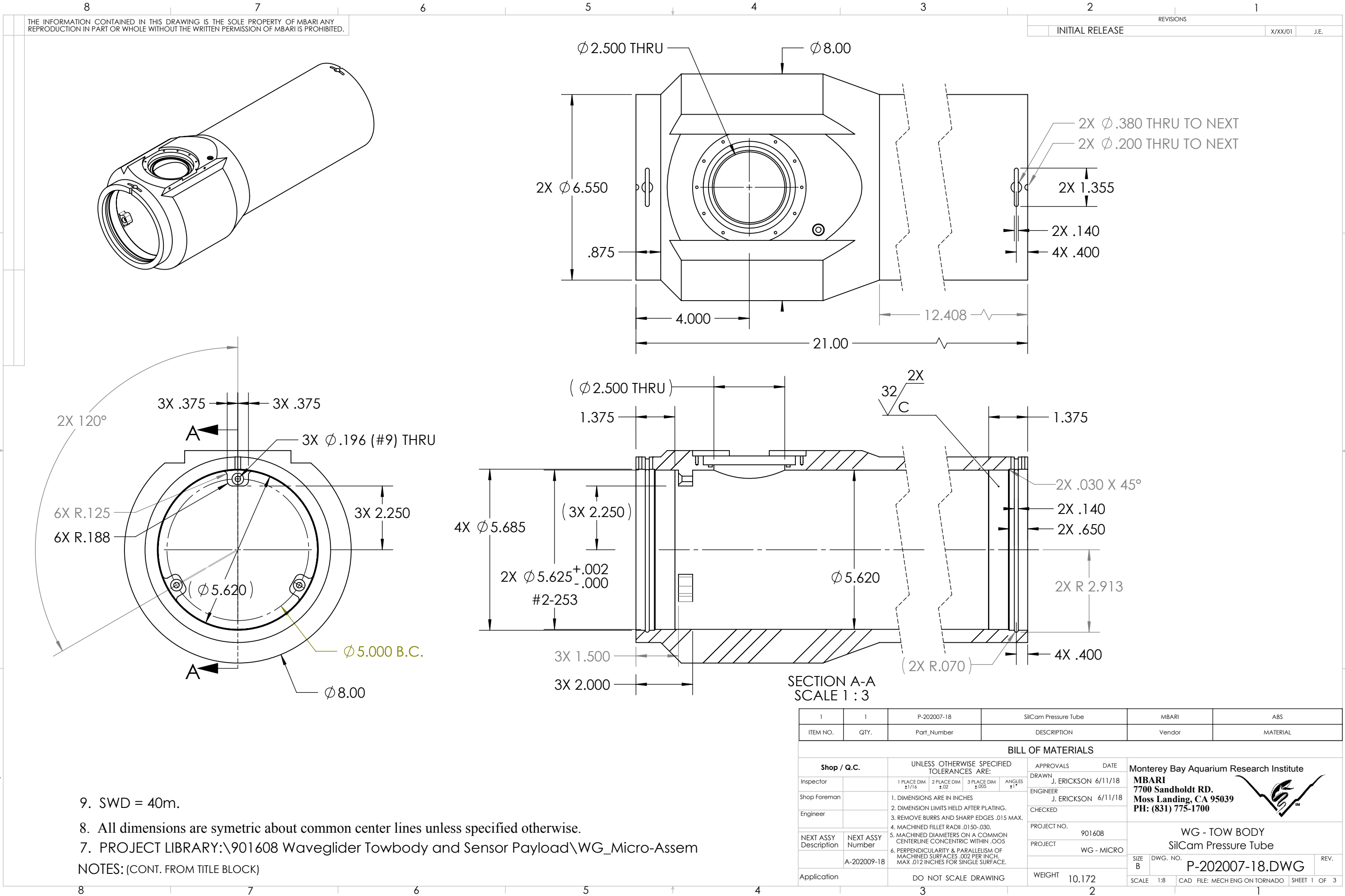




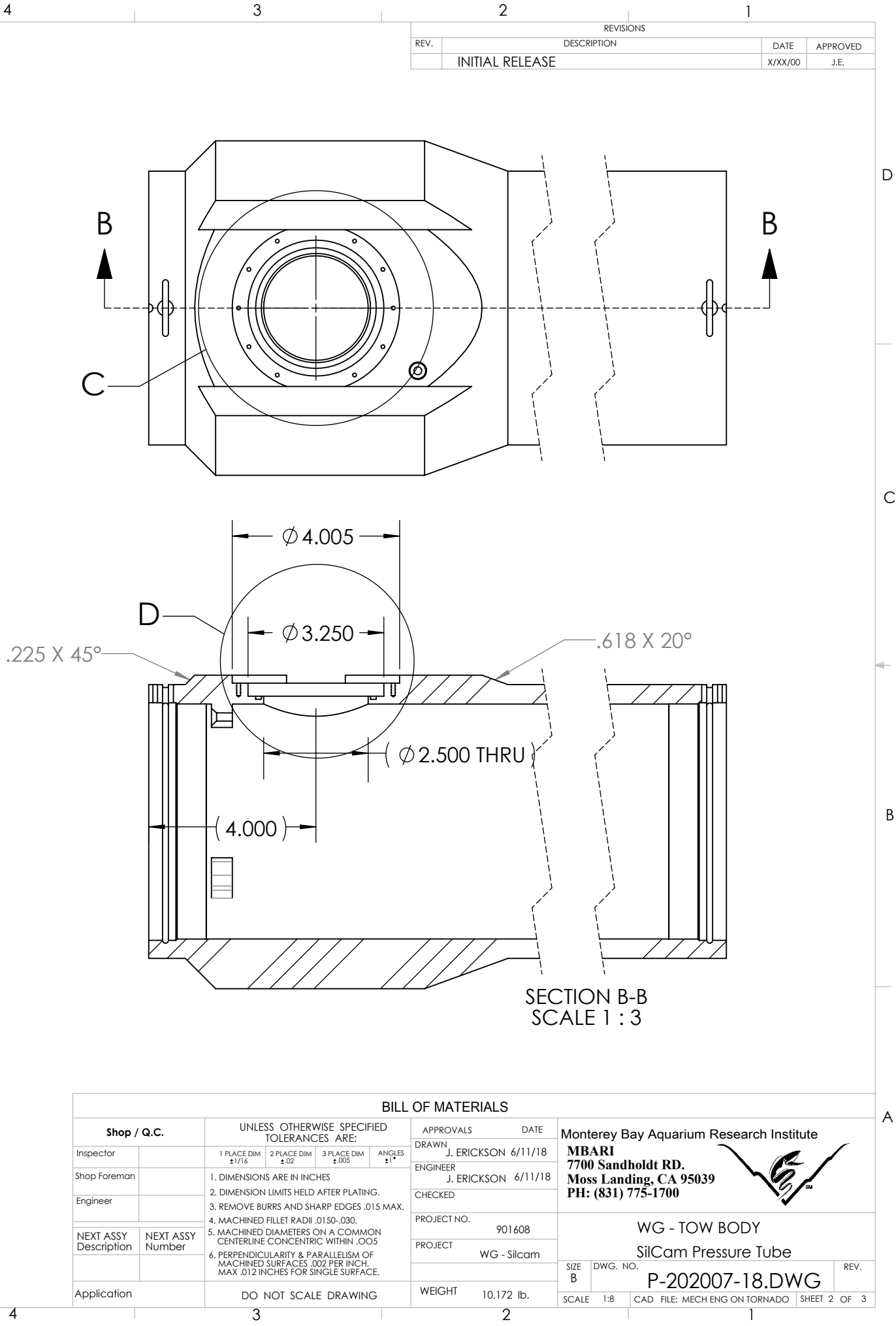
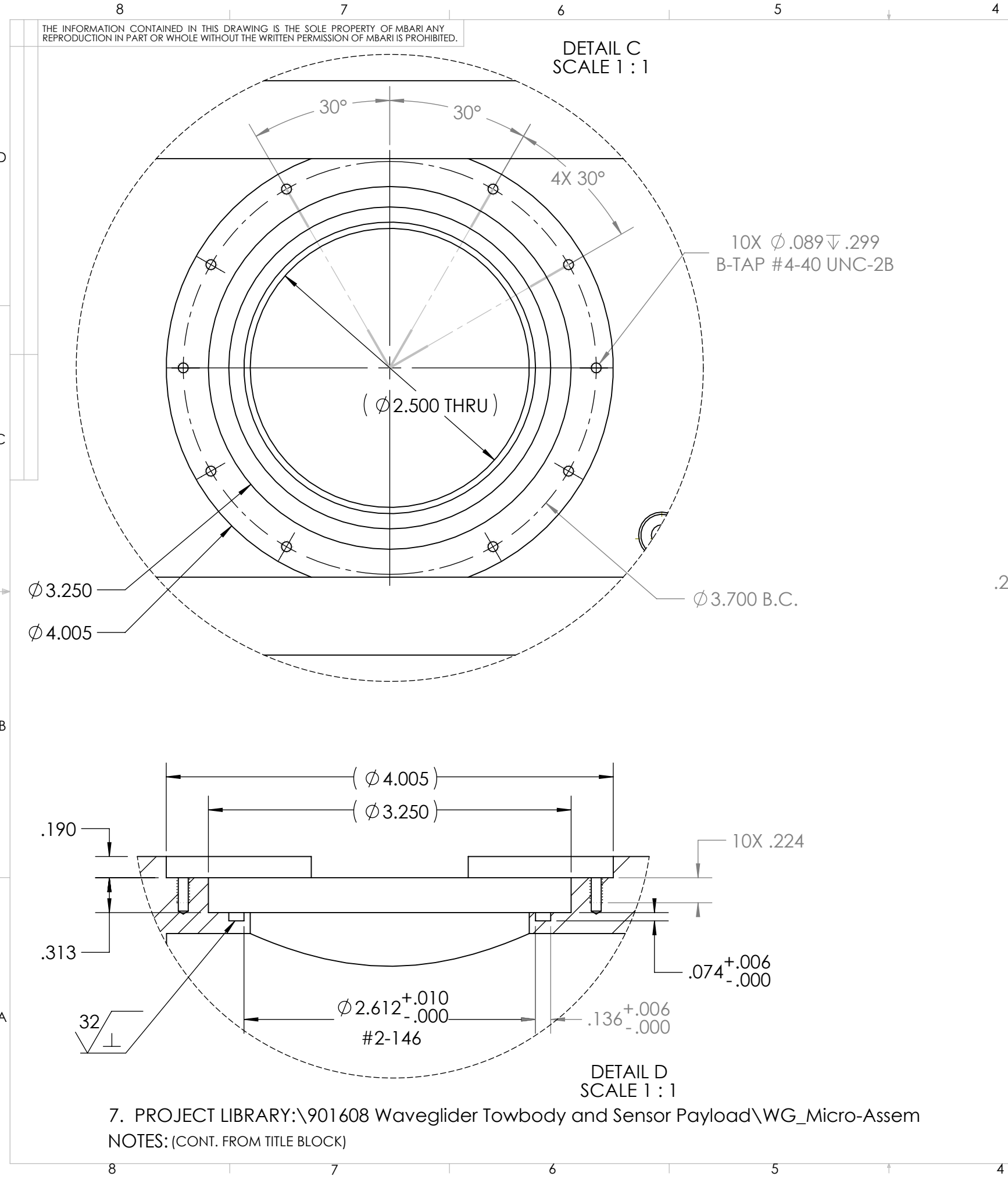
9. SWD = 40m.

8. All dimensions are symetric about common center lines unless specified otherwise.

7. PROJECT LIBRARY:\901608 Waveglider Towbody and Sensor Payload\WG_Micro-Assem

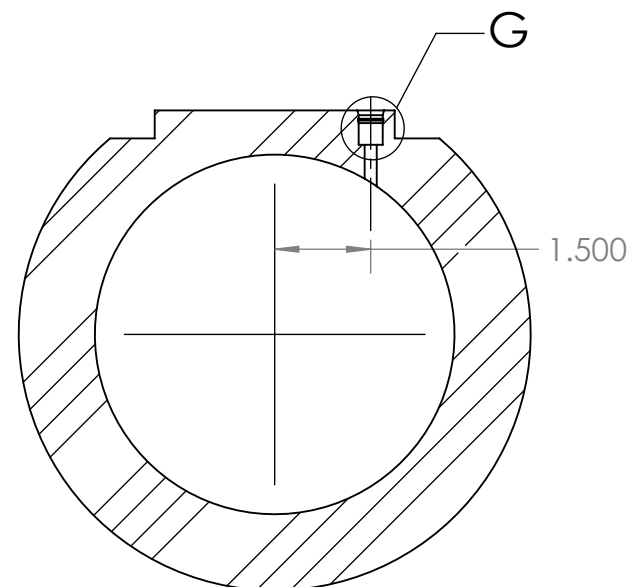
NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-202007-18	SilCam Pressure Tube	MBARI	ABS
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 6/11/18	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 6/11/18	
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901608	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT WG - MICRO	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 10.172	
Application		DO NOT SCALE DRAWING		SCALE 1:8	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 3	

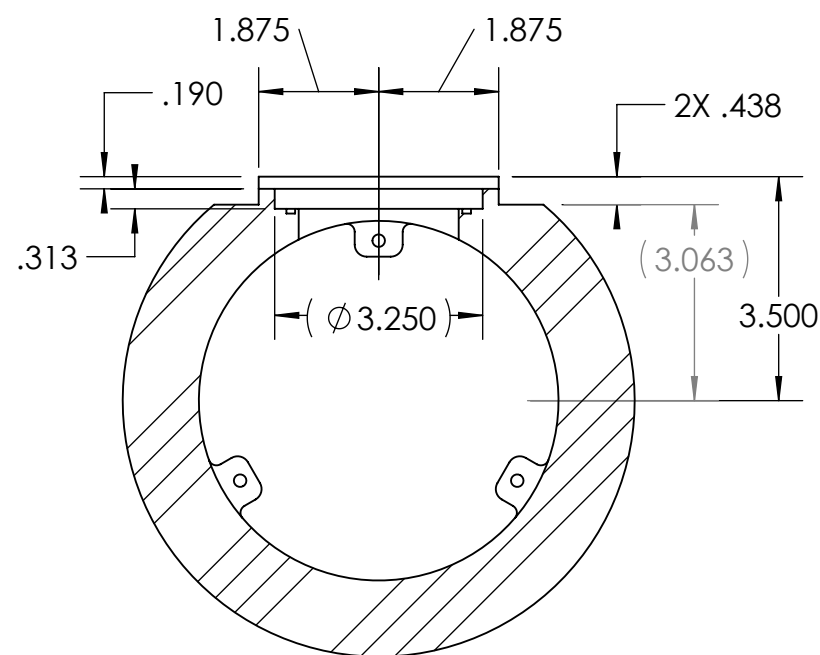
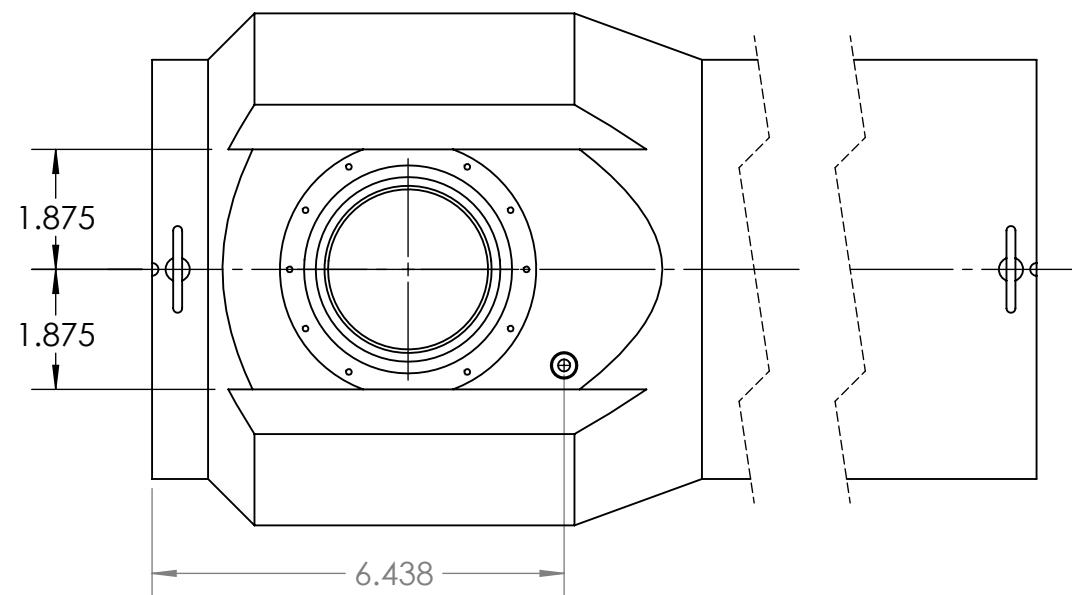
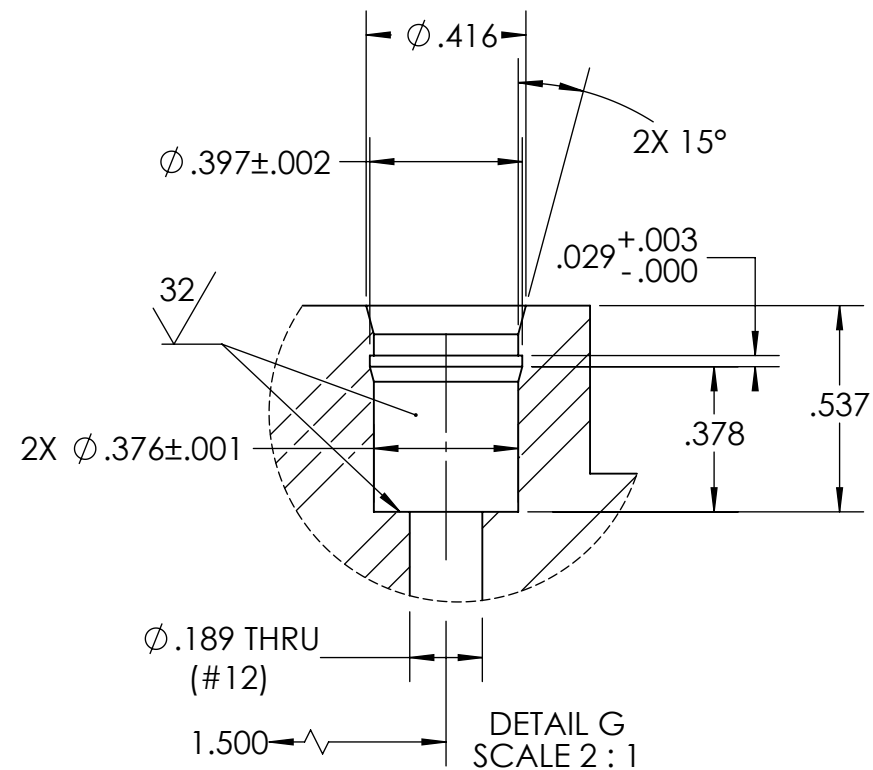


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

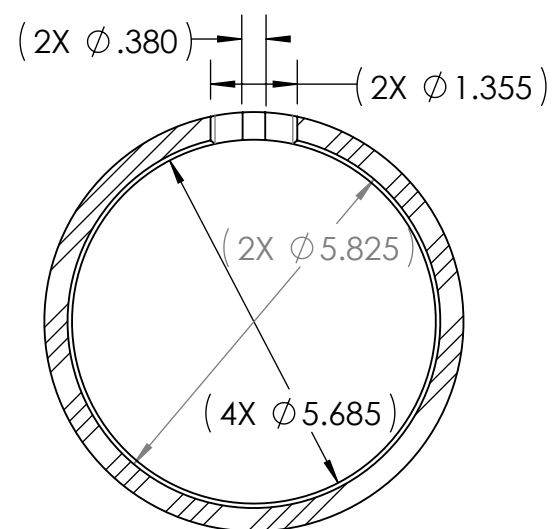
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



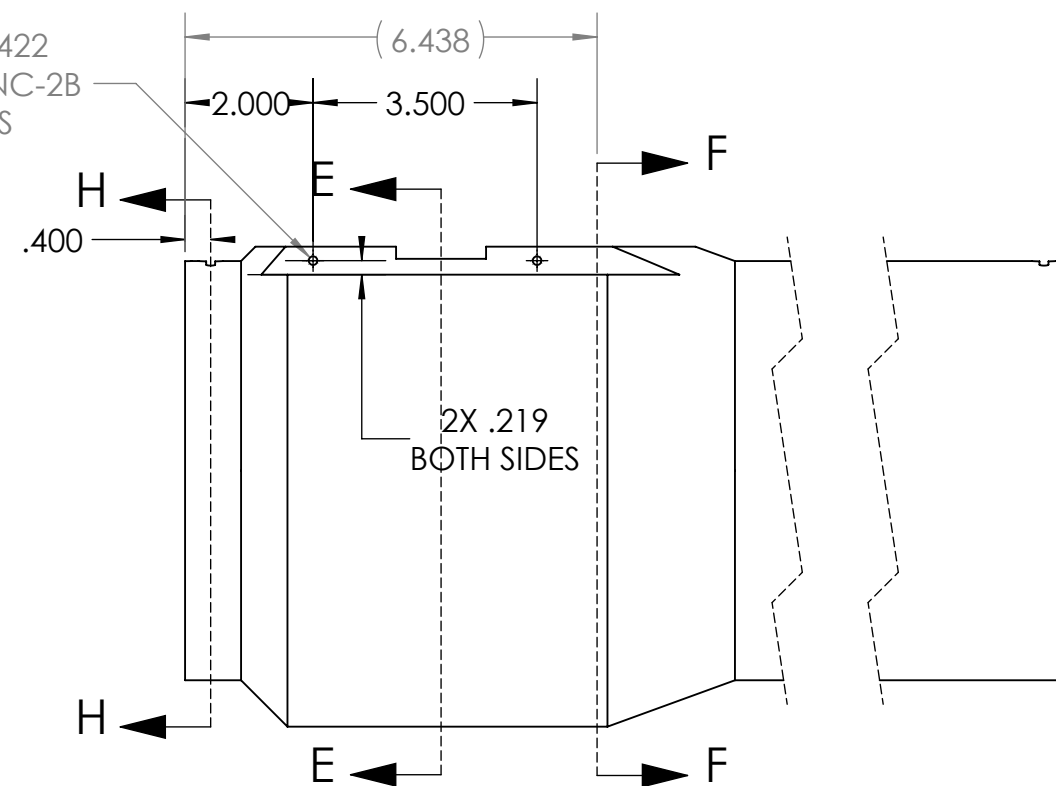
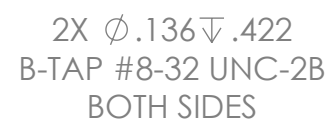
SECTION F-F
SCALE 1 : 3



SECTION E-E
SCALE 1 : 3



SECTION H-H
SCALE 1 : 3



BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 6/11/18			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 6/11/18			
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901608		
		PROJECT	WG - Silcam	WG - TOW BODY		SilCam Pressure Tube			
				SIZE B	DWG. NO.	P-202007-18.DWG		REV.	
Application		DO NOT SCALE DRAWING	WEIGHT	10.172 lb.	SCALE 1:8	CAD FILE: MECH ENG ON TORNADO	SHEET 3 OF 3		

7. PROJECT LIBRARY:\901608 Waveglider Towbody and Sensor Payload\WG_Micro-Assem

NOTES: (CONT. FROM TITLE BLOCK)