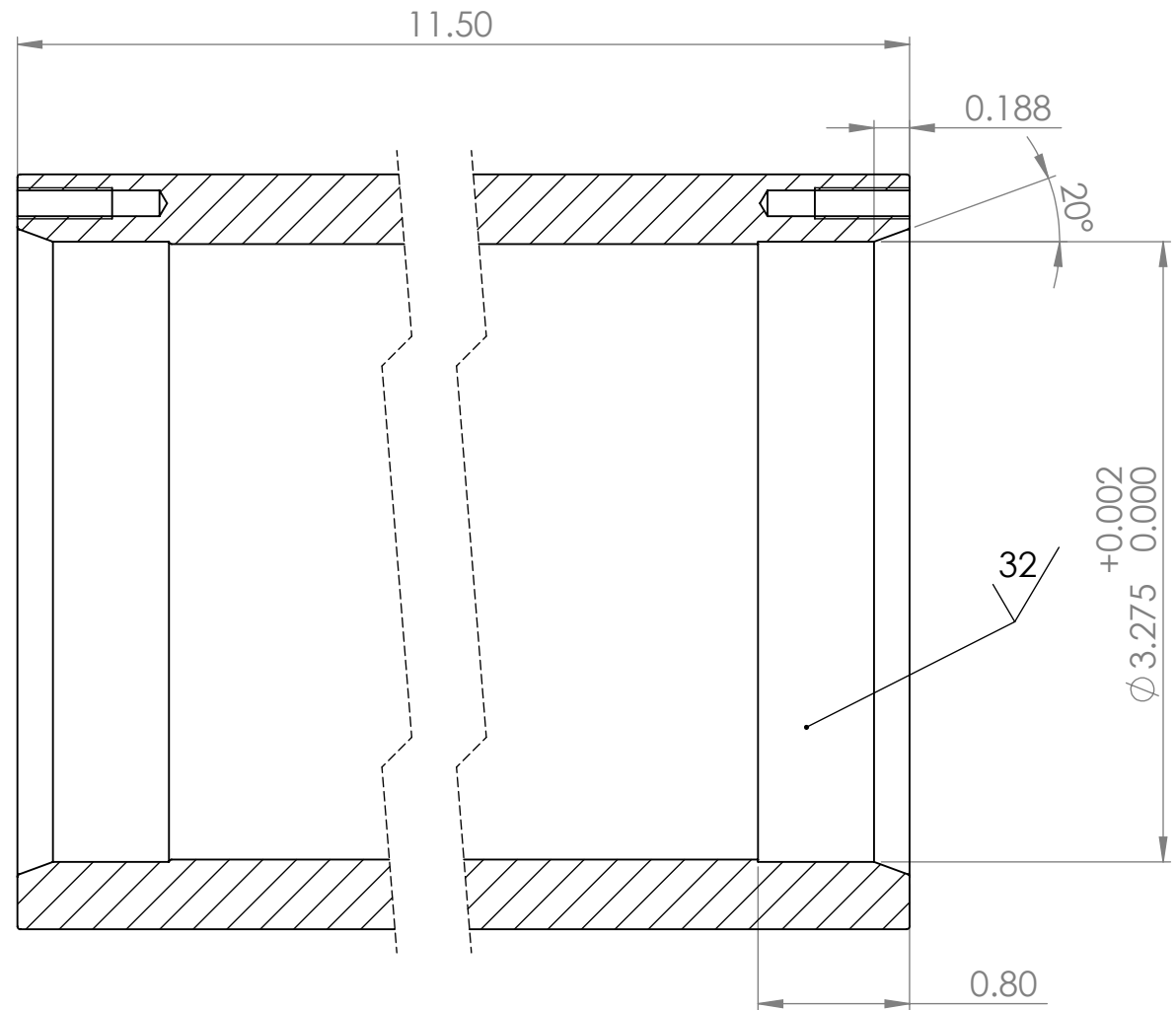
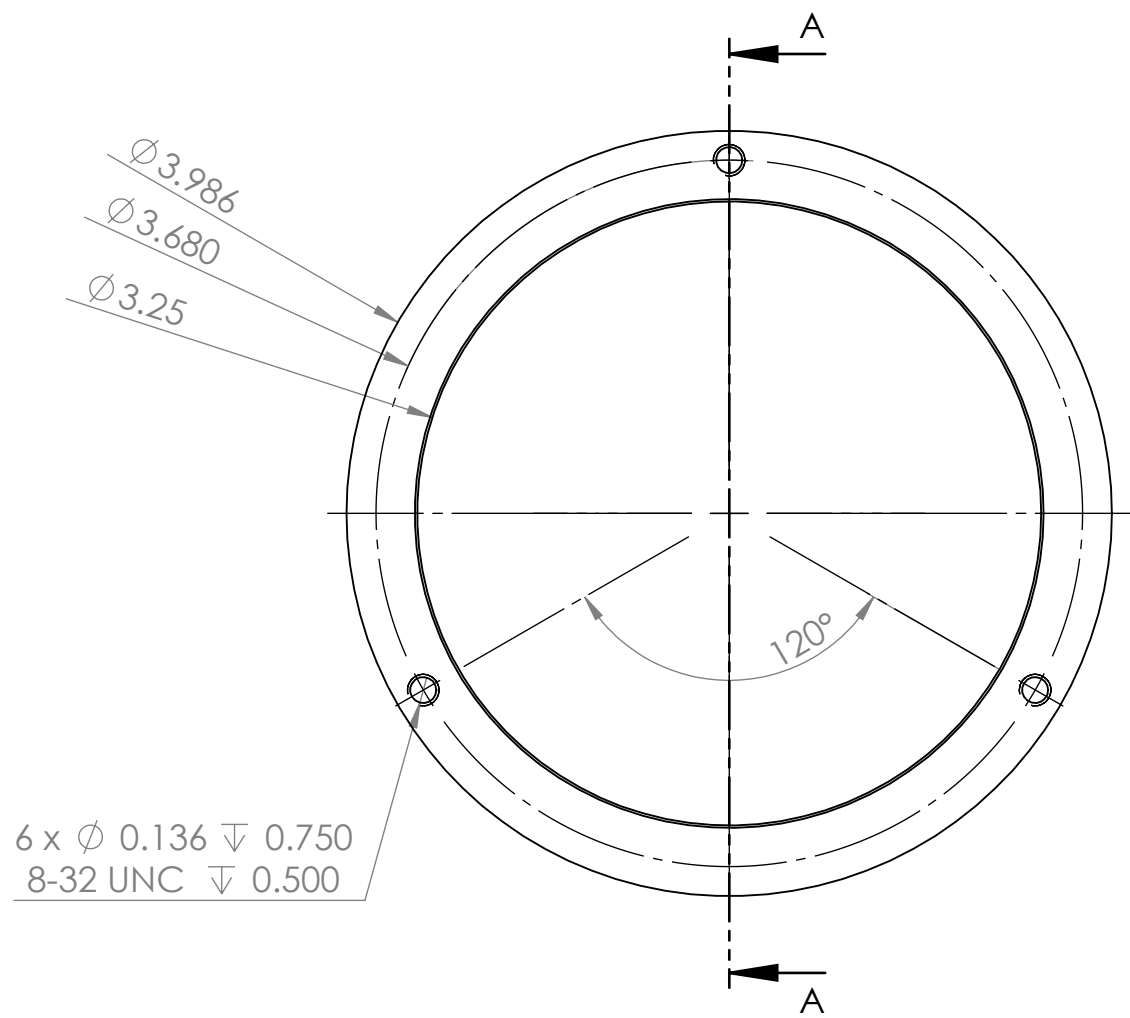


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SECTION A-A
SCALE 1 : 1

Make from existing housing.
Keep one original end.
On original end, drill and tap holes to drawing spec.

Material: 6AL4V titanium

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN Francois Cazenave				
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Francois Cazenave		Interface_Housing_Tube		
				CHECKED				
				PROJECT NO.		SIZE B		
				PROJECT				
DO NOT SCALE DRAWING				WEIGHT 7.63 lb.		SCALE 1:5		REV.
								SHEET 1 OF 1