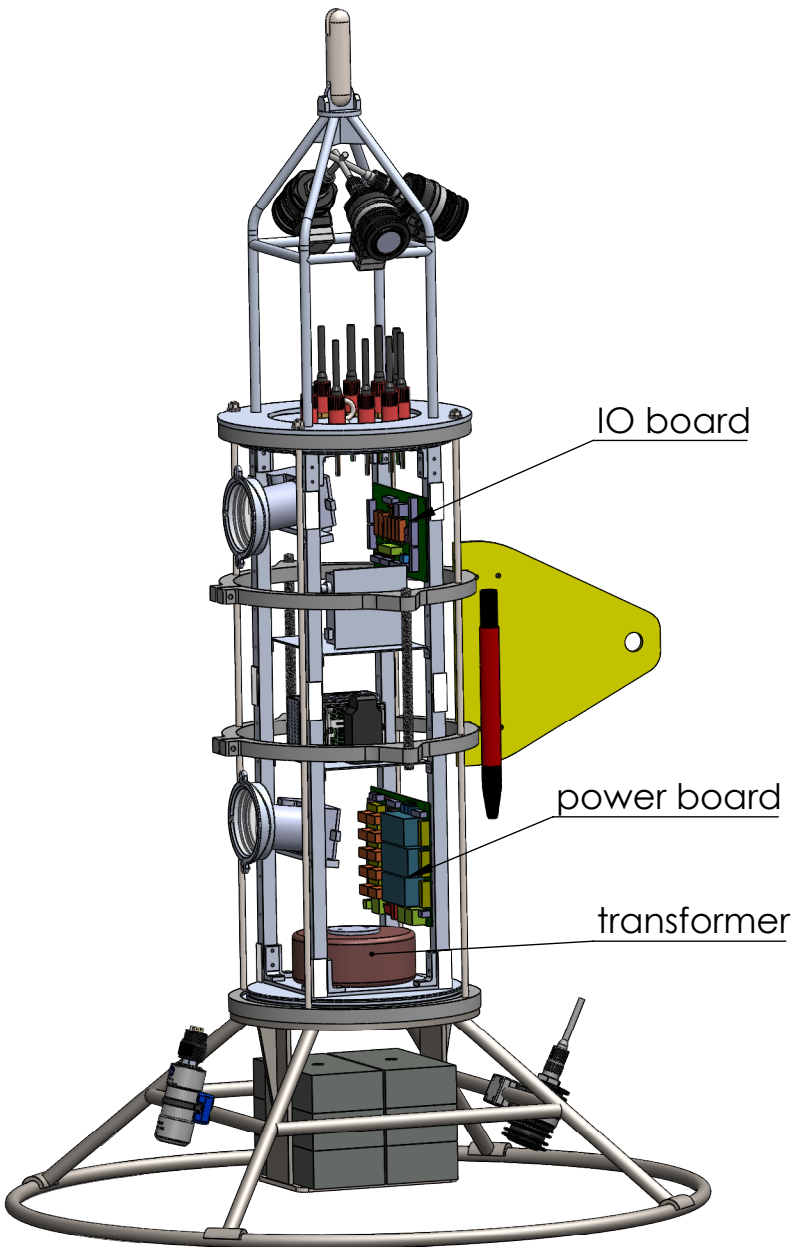
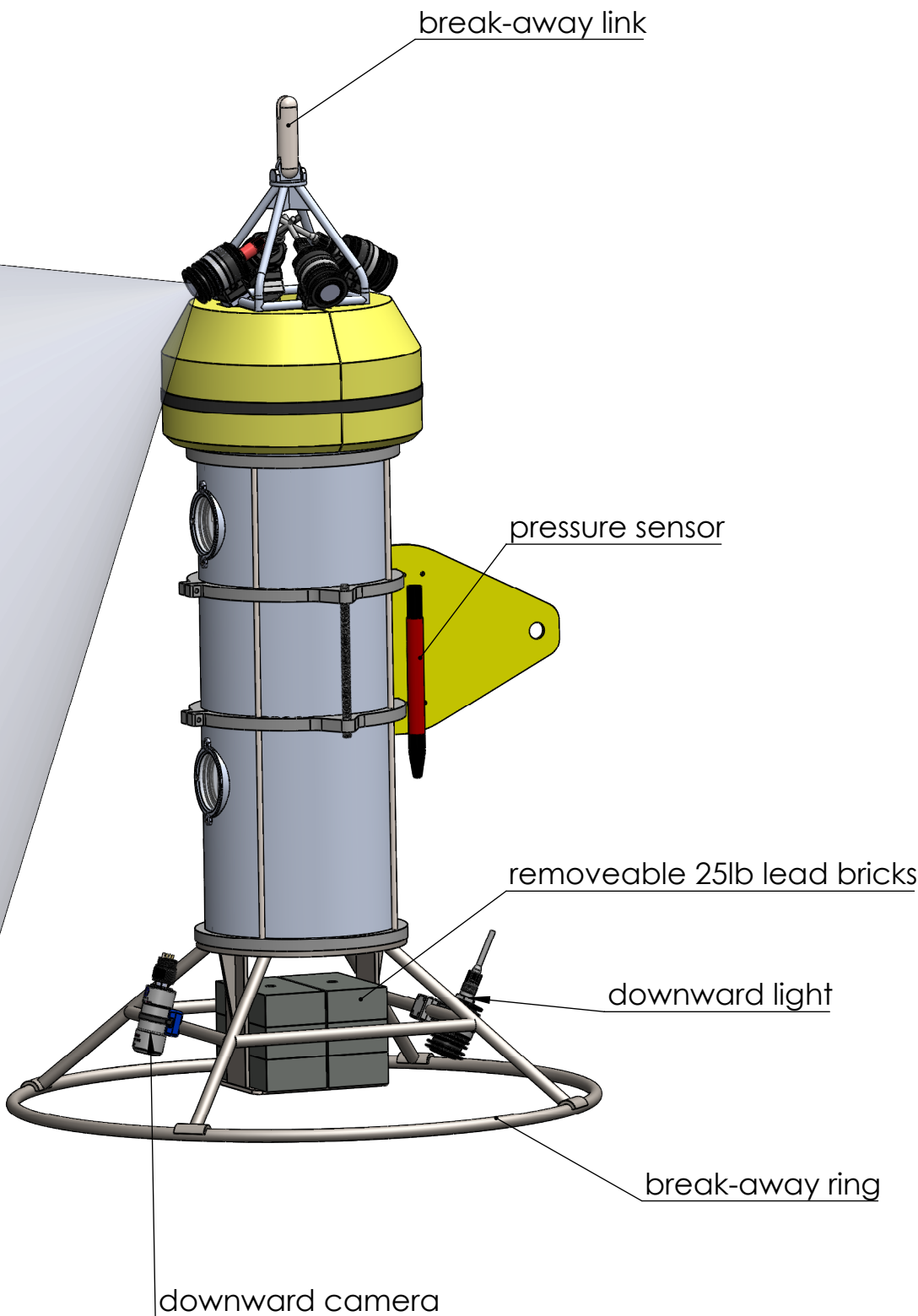


BOSS design, 7/10/17.



UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN				
1. DIMENSIONS ARE IN INCHES				ENGINEER	Francois Cazenave	Lander_Assembly_V02		
2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED				
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.		SIZE B		
4. MACHINED FILLET RADII .0150-.030.				PROJECT				
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005						SCALE 1:50		
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.								
DO NOT SCALE DRAWING				WEIGHT 310.76 lb.		SHEET 1 OF 1		