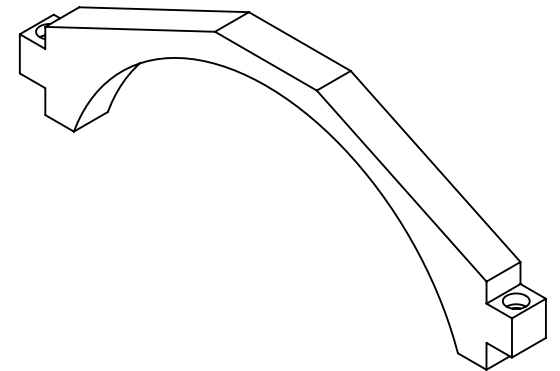




1	1	P-201812-16	PayLoad Case Support Bracket TOP	MBARI	ABS
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.			
Engineer		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.			
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO. 900739 PROJECT LRAUV			
Application		DO NOT SCALE DRAWING		WEIGHT	0.076

Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
TETHYS - LRAUV - PAYLOAD NOSE PayLoad Case Support Bracket TOP			
SIZE B	DWG. NO. P-201812-16.DWG	REV.	
SCALE 1:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1	