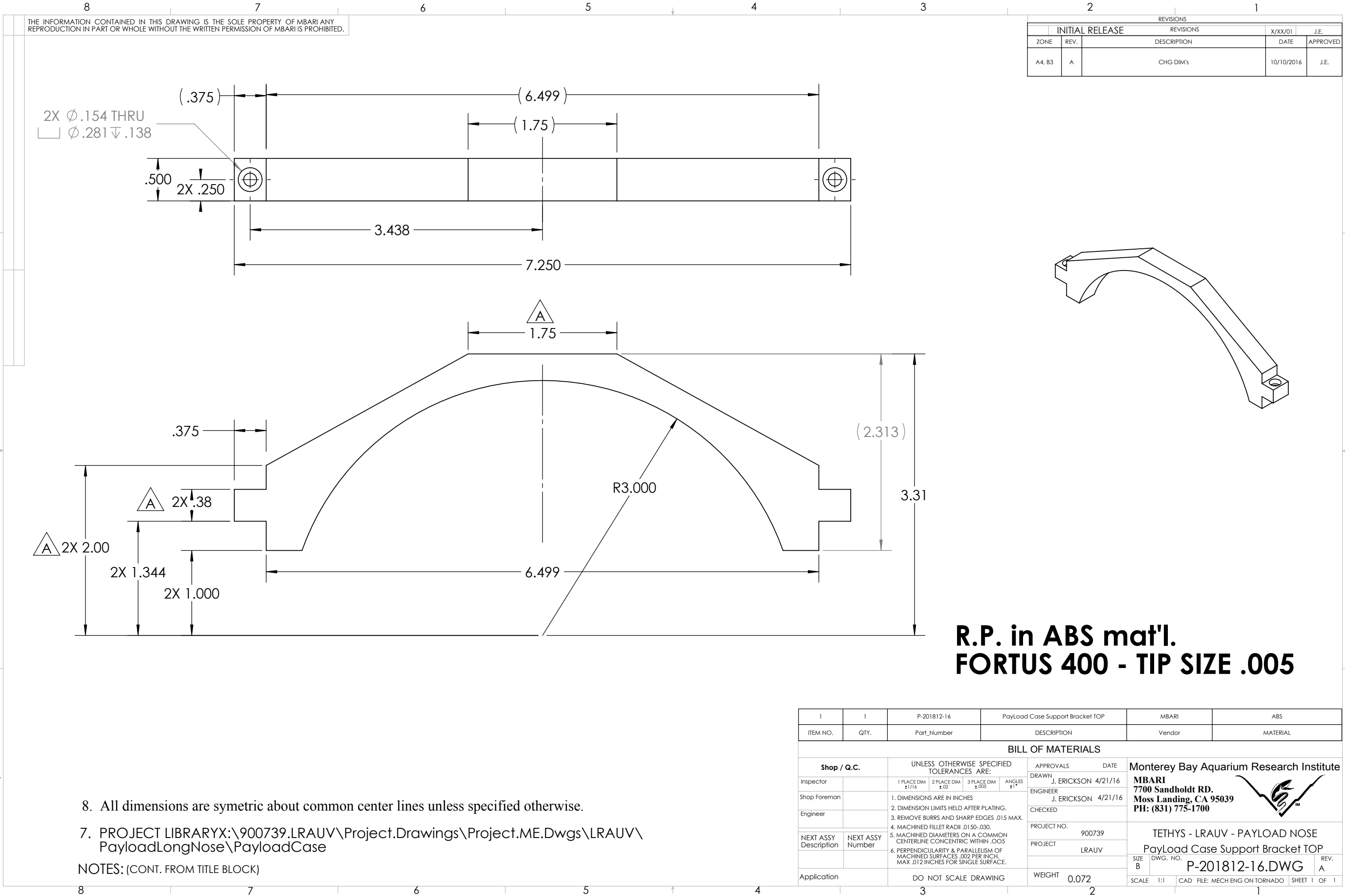




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REVISIONS				
INITIAL RELEASE		REVISIONS		
ZONE	REV.	DESCRIPTION	X/XX/01	J.E.
A4, B3	A	CHG DIM's	10/10/2016	J.E.

I		I		P-201812-16		Payload Case Support Bracket TOP		MBARI		ABS	
ITEM NO.		QTY.		Part_Number		DESCRIPTION		Vendor		MATERIAL	
BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN		J. ERICKSON 4/21/16			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER		J. ERICKSON 4/21/16			
Engineer						CHECKED					
NEXT ASSY Description		NEXT ASSY Number				PROJECT NO.		900739		TETHYS - LRAUV - PAYLOAD NOSE PayLoad Case Support Bracket TOP	
						PROJECT		LRAUV			
Application		DO NOT SCALE DRAWING				WEIGHT		0.072		SIZE B	
										DWG. NO. P-201812-16.DWG	
										REV. A	
						SCALE 1:1		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1			