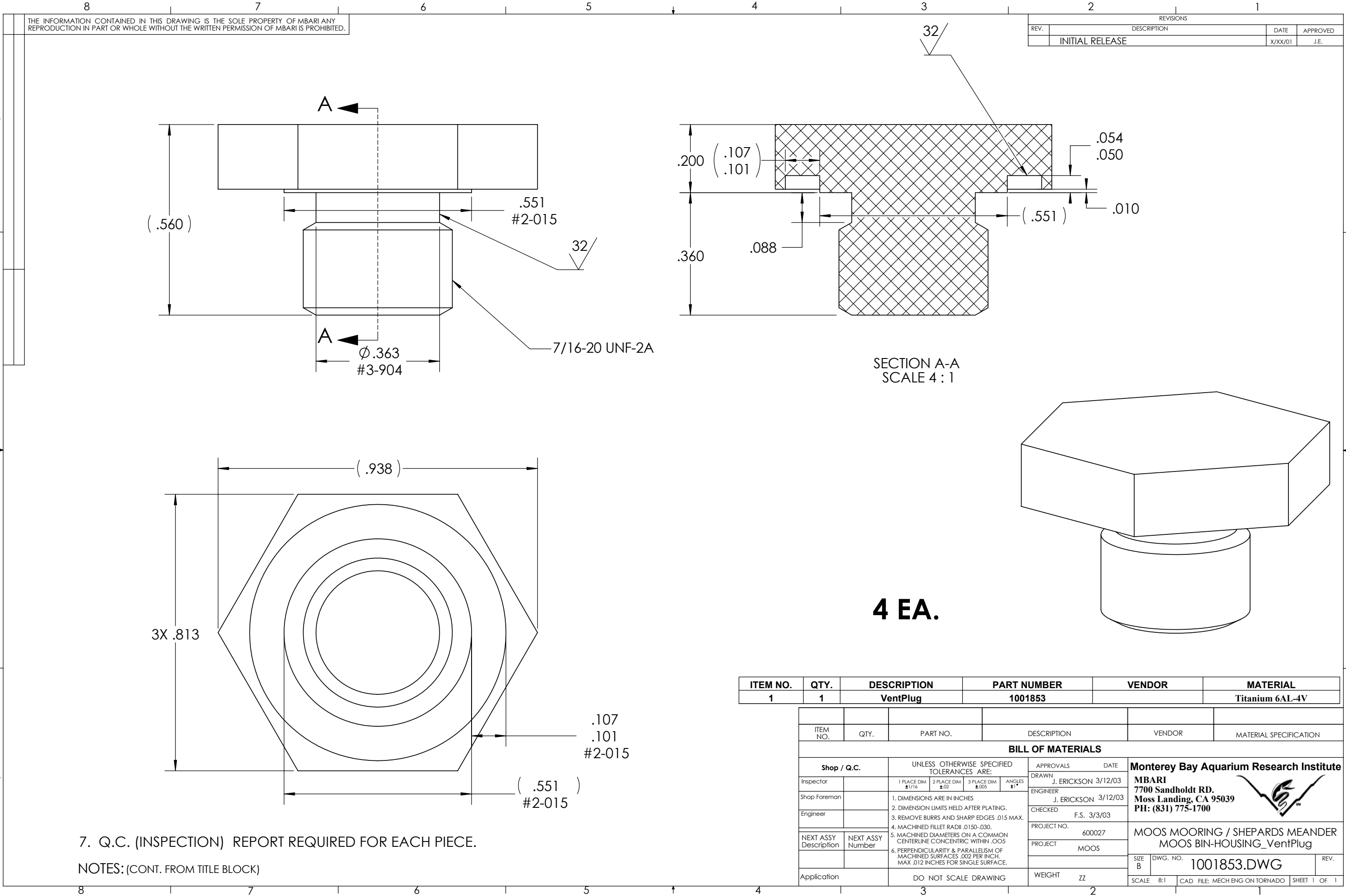




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.

SECTION A-A
SCALE 4 : 1

4 EA.

7. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	VentPlug	1001853		Titanium 6AL-4V

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN	J. ERICKSON 3/12/03
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	J. ERICKSON 3/12/03
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	F.S. 3/3/03
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	600027
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	MOOS
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	ZZ

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Moss Landing, CA 95039	
PH: (831) 775-1700	

SIZE B	DWG. NO. 1001853.DWG	REV.
SCALE 8:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1