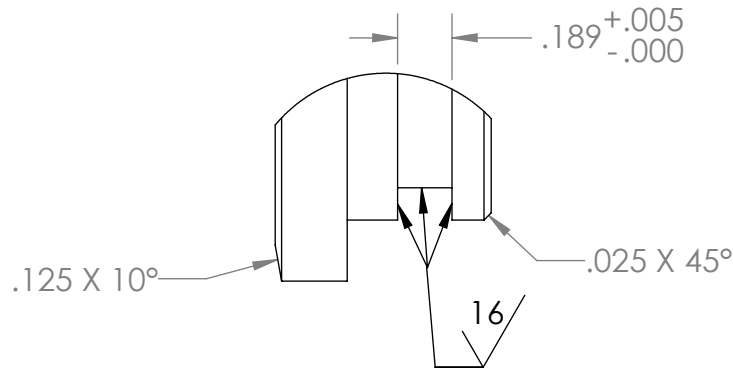
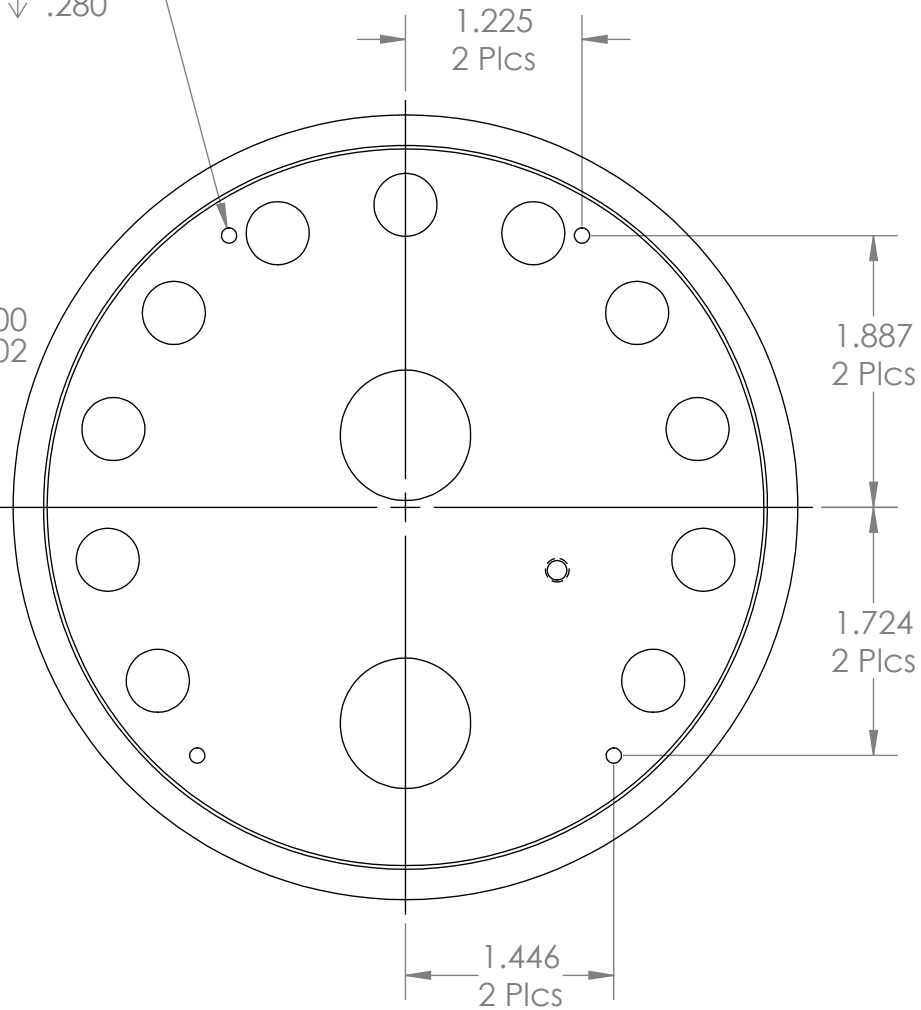
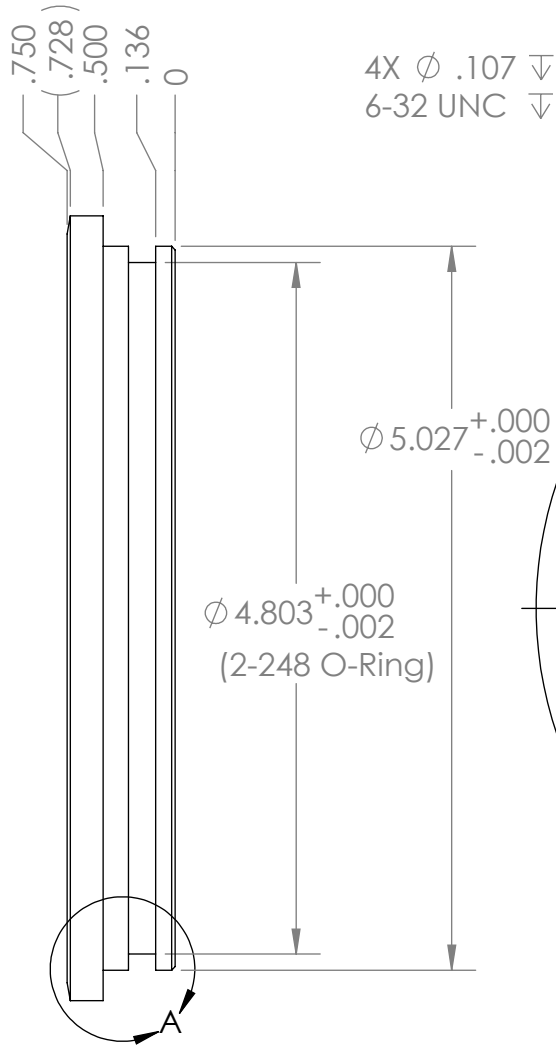
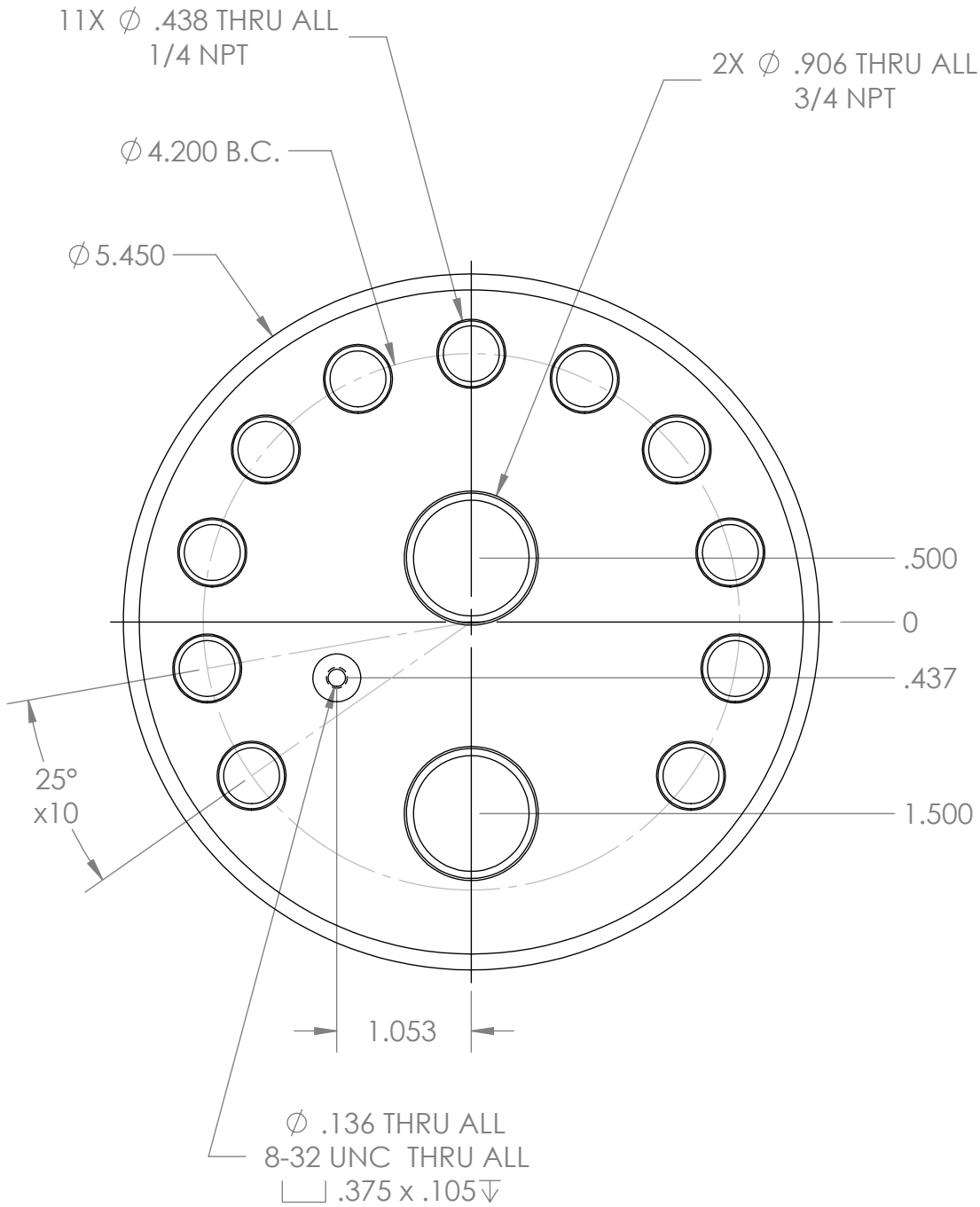


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A.18	INITIAL RELEASE		

D
C
B
A

D
C
B
A



DETAIL A
SCALE 6 : 4

Location: X:\901713 Near Shore FOCE\Mechanical\
Status: In Design

Material: Low Viscosity Acetal Polymer
Last Saved: 4/19/2018 2:03:03 PM

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN	5/5/2011		
						ENGINEER			
						CHECKED			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO. Main Frame		round jbox main endcap	
						PROJECT			
						WEIGHT	Delrin 2700 NC101, Low Viscosity Acetal Copolymer (SS)	SIZE B	DWG. NO. 100221242
		DO NOT SCALE DRAWING				SCALE	1:2	CAD FILE:	REV. A.18