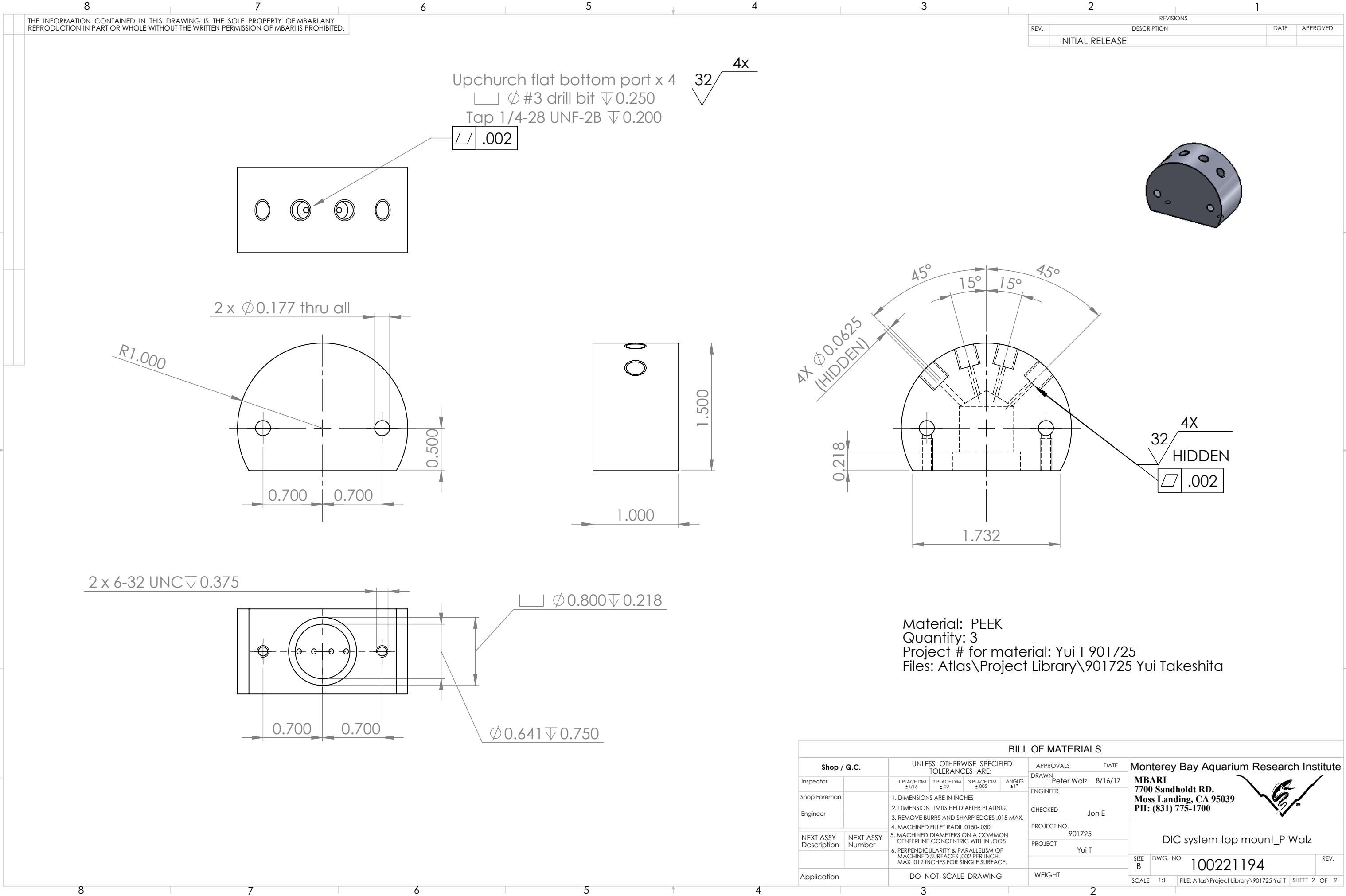


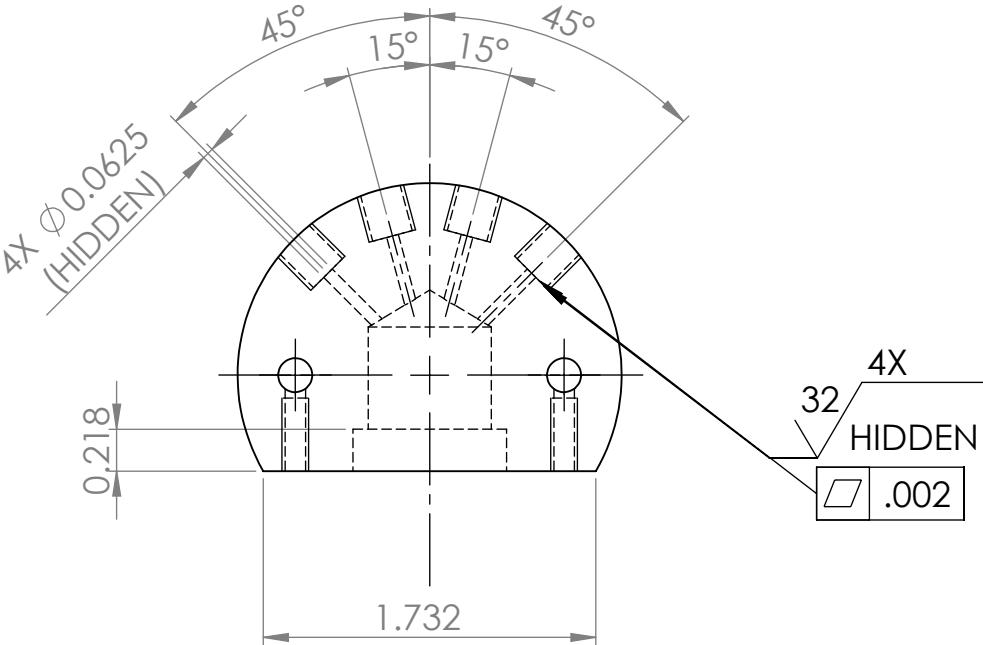
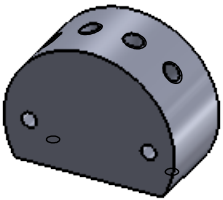


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

Upchurch flat bottom port x 4
□ ϕ #3 drill bit ∇ 0.250
Tap 1/4-28 UNF-2B ∇ 0.200
□ .002

32 4x



32 4X
HIDDEN
□ .002

Material: PEEK
Quantity: 3
Project # for material: Yui T 901725
Files: Atlas\Project Library\901725 Yui Takeshita

BILL OF MATERIALS										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Peter Walz	8/16/17	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER				
Engineer						CHECKED	Jon E			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901725			
						PROJECT	Yui T			
Application		DO NOT SCALE DRAWING				WEIGHT				
						SIZE B	DWG. NO.	100221194	REV.	
						SCALE 1:1	FILE: Atlas\Project Library\901725 Yui T	SHEET 2	OF 2	