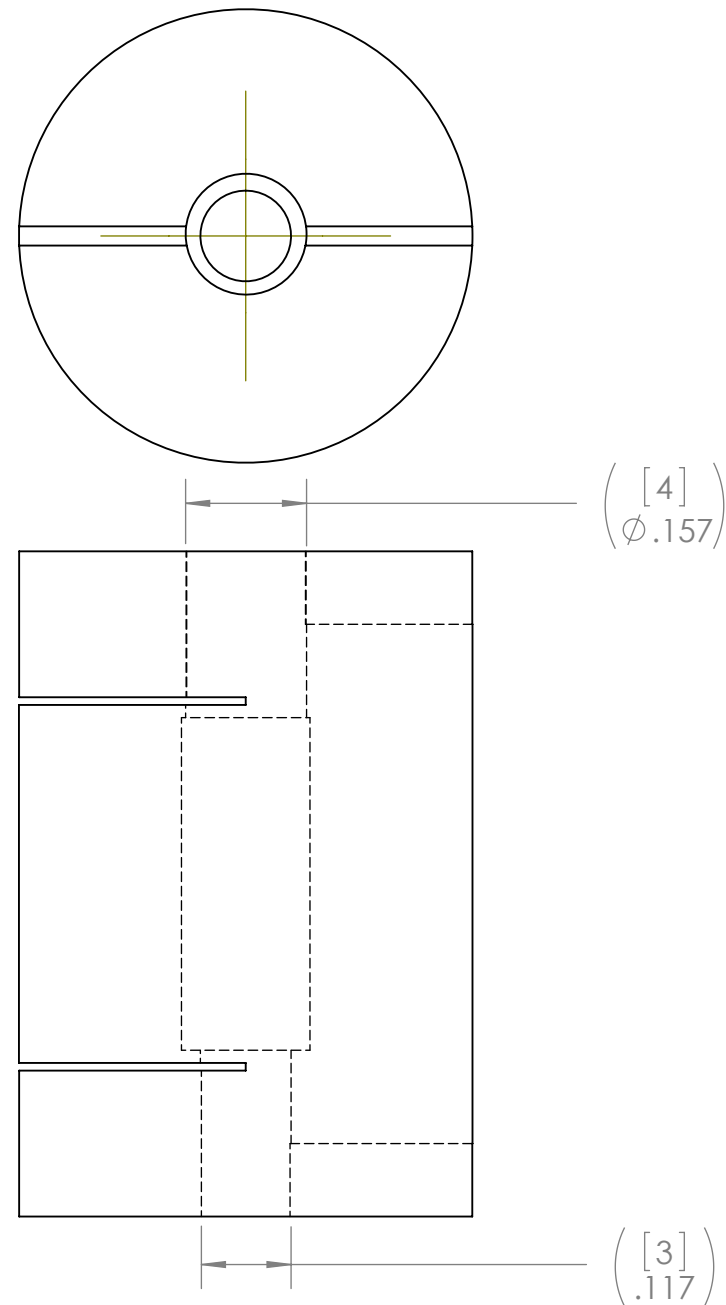




1	1	WTC 15-3-4	Motor Shaft Coupling	Helical Products	S.S. 17-4 PH
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector				DRAWN	J. ERICKSON 6/25/08
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		ENGINEER	J. ERICKSON 6/25/08
Engineer				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO.	900739
		PROJECT	LRAUV	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Application		DO NOT SCALE DRAWING		TETHYS - LRAUV HELICAL_Motor Shaft Coupling SIZE B DWG. NO. S-200559-08.DWG REV.	
		WEIGHT 3.53 lb.		SCALE 4:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Battery\Drive Mech
NOTES: (CONT. FROM TITLE BLOCK)