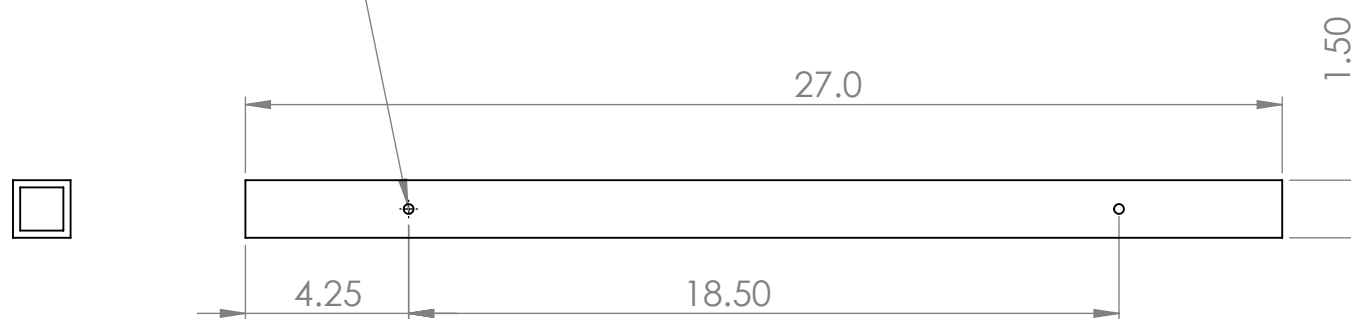


2 x ϕ 0.257 ∇ 1.500
 Only on one of three units



Make 3
 Material:
 6061-T6 square tubing 1.5" x 3/16"

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 				
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	12/2/2013							
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED				MC_End_Tube				
				ENGINEER	Francois Cazenave							
				PROJECT NO.		901110						
				PROJECT		901110						
Vendor: MBARI				WEIGHT		2.589 lb		SIZE A		DWG. NO. MC-02		REV.
Material: 6061-T6 (SS)								SCALE: 1:10		SHEET 1 OF 1		