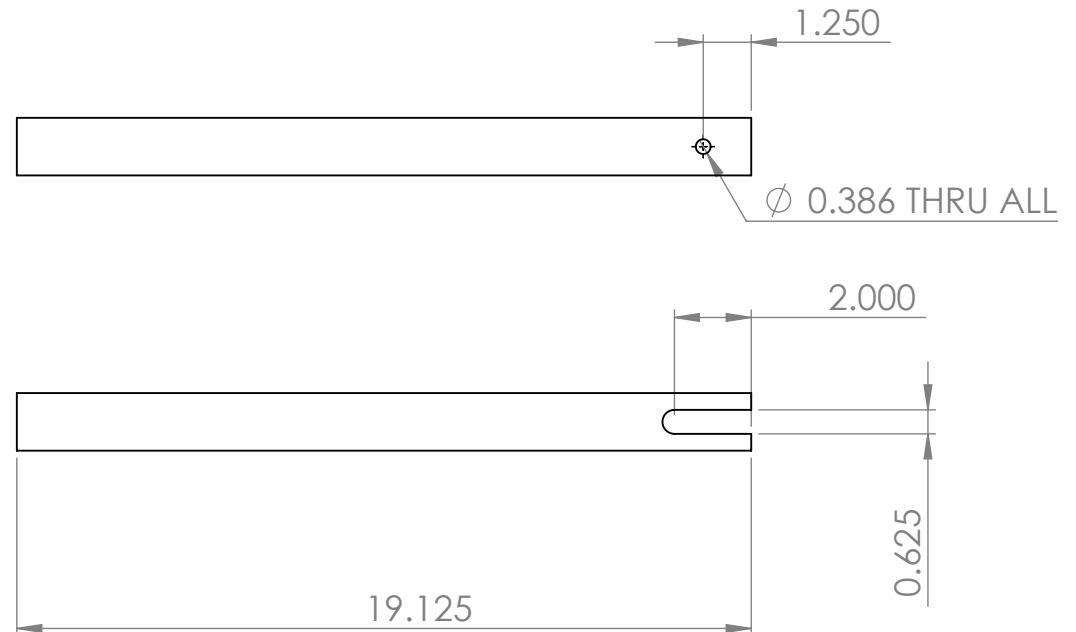
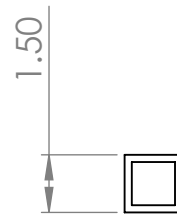


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	DEL 1/4 DIA HOLES	6/14/2017	J.E.



Make 4
Material: 6061-t6 1.5x3/16" square tubing

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute	
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	6/14/2017				
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADIUS .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
				ENGINEER	Francois Cazenave				
				PROJECT NO.		901110		MC_Vertical_Tube_2	
				PROJECT		901110			
Vendor: MBARI				SIZE		DWG. NO.		REV.	
Material: 6061-T6 (SS)				WEIGHT		1.781 lb		A	
				SCALE: 1:5				SHEET 1 OF 1	