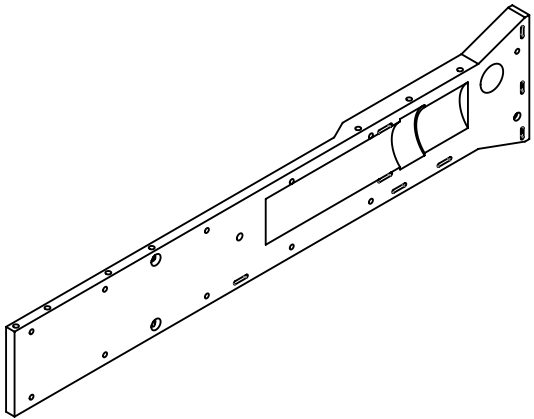


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



	1	P-202038-18	PayLoad_PortSide_CTD-BrkT	MBARI	POM Delrin Homopolymer	106
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL	

BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES				
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				
		4. MACHINED FILLET RADII .0150-.030.				
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT NO. 900739
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT LRAUV
Application	A-201830-16	DO NOT SCALE DRAWING				WEIGHT 1.702 lb.

LRAUV - NOSE ASSEMBLY		P-202038-18.DWG		REV.
SIZE B	DWG. NO.			
SCALE 1:4	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 2	

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Nose-Assemblies\X-Long-Nose_PayLoad

NOTES: (CONT. FROM TITLE BLOCK)

