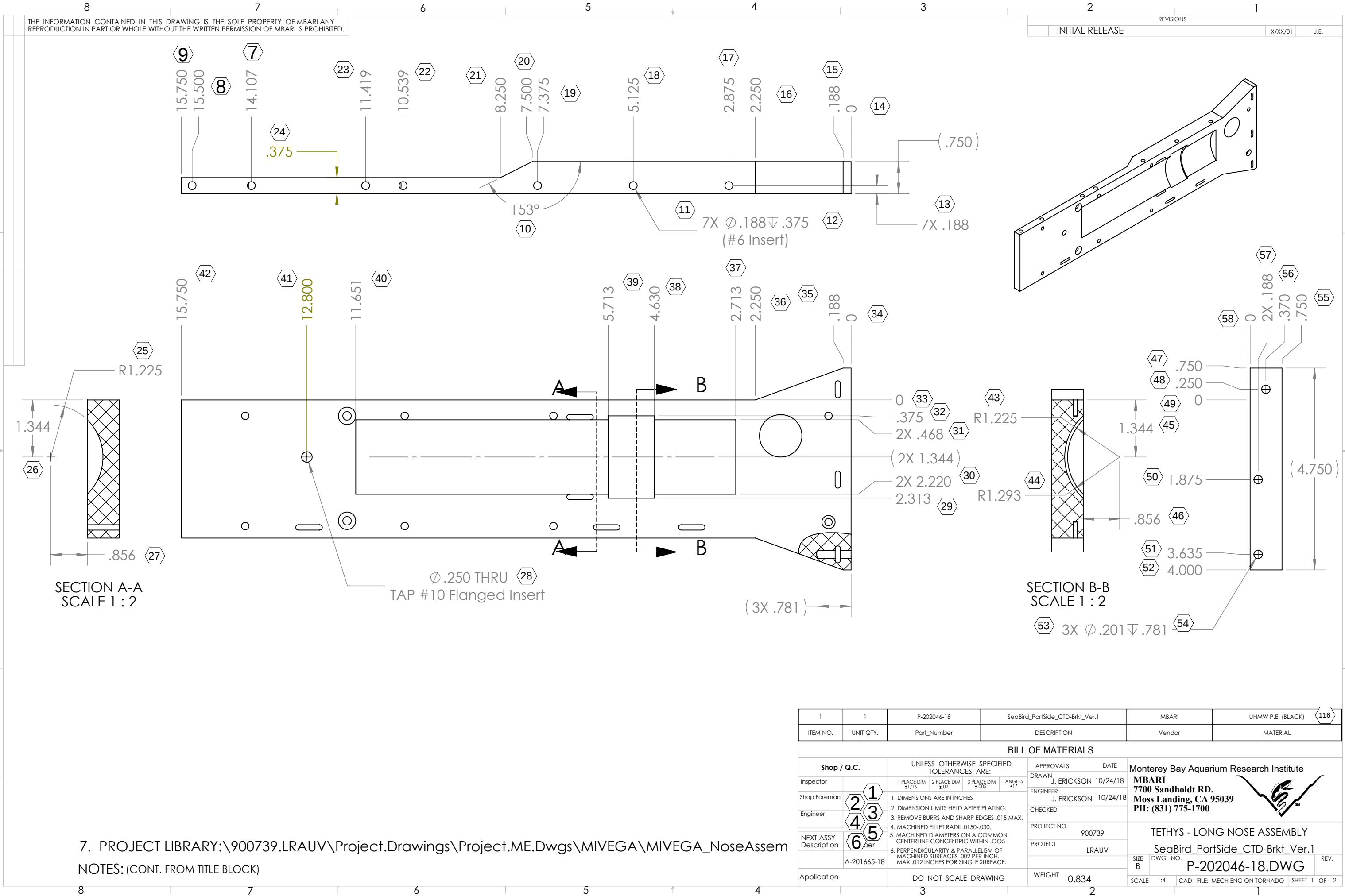
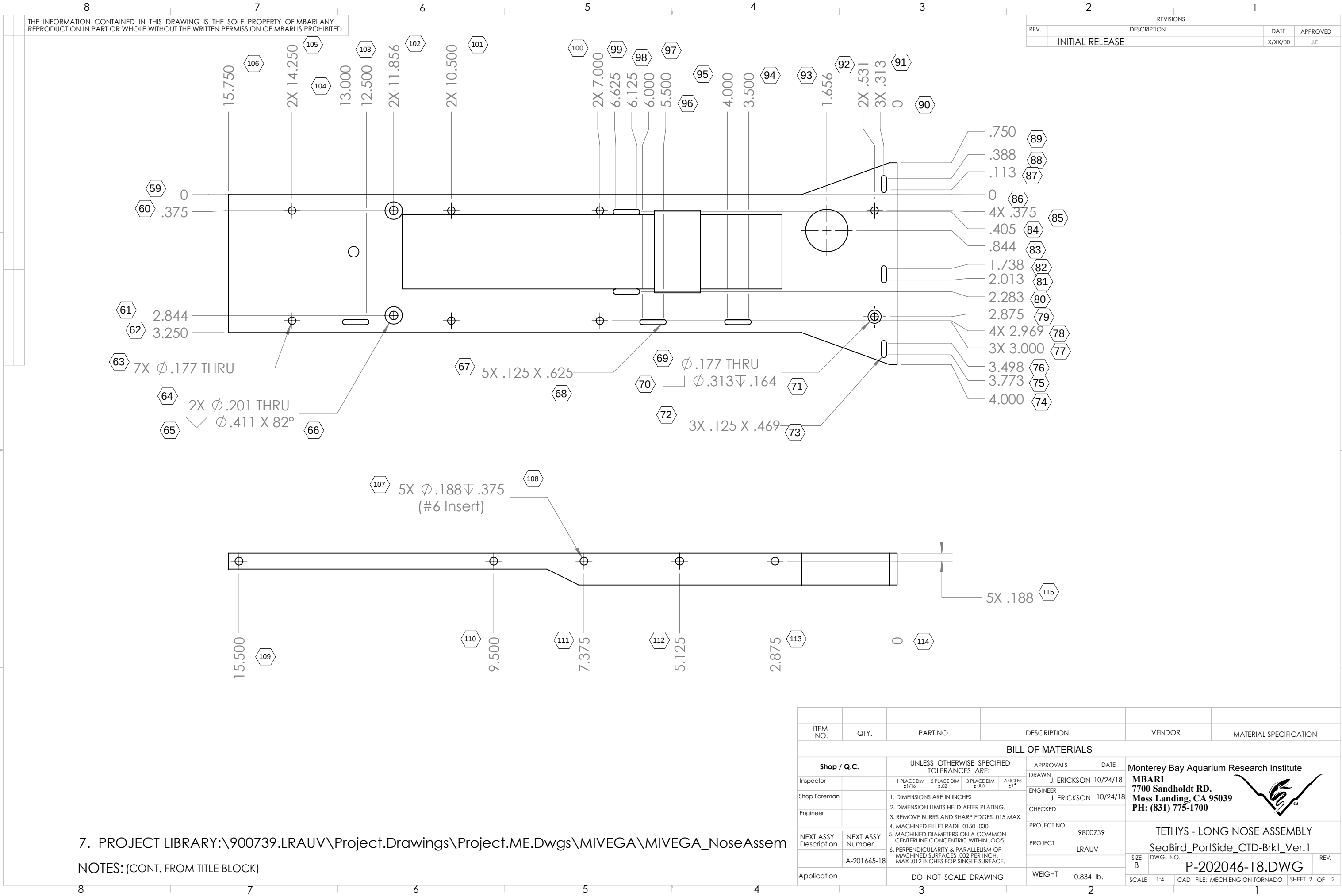




7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\MIVEGA\MIVEGA_NoseAssem

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-202046-18	SeaBird_PortSide_CTD-Brkt_Ver.1		MBARI	UHMW P.E. (BLACK)	116
ITEM NO.	UNIT QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL	
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE
Inspector	1 2 3 4 5 6	1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON 10/24/18
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON 10/24/18
Engineer						CHECKED	
NEXT ASSY Description		A-201665-18				PROJECT NO.	900739
					PROJECT	LRAUV	
					WEIGHT	0.834	
Application		DO NOT SCALE DRAWING			SIZE B DWG. NO.		REV.
					P-202046-18.DWG		
		SCALE 1:4		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 2	



ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 10/24/18	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 10/24/18	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 9800739	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
	A-201665-18	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.834 lb.	
Application		DO NOT SCALE DRAWING		TETHYS - LONG NOSE ASSEMBLY	
				SeaBird_PortSide_CTD-Brkt_Ver.1	
				P-202046-18.DWG	
				SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 2 OF 2	