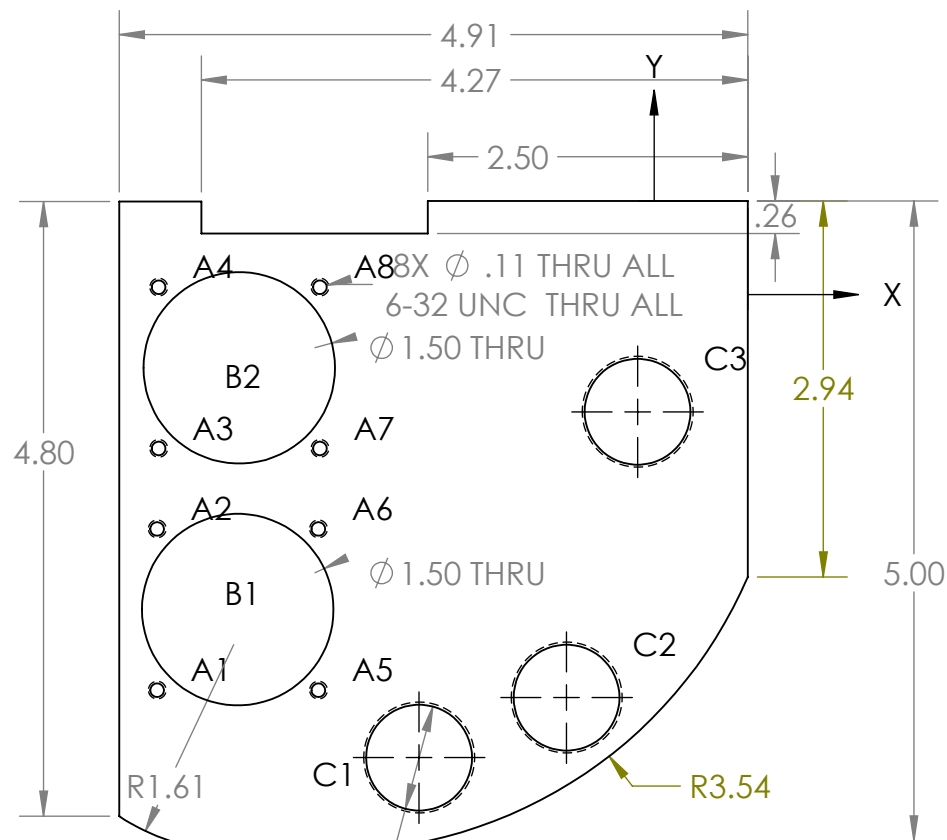


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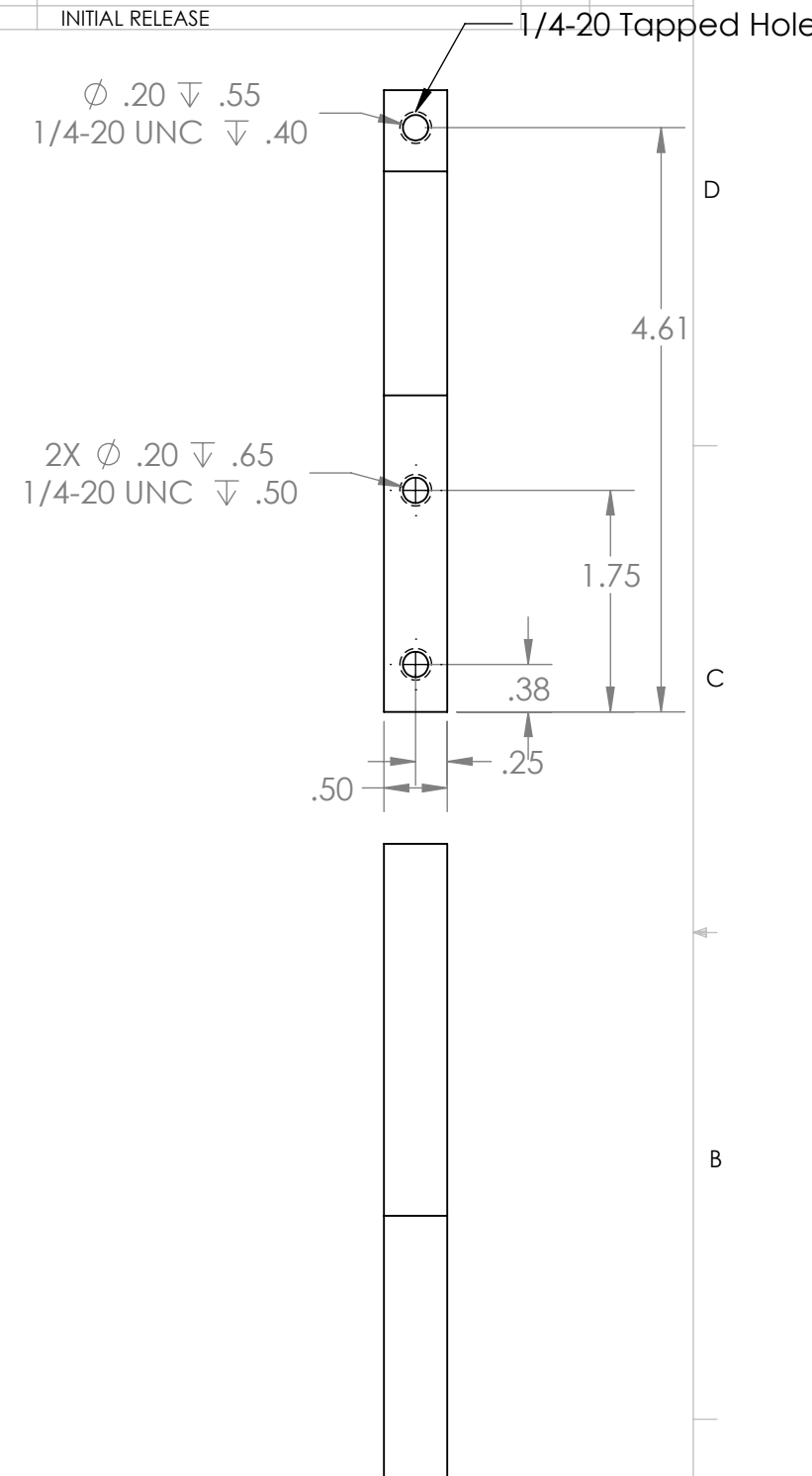
TAG	X LOC	Y LOC	SIZE
A1	-4.61	-3.82	Ø .11 THRU ALL 6-32 UNC THRU ALL
A2	-4.61	-2.56	Ø .11 THRU ALL 6-32 UNC THRU ALL
A3	-4.60	-1.93	Ø .11 THRU ALL 6-32 UNC THRU ALL
A4	-4.60	-.67	Ø .11 THRU ALL 6-32 UNC THRU ALL
A5	-3.35	-3.82	Ø .11 THRU ALL 6-32 UNC THRU ALL
A6	-3.35	-2.56	Ø .11 THRU ALL 6-32 UNC THRU ALL
A7	-3.34	-1.93	Ø .11 THRU ALL 6-32 UNC THRU ALL
A8	-3.34	-.67	Ø .11 THRU ALL 6-32 UNC THRU ALL
B1	-3.98	-3.19	Ø 1.50 THRU
B2	-3.97	-1.30	Ø 1.50 THRU
C1	-2.57	-4.35	Ø .827 THRU ALL M22X1.0 - 6H THRU ALL
C2	-1.42	-3.88	Ø .827 THRU ALL M22X1.0 - 6H THRU ALL
C3	-.86	-1.65	Ø .827 THRU ALL M22X1.0 - 6H THRU ALL



3X Ø .826 (21mm) THRU ALL
M22 x 1.0 - 6H THRU ALL

Material is UHMW plastic

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	1/4-20 Tapp	



BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN TCD	9/17/18				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER					
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901802				
		PROJECT	Deepsea Connect	WifiAntMnt							
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO.	DSC-2018-003	REV.
								SCALE	1:2	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

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REV.