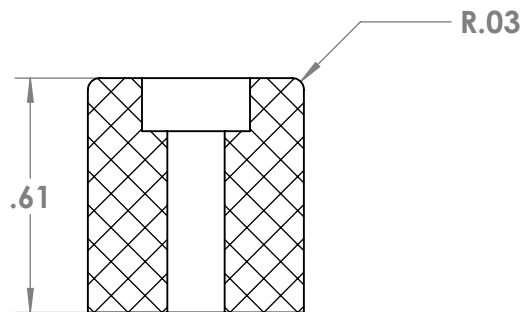
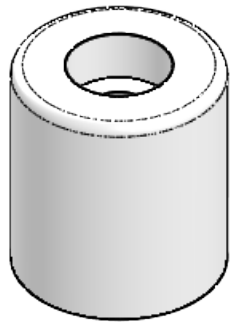


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	7/27/2020	



WHITE ABS, FDM PRINT

BILL OF MATERIALS												
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE				
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	7/27/2020	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER	C OKUDA	7/27/2020				
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED						
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	901803					
		4. MACHINED FILLET RADII .0150-.030.				PROJECT	CARBON	Waveglider	DIC PCO2 BOTTOM BUMPER			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005										
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.							SIZE B	DWG. NO. XXXXDWG	REV.	
Application		DO NOT SCALE DRAWING				WEIGHT				SCALE 4:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1