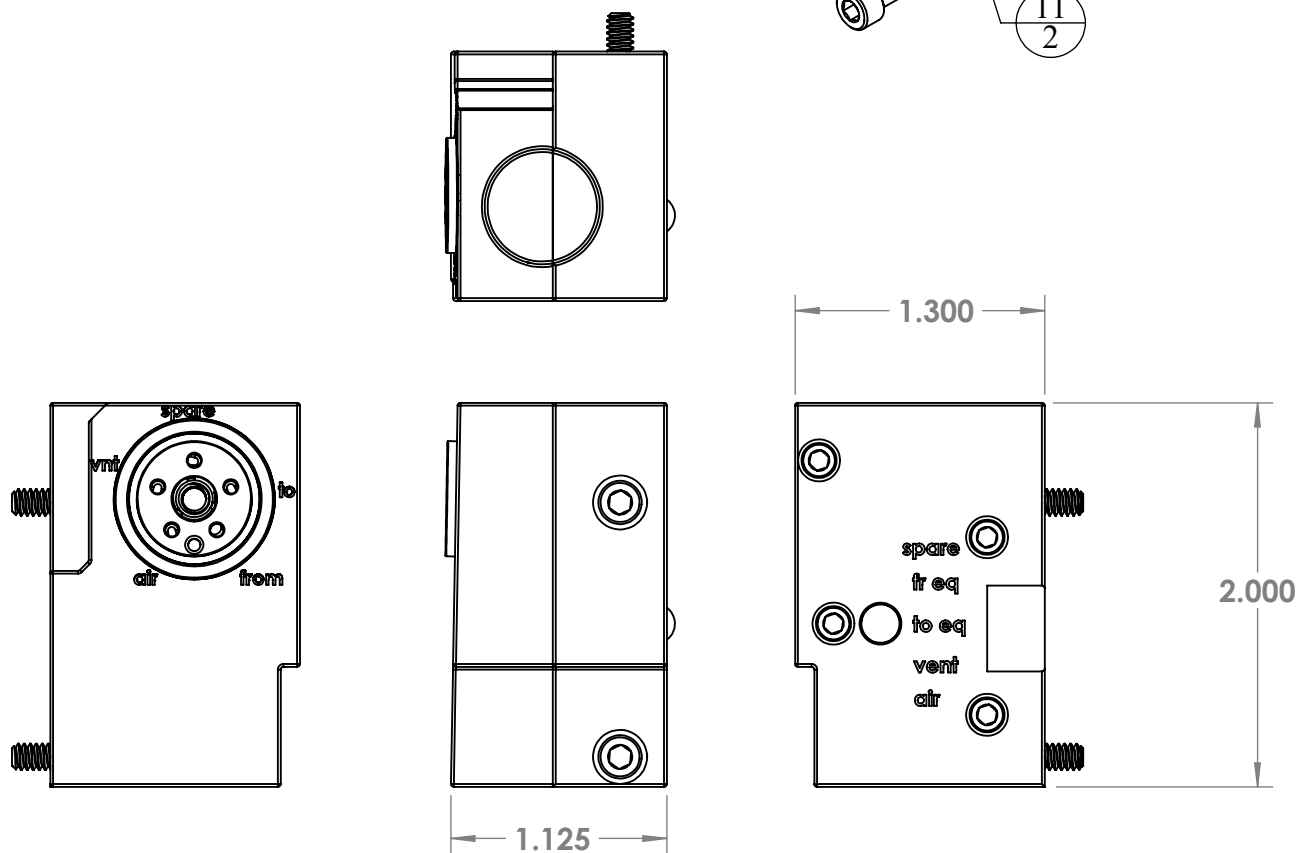




Shop / Q.C.					UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute				
Inspector		1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN C OKUDA		7/27/2020		MBARI			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.							ENGINEER C OKUDA		7/27/2020		7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700				
Engineer									CHECKED								
									PROJECT NO.		901803						
NEXT ASSY Description		NEXT ASSY Number									PROJECT CARBON Waveglider						
Application		DO NOT SCALE DRAWING							WEIGHT								
		SCALE 1:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1		OF 1									