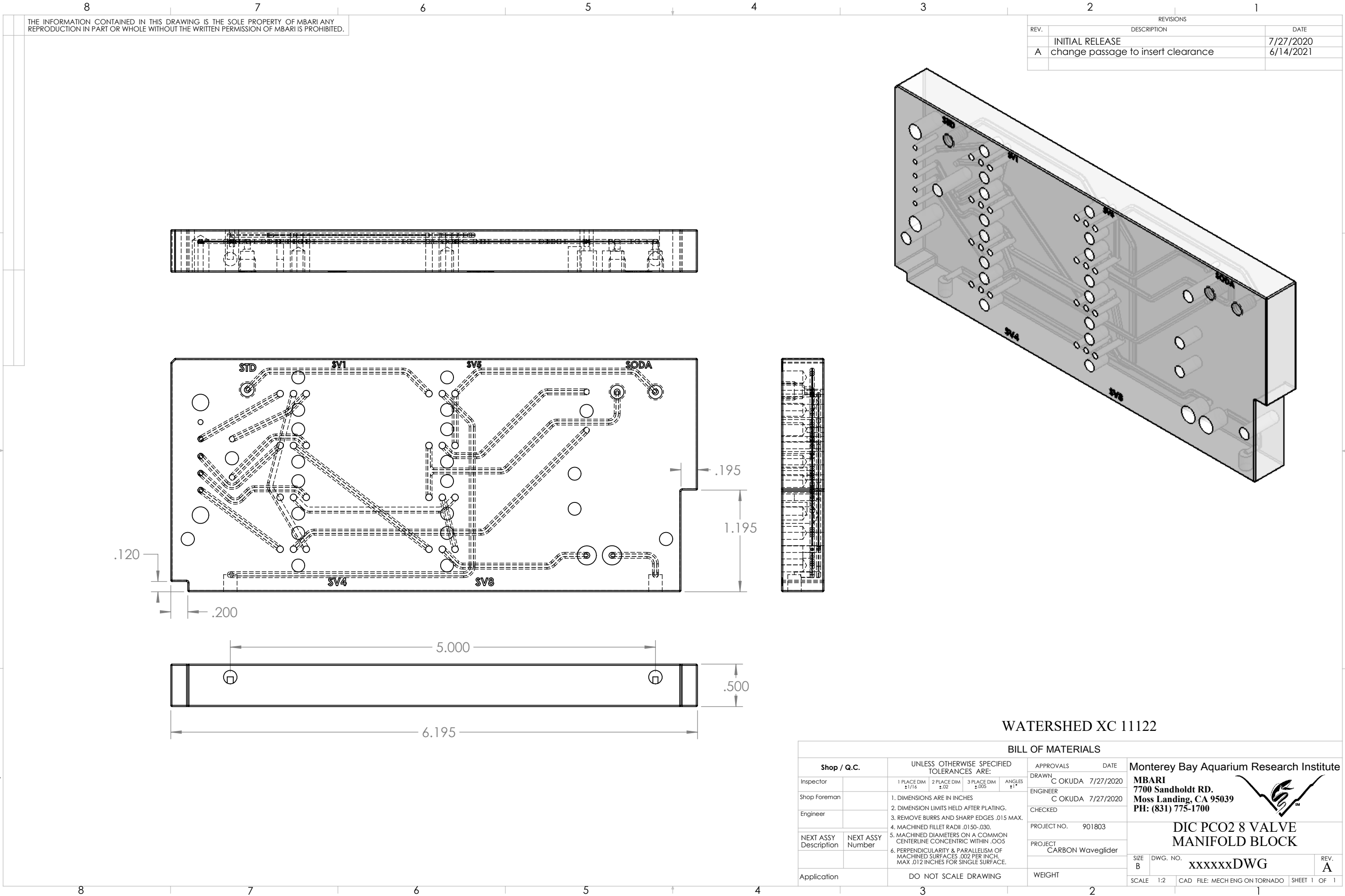




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REVISIONS		
REV.	DESCRIPTION	DATE
	INITIAL RELEASE	7/27/2020
A	change passage to insert clearance	6/14/2021

WATERSHED XC 11122

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  DIC PCO2 8 VALVE MANIFOLD BLOCK	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN C OKUDA	7/27/2020		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER C OKUDA	7/27/2020		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901803		
						PROJECT	CARBON Waveglider		
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	REV. A
						2		SCALE 1:2	CAD FILE: MECH ENG ON TORNADO
								SHEET 1	OF 1