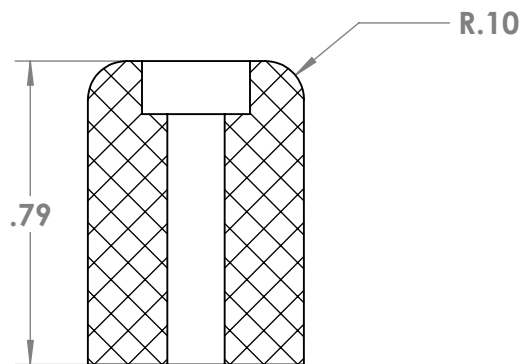
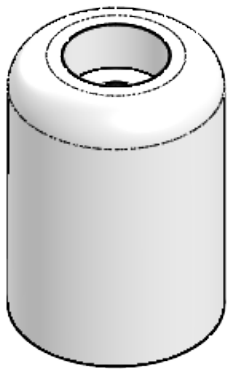


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	7/27/2020	



WHITE ABS, FDM PRINT

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA 7/27/2020				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA 7/27/2020				
Engineer						CHECKED					
NEXT ASSY DescriptionNEXT ASSY Number						PROJECT NO.		901803		DIC PCO2 BOTTOM BUMPER SIZE B DWG. NO. XXXXDWG REV.	
						PROJECT		CARBON Waveglider			
Application		DO NOT SCALE DRAWING				WEIGHT					
								SCALE 4:1		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	