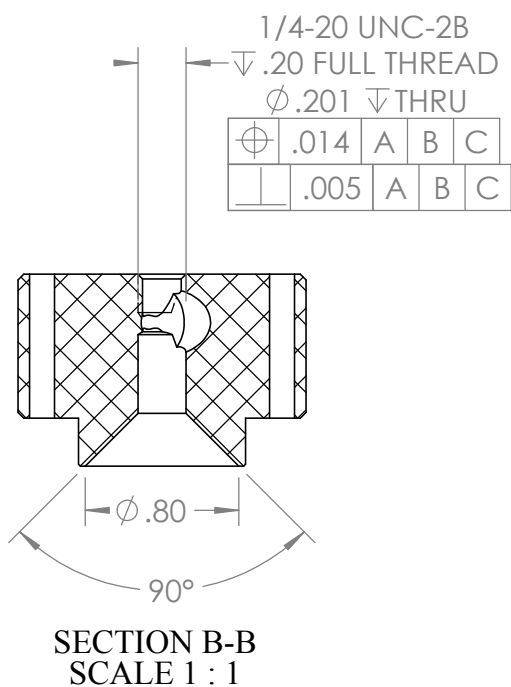
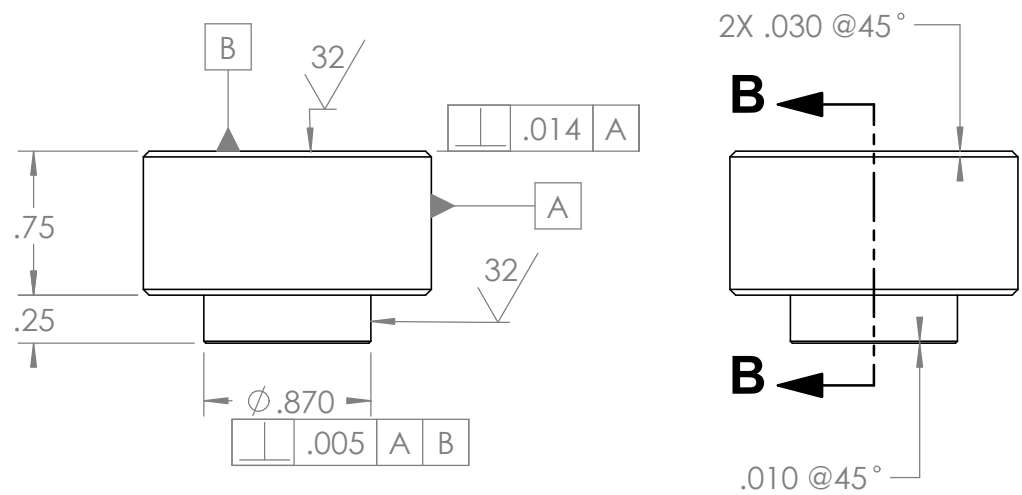
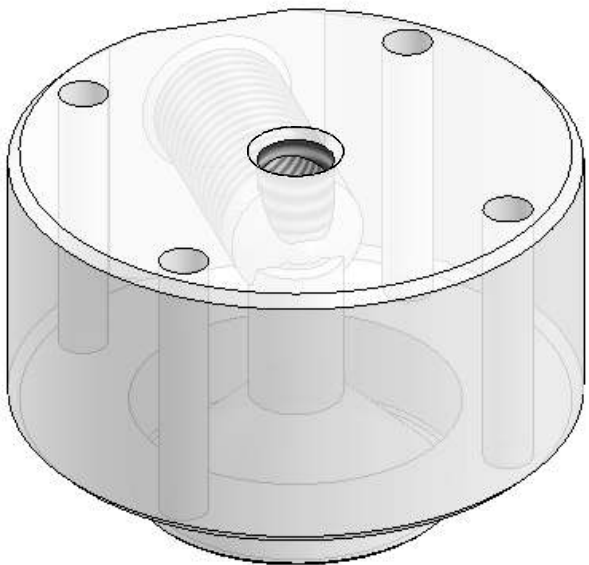
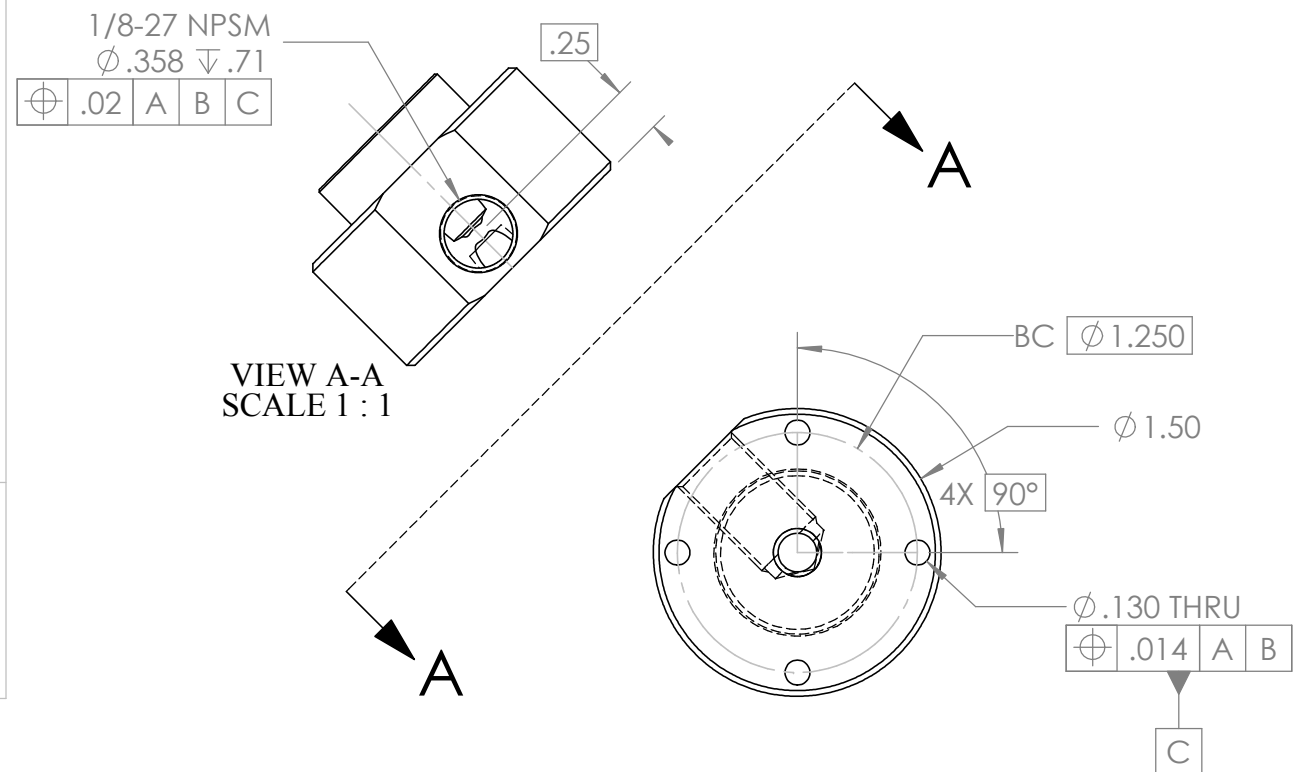


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	3/8/2019	



1 EACH, CLEAR ACRYLIC

BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.			
Engineer					
NEXT ASSY Description	NEXT ASSY Number				
Application		DO NOT SCALE DRAWING		WEIGHT	
		DRAWN	C OKUDA	3/8/2019	
		ENGINEER	C OKUDA	3/8/2019	
		CHECKED			
		PROJECT NO.	901803		
		PROJECT	CARBON Waveglider		
 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700					
PROTO FLUID MANIFOLD BOTTOM CAP					
SIZE B	DWG. NO.				REV.
	100221320DWG				
SCALE	2:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1	