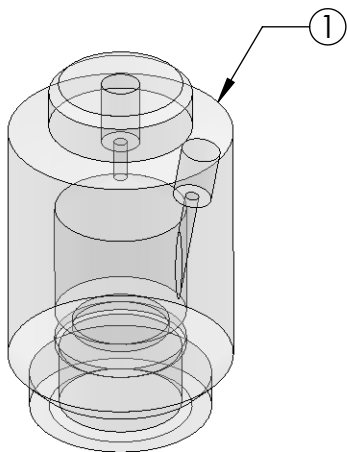
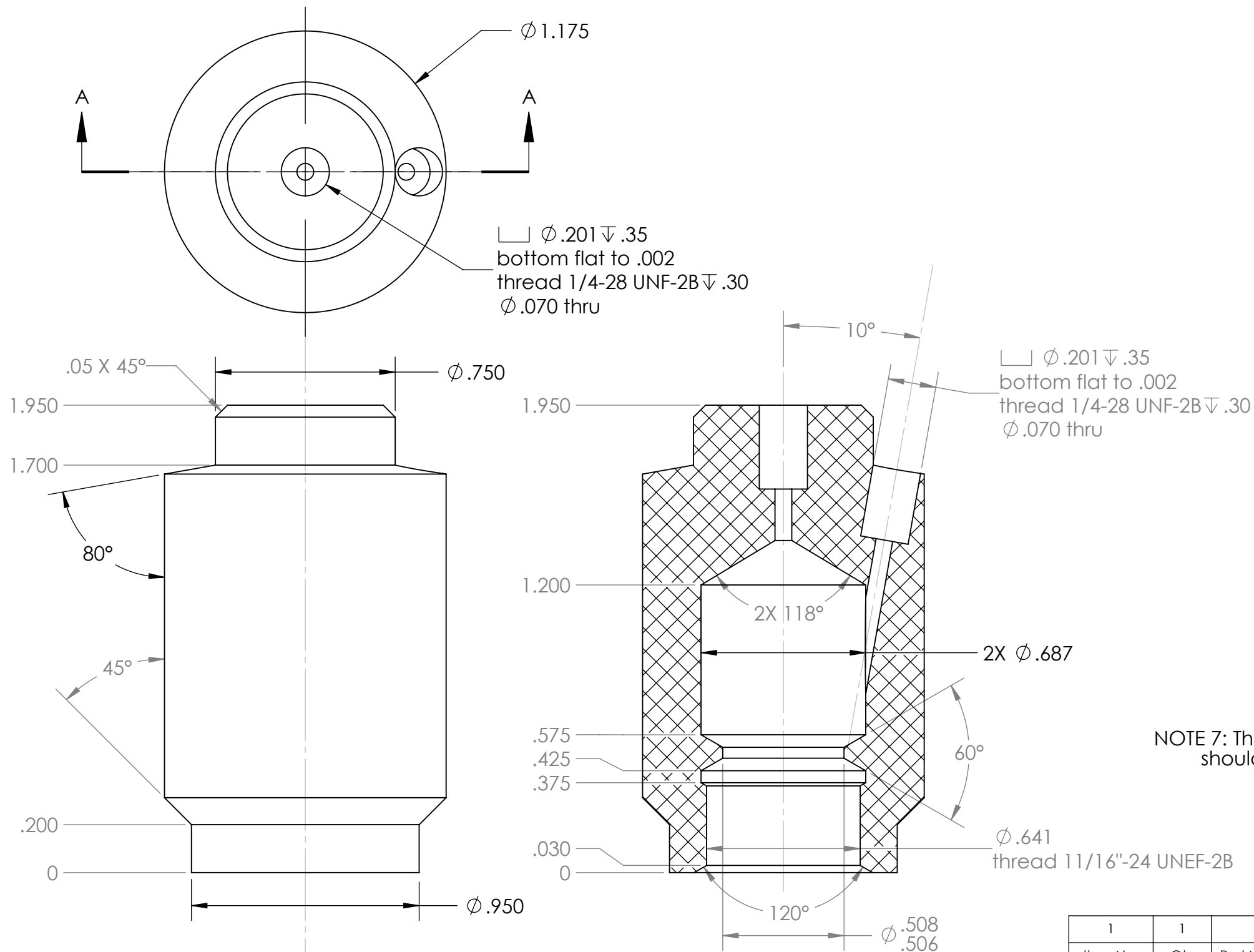


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



NOTE 7: The $\phi .687$ inside and $\phi 1.175$ outside surfaces should be polished.

SECTION A-A
SCALE 2 : 1

1		1		EquiTech Zero Flowcell (ver2)		Clear Acrylic			
Item No.		Qty		Part No.		Description		Material Specification	
Bill of Materials									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				DRAWN Hans Jannasch		1/8/14	
Engineer						ENGINEER		CHECKED	
NEXT ASSY Description						NEXT ASSY Number		PROJECT NO.	
						PROJECT		Novel Sensors	
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	
								DWG. NO.	
								280jaha-EquiTechZeroCellVer2a	
								REV.	
						SCALE 1:3		CAD FILE: Tornado/chem/SWfiles	
								SHEET 1 OF 1	