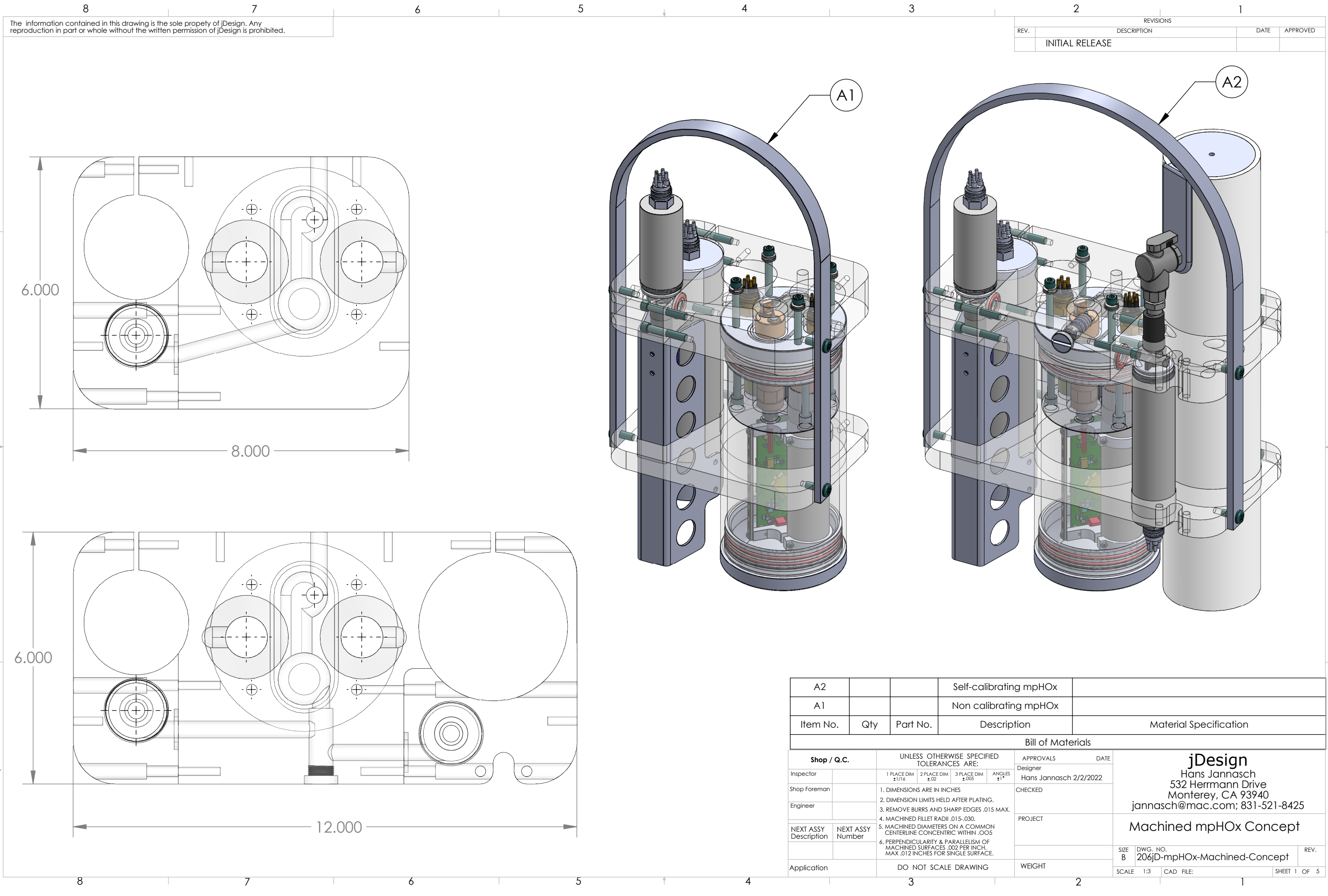
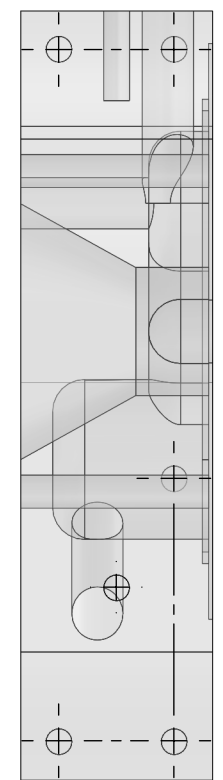
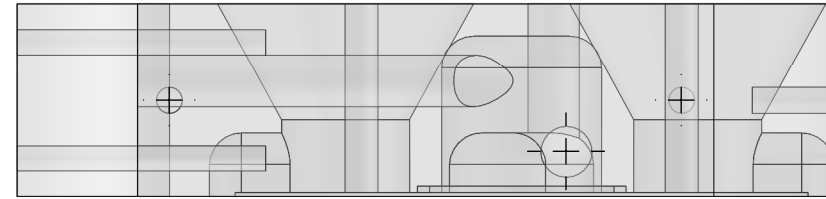
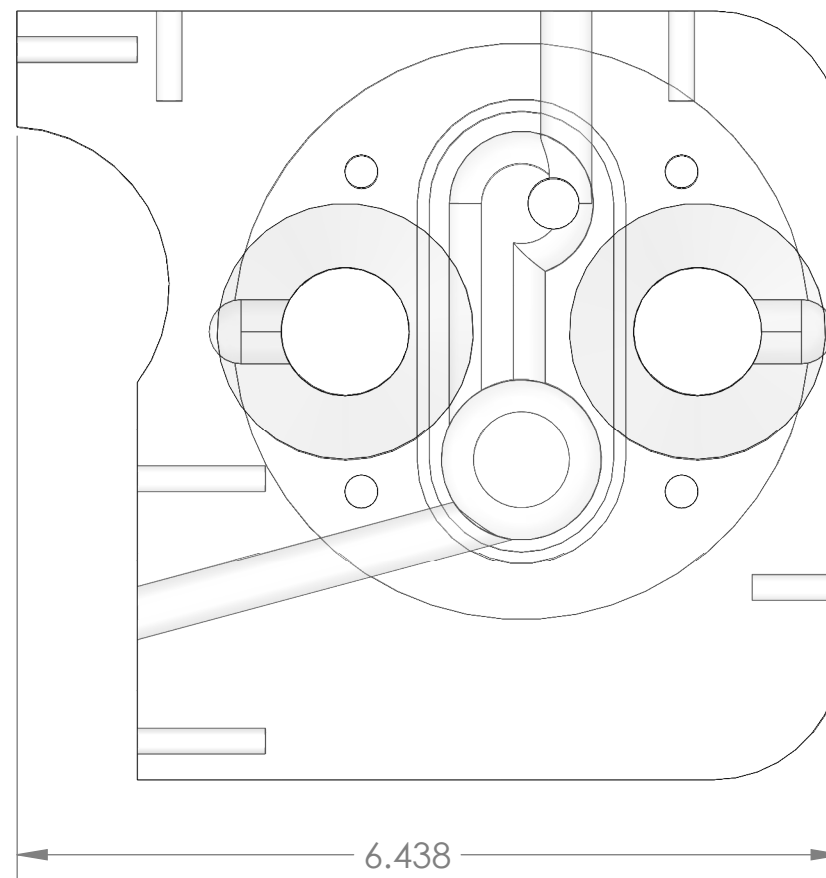
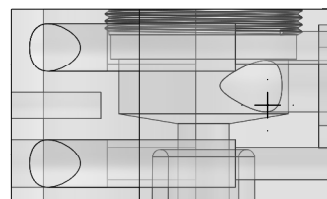
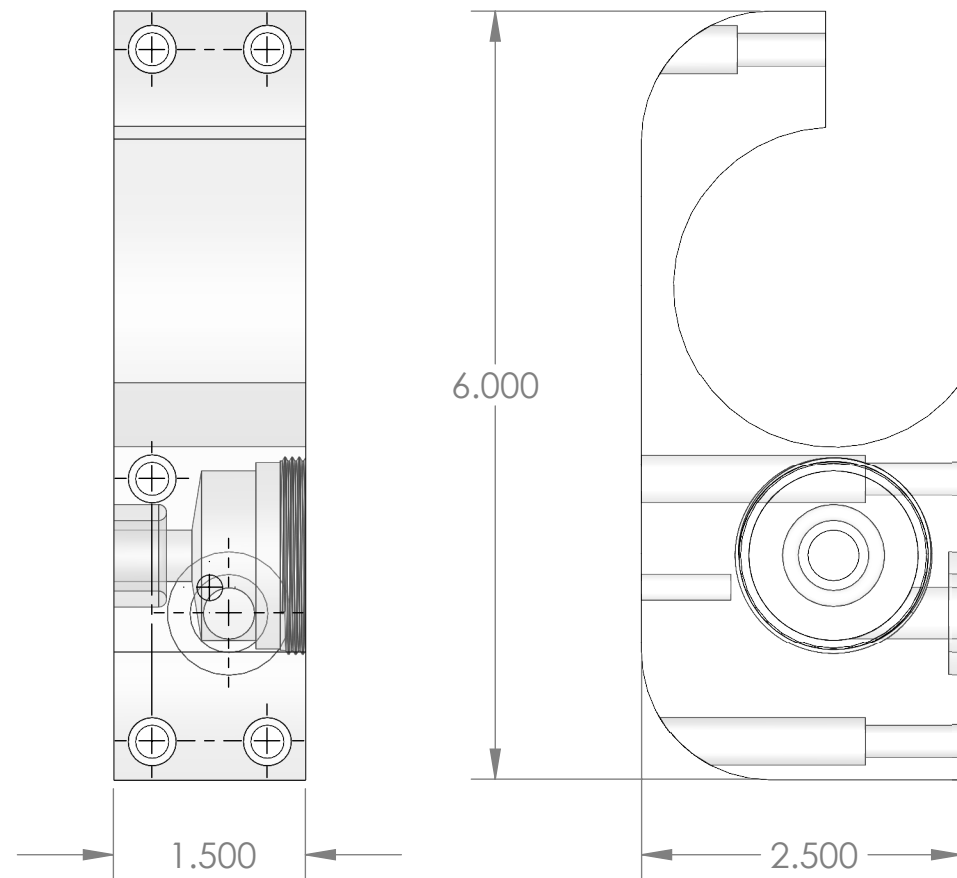




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



2-part Non-calibrating machined mpHOx Manifold

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Designer Hans Jannasch 2/2/2022			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .015-.030.				CHECKED			
Engineer									
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT			
Application		DO NOT SCALE DRAWING				WEIGHT			

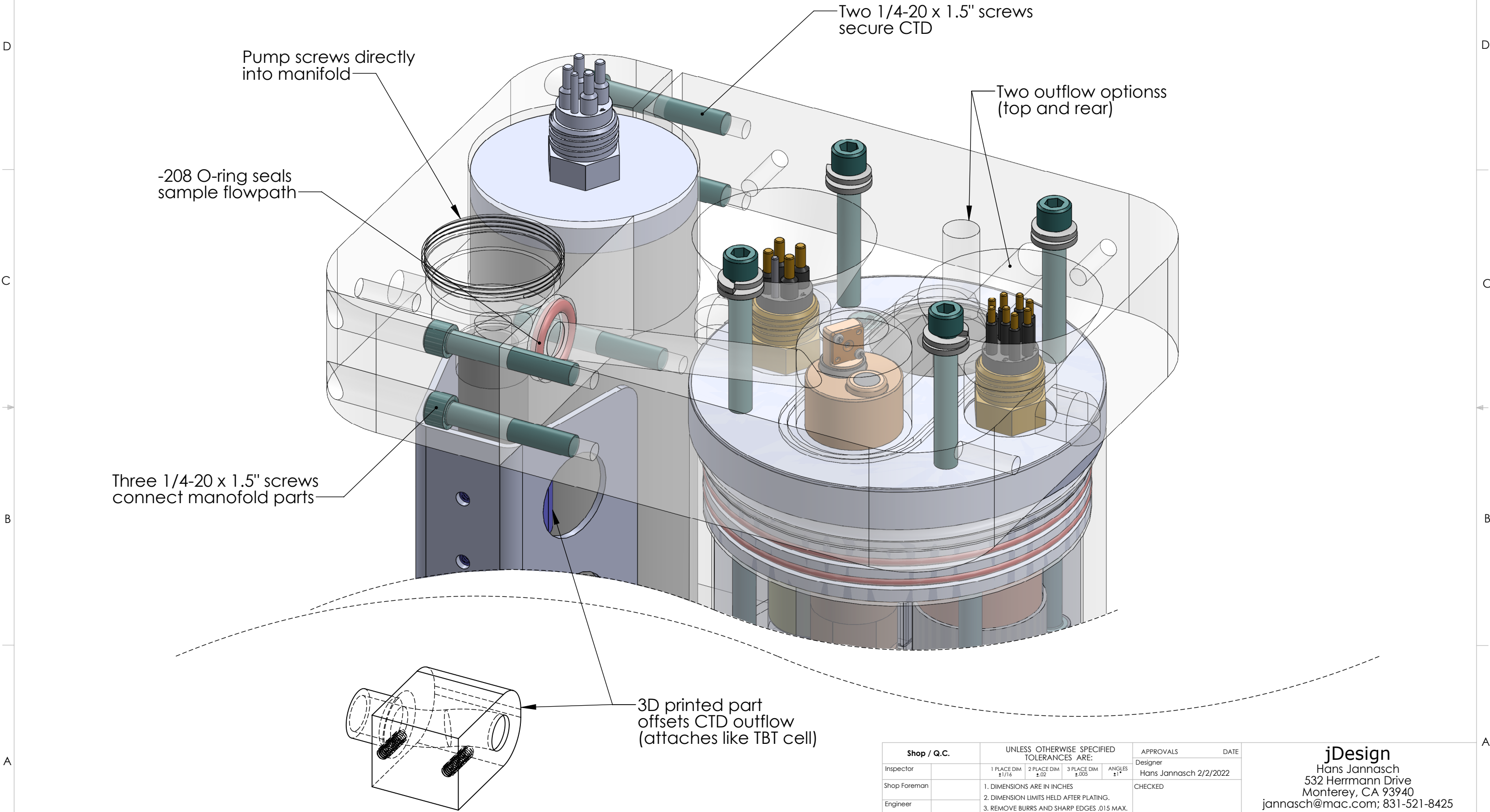


Hans Jannasch
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 Monterey, CA 93940
 jannasch@mac.com; 831-521-8425

Machined mpHOx Concept

SIZE B	DWG. NO. 206jD-mpHOx-Machined-Concept	REV.
SCALE 1:3	CAD FILE:	SHEET 2 OF 5

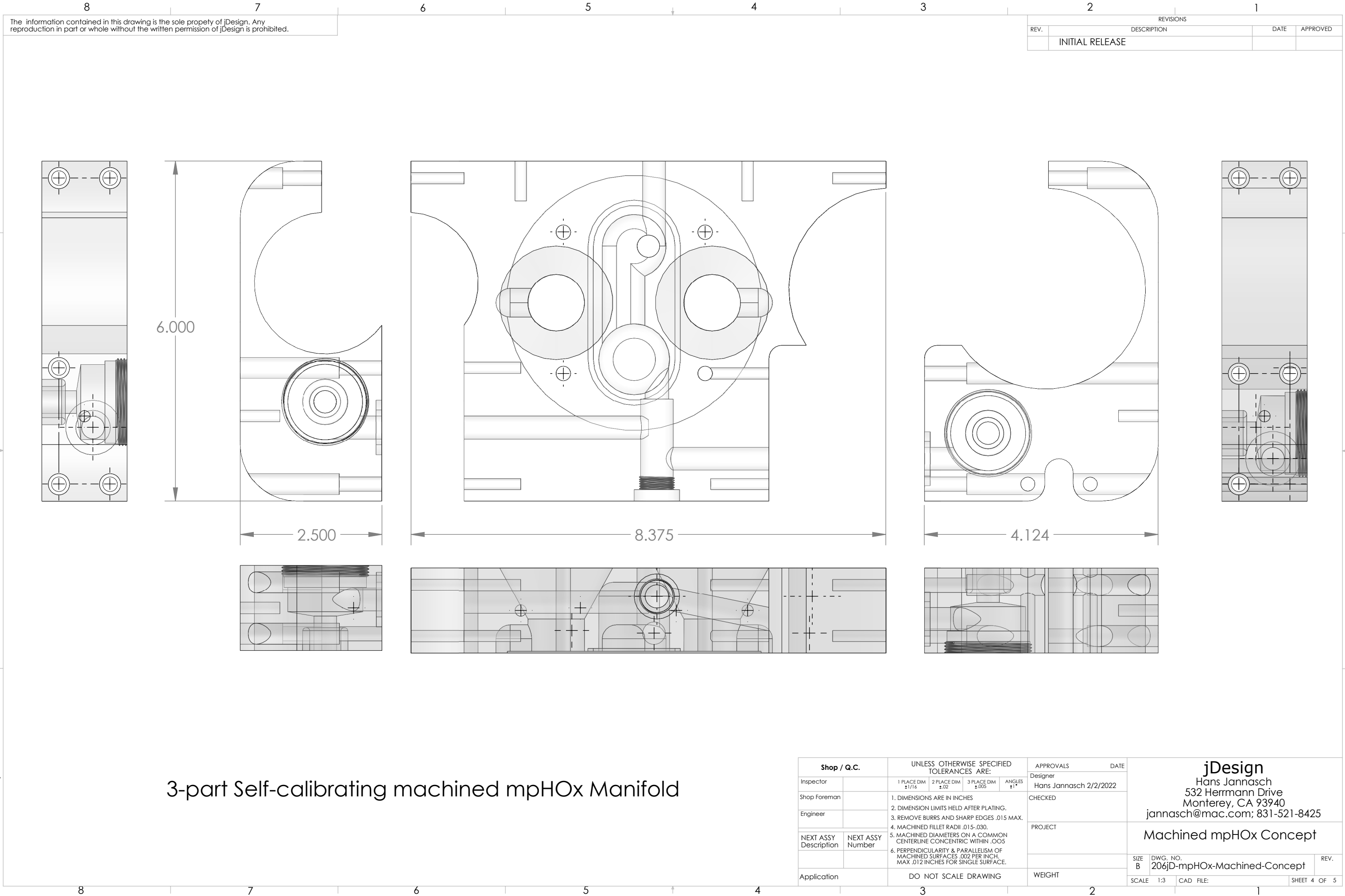
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Designer	Hans Jannasch	2/2/2022	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .015-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			
Engineer						PROJECT			
NEXT ASSY Description	NEXT ASSY Number								
Application		DO NOT SCALE DRAWING				WEIGHT			
		SIZE B		DWG. NO. 206jD-mpHOx-Machined-Concept		REV.			
		SCALE 1:3		CAD FILE:		SHEET 3 OF 5			

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Machined mpHOx Concept



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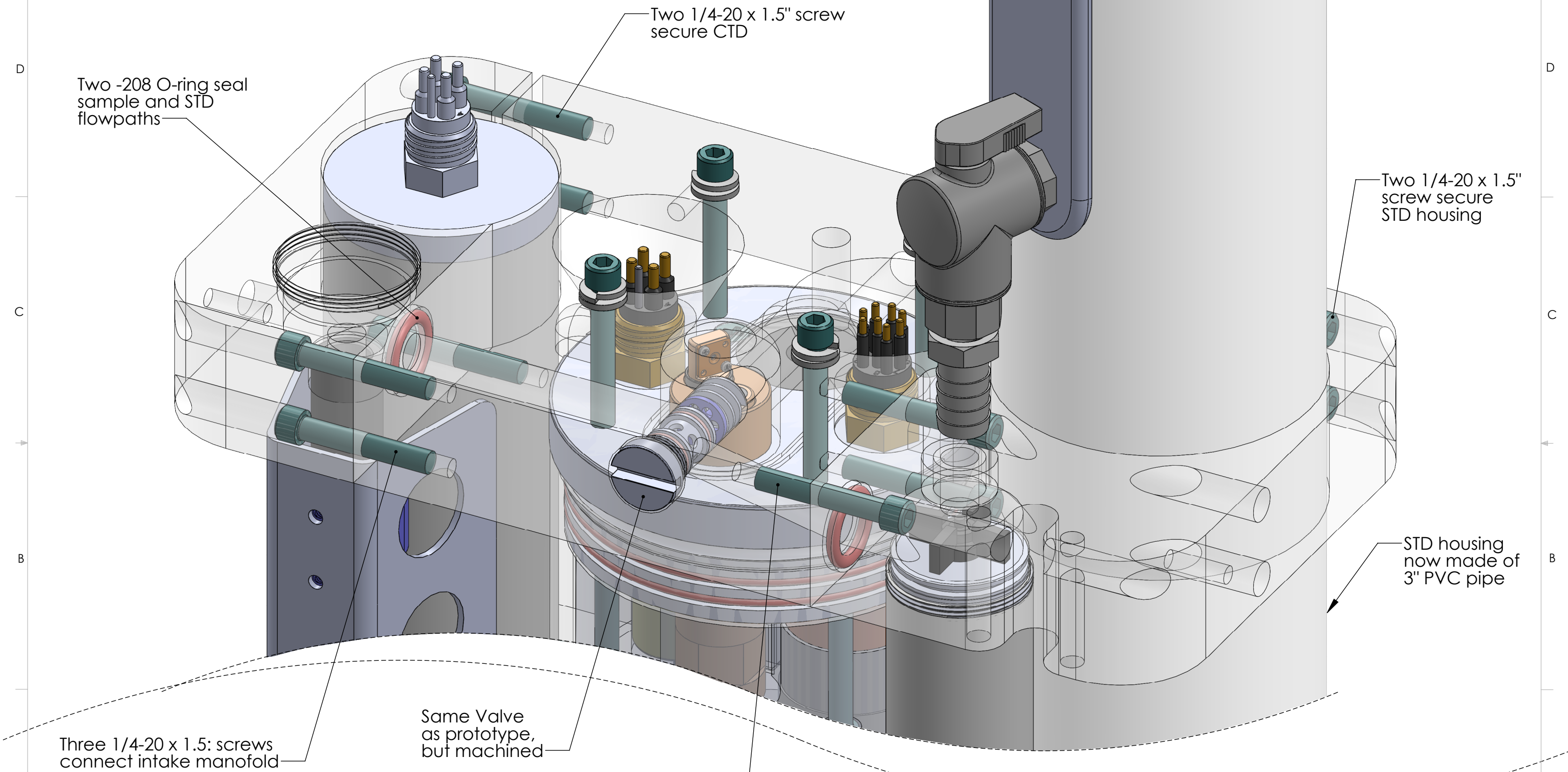
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			

3-part Self-calibrating machined mpHOx Manifold

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	jDesign Hans Jannasch 532 Herrmann Drive Monterey, CA 93940 jannasch@mac.com; 831-521-8425 Machined mpHOx Concept			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Designer Hans Jannasch 2/2/2022						
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .015-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED						
Engineer						PROJECT						
NEXT ASSY Description	NEXT ASSY Number								SIZE B	DWG. NO. 206jD-mpHOx-Machined-Concept	REV.	
Application		DO NOT SCALE DRAWING				WEIGHT			SCALE 1:3	CAD FILE:	SHEET 4 OF 5	

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REV.		DESCRIPTION	DATE	APPROVED
INITIAL RELEASE				



Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	jDesign		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	4 ANGLES ±1°	Designer		Hans Jannasch 2/2/2022	Hans Jannasch 532 Herrmann Drive Monterey, CA 93940 jannasch@mac.com; 831-521-8425		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .015-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			Machined mpHOx Concept		
Engineer						PROJECT					
NEXT ASSY Description	NEXT ASSY Number										
Application						WEIGHT			SIZE B	DWG. NO. 206jD-mpHOx-Machined-Concept	REV.
		DO NOT SCALE DRAWING							SCALE 1:3	CAD FILE:	SHEET 5 OF 5