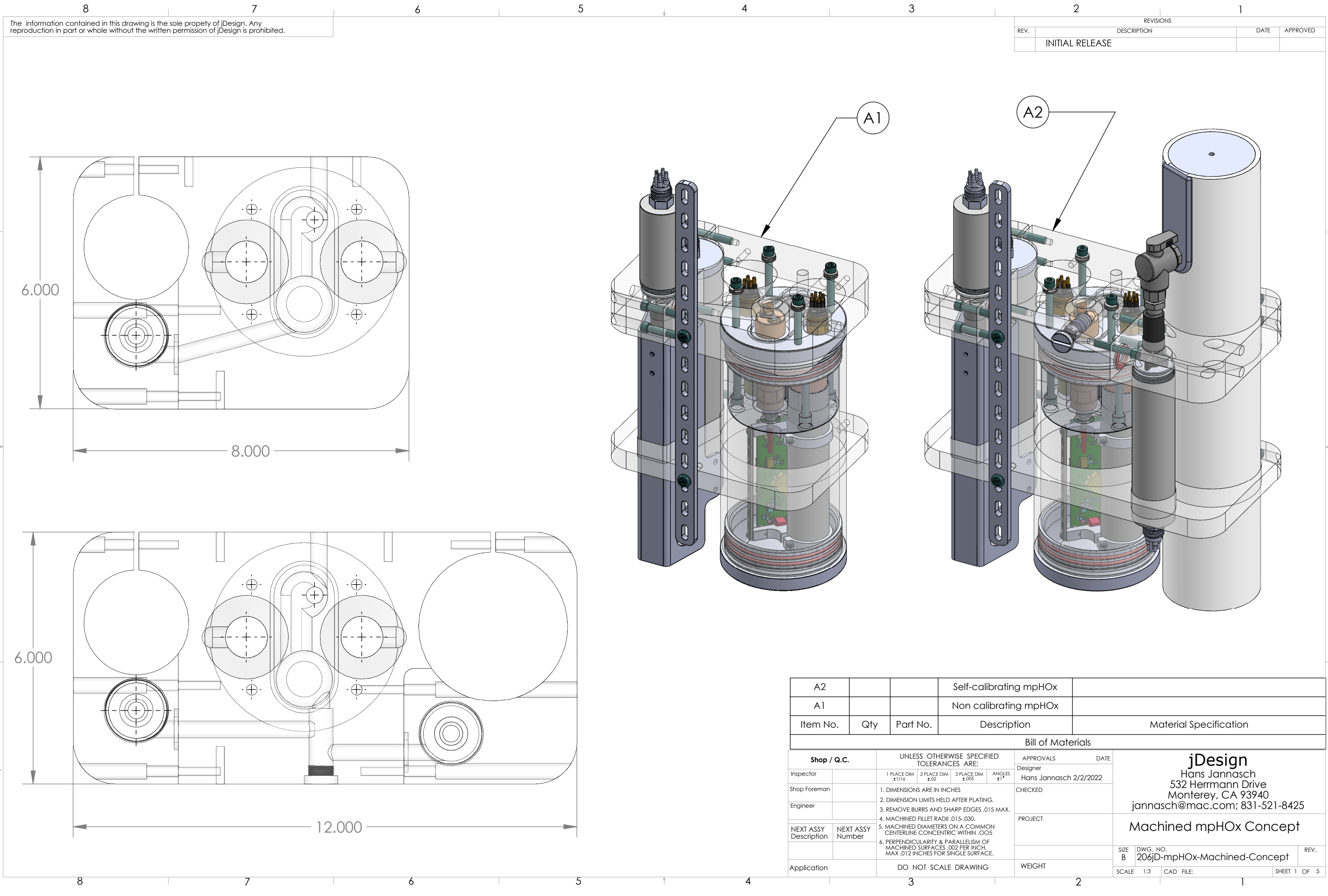
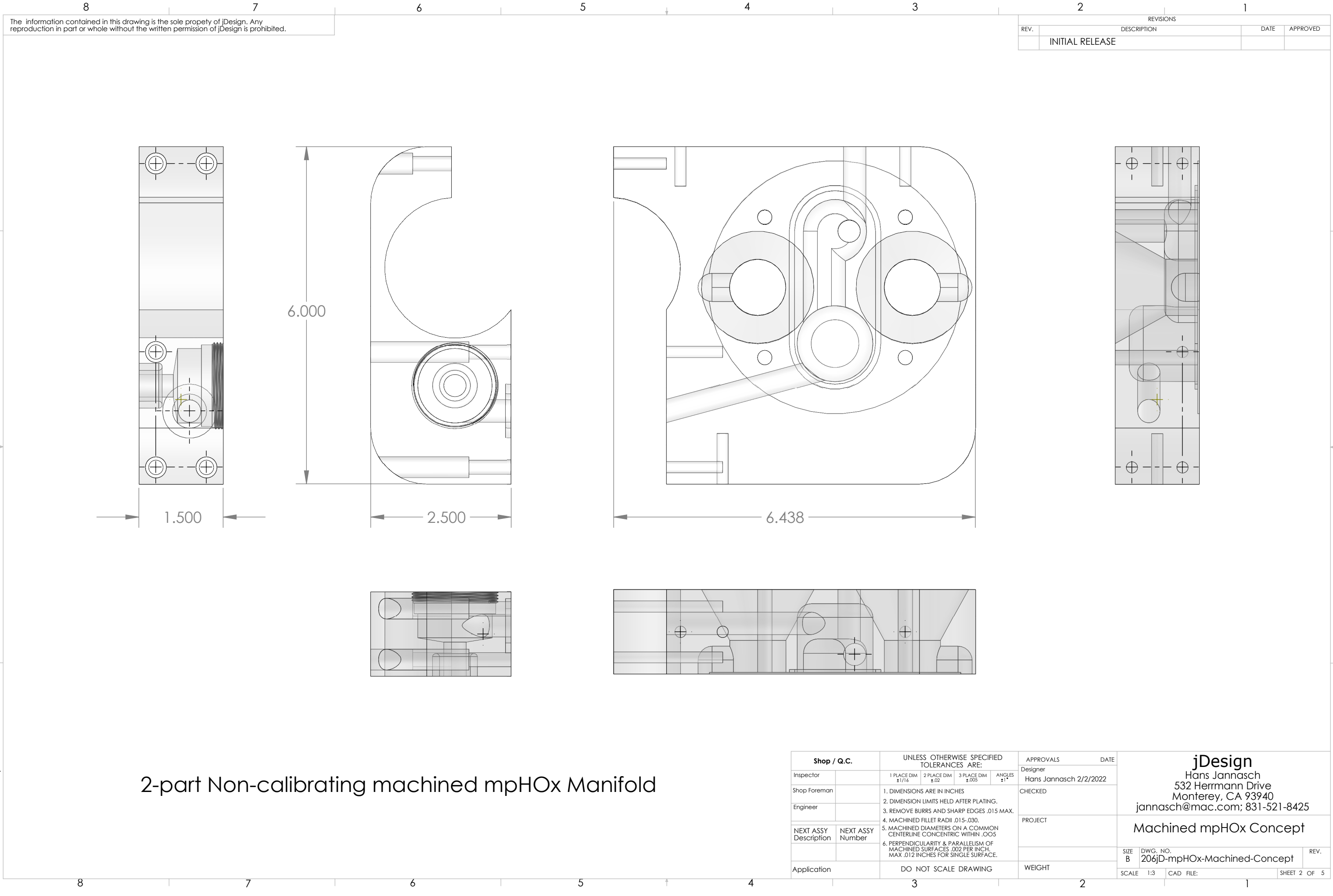
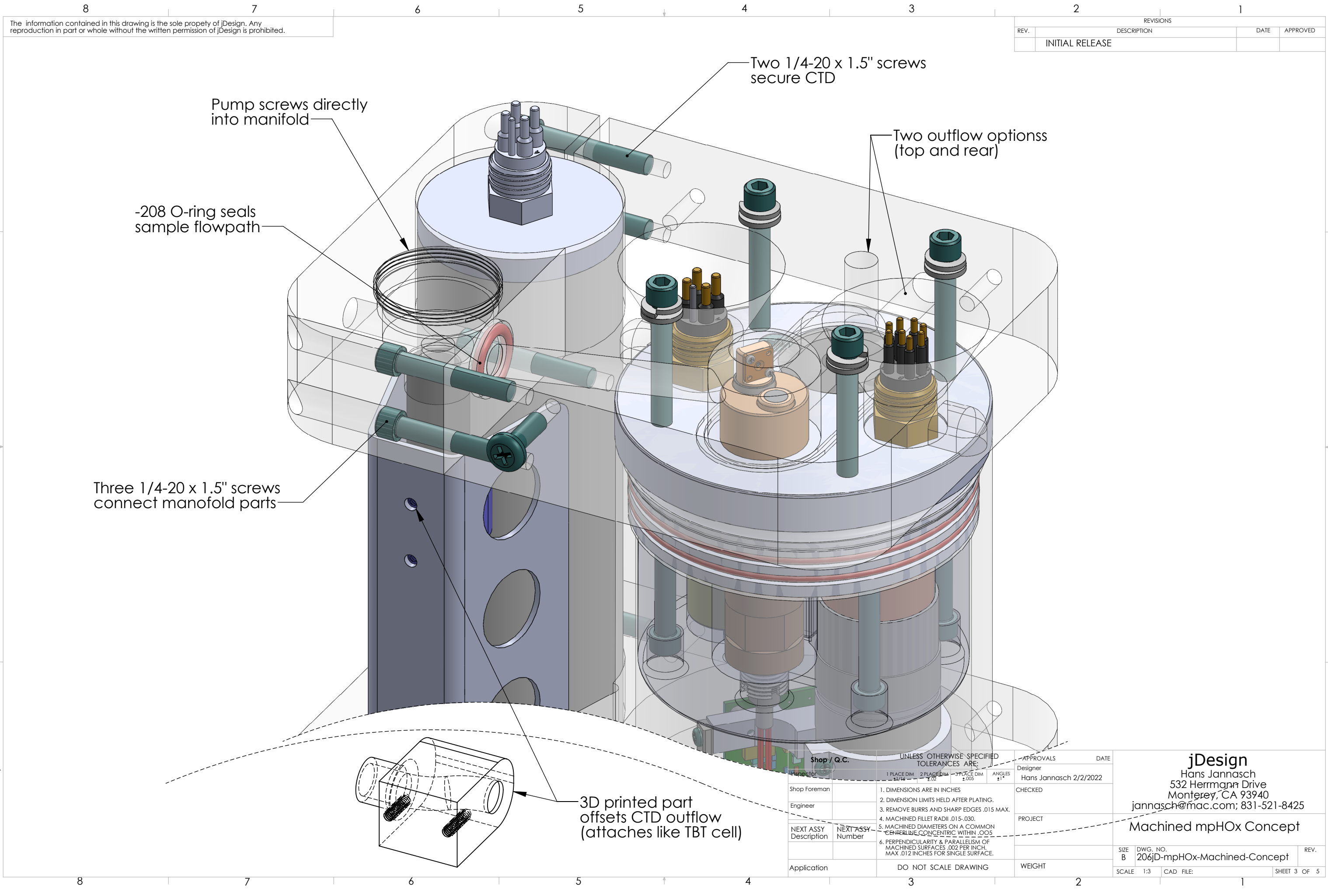








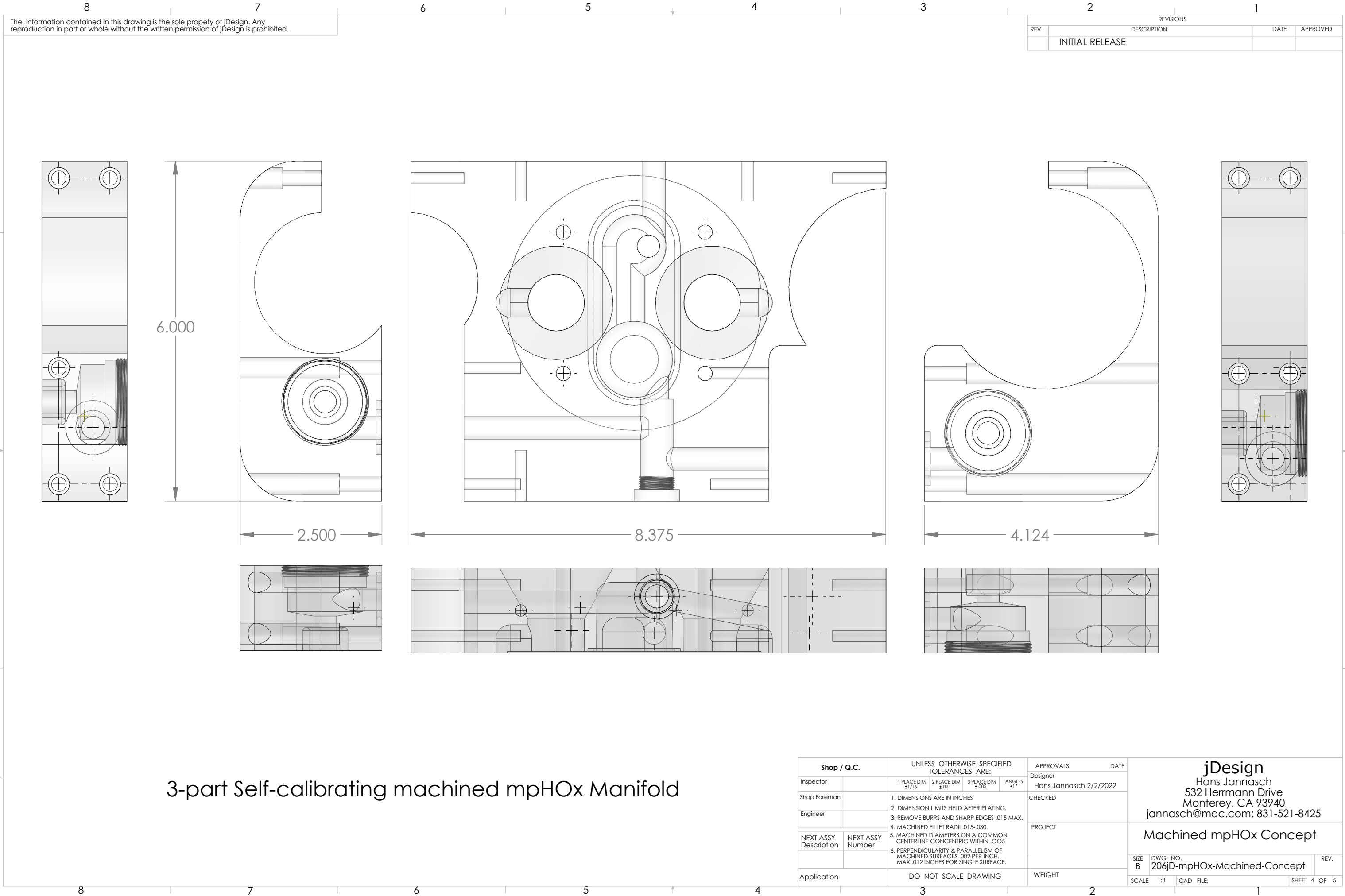
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
Inspector		1 PLACE DIM ±.015	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Designer	Hans Jannasch 2/2/2022			
Shop Foreman		1. DIMENSIONS ARE IN INCHES				CHECKED	jDesign Hans Jannasch 532 Herrmann Drive Monterey, CA 93940 jannasch@mac.com; 831-521-8425			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.								
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT	Machined mpHOx Concept			
		4. MACHINED FILLET RADII .015-.030.								
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005								
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.								
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. 206jD-mpHOx-Machined-Concept	REV.
								SCALE 1:3	CAD FILE:	SHEET 3 OF 5

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Machined mpHOx Concept



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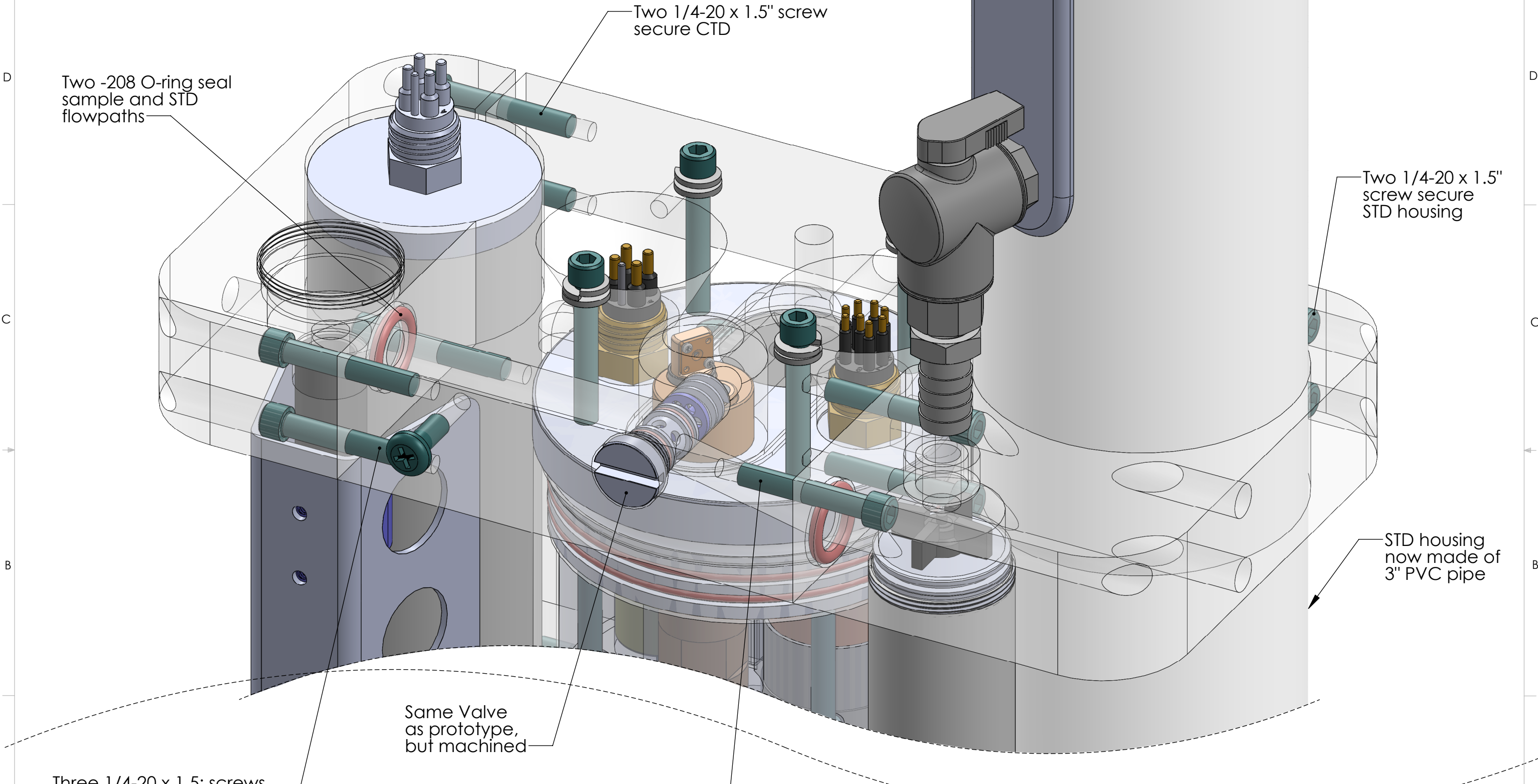
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
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3-part Self-calibrating machined mpHOx Manifold

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .015-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Engineer					
NEXT ASSY Description	NEXT ASSY Number				
Application					
		DO NOT SCALE DRAWING		WEIGHT	
				2	
				3	
				4	
				5	
				6	
				7	
				8	

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SCALE 1:3	CAD FILE:
SHEET 4 OF 5	

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1	INITIAL RELEASE		



Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	Designer	Hans Jannasch 2/2/2022
Shop Foreman		1. DIMENSIONS ARE IN INCHES		CHECKED	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT	
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.		WEIGHT	
		4. MACHINED FILLET RADII .015-.030.		SCALE	1:3
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		CAD FILE:	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		SHEET 5 OF 5	
Application		DO NOT SCALE DRAWING			

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