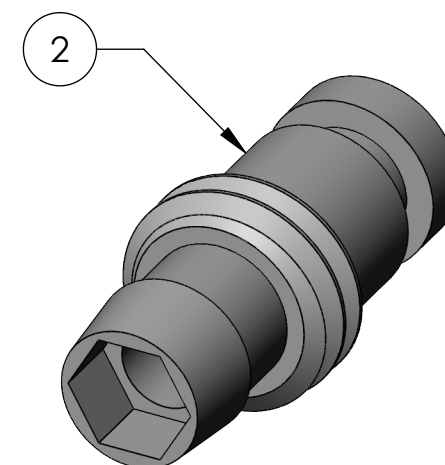
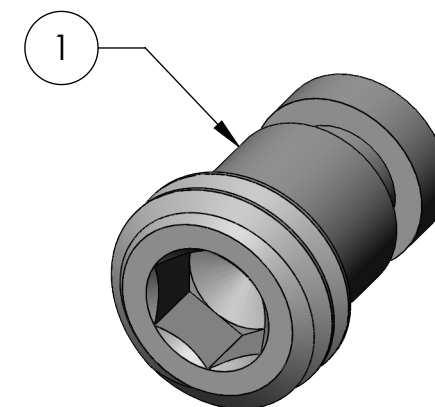
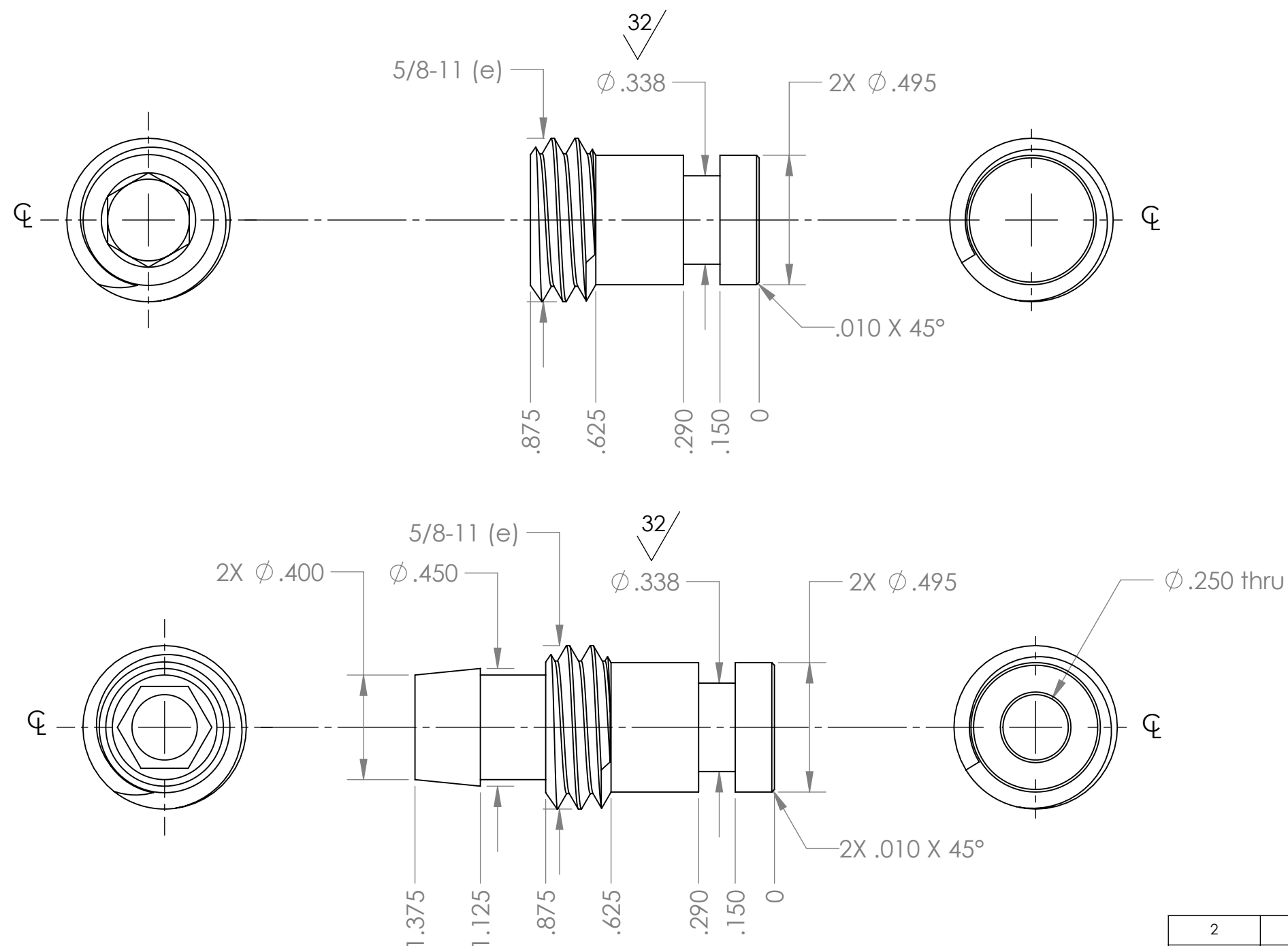


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



NOTE 7: Set screws already have hex fitting
NOTE 8: Threads should have 60° tapered ends
NOTE 9: Use -109 O-rings

2	1		mpHOx Tube adapter	McMaster 94564A620
1	1		mpHOx Plug	McMaster 94564A615 (or 20)
Item No.	Qty	Part No.	Description	Material Specification

Bill of Materials									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Designer Hans Jannasch 2/24/2022		jDesign Hans Jannasch 532 Herrmann Drive Monterey, CA 93940 jannasch@mac.com; 831-521-8425	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .015-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				CHECKED			
Engineer						PROJECT			
NEXT ASSY Description	NEXT ASSY Number	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				SIZE B			
Application						DO NOT SCALE DRAWING		WEIGHT	