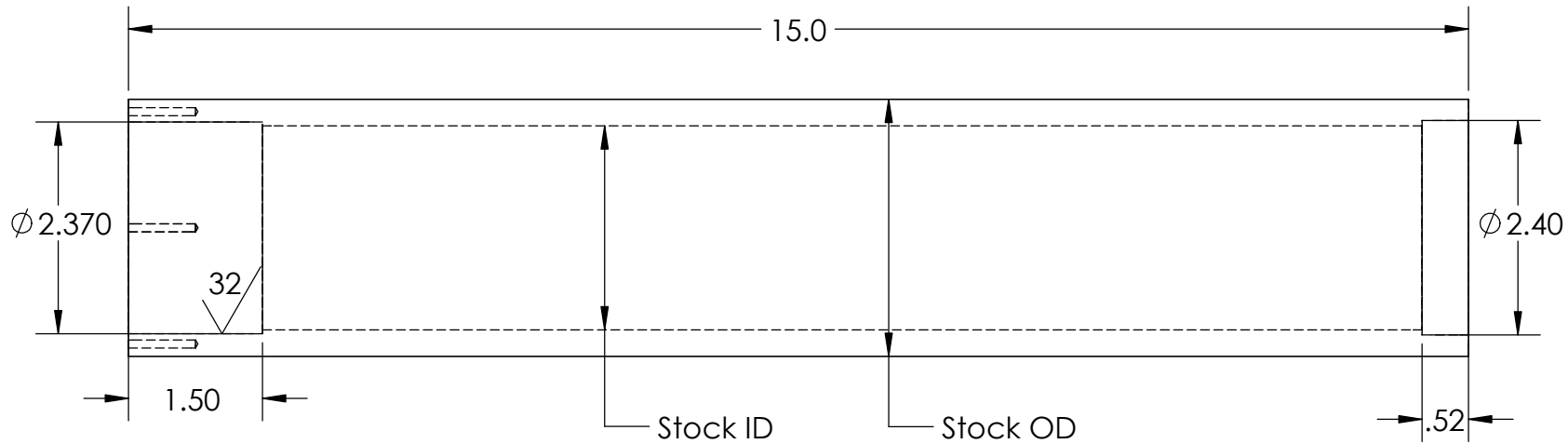
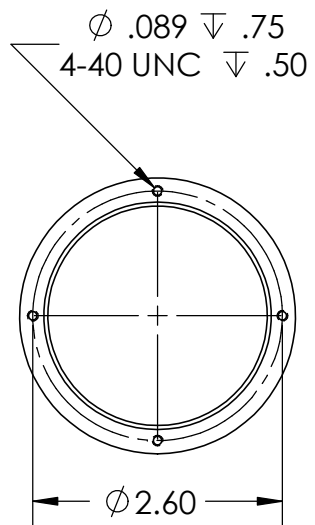


Note: Material is 2.5" SCH 80 PVC Pipe Stock
Nominal 2.875" OD 2.323" Max ID

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN CDW	04OCT12	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER CDW	04OCT12		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. -			
						SIZE B	DWG. NO. -	REV. 1	
Application		DO NOT SCALE DRAWING				WEIGHT		SCALE 1:2 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	