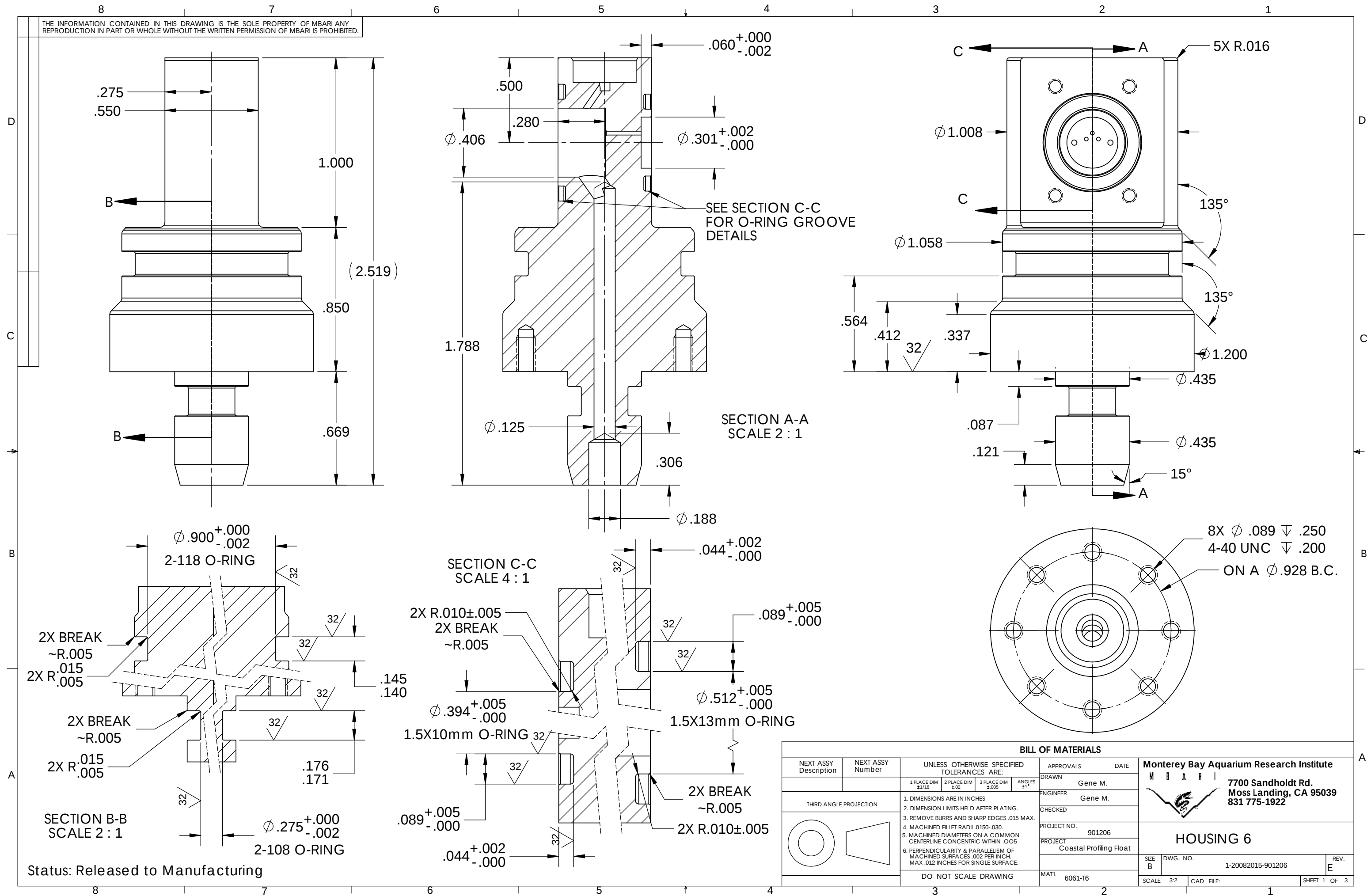
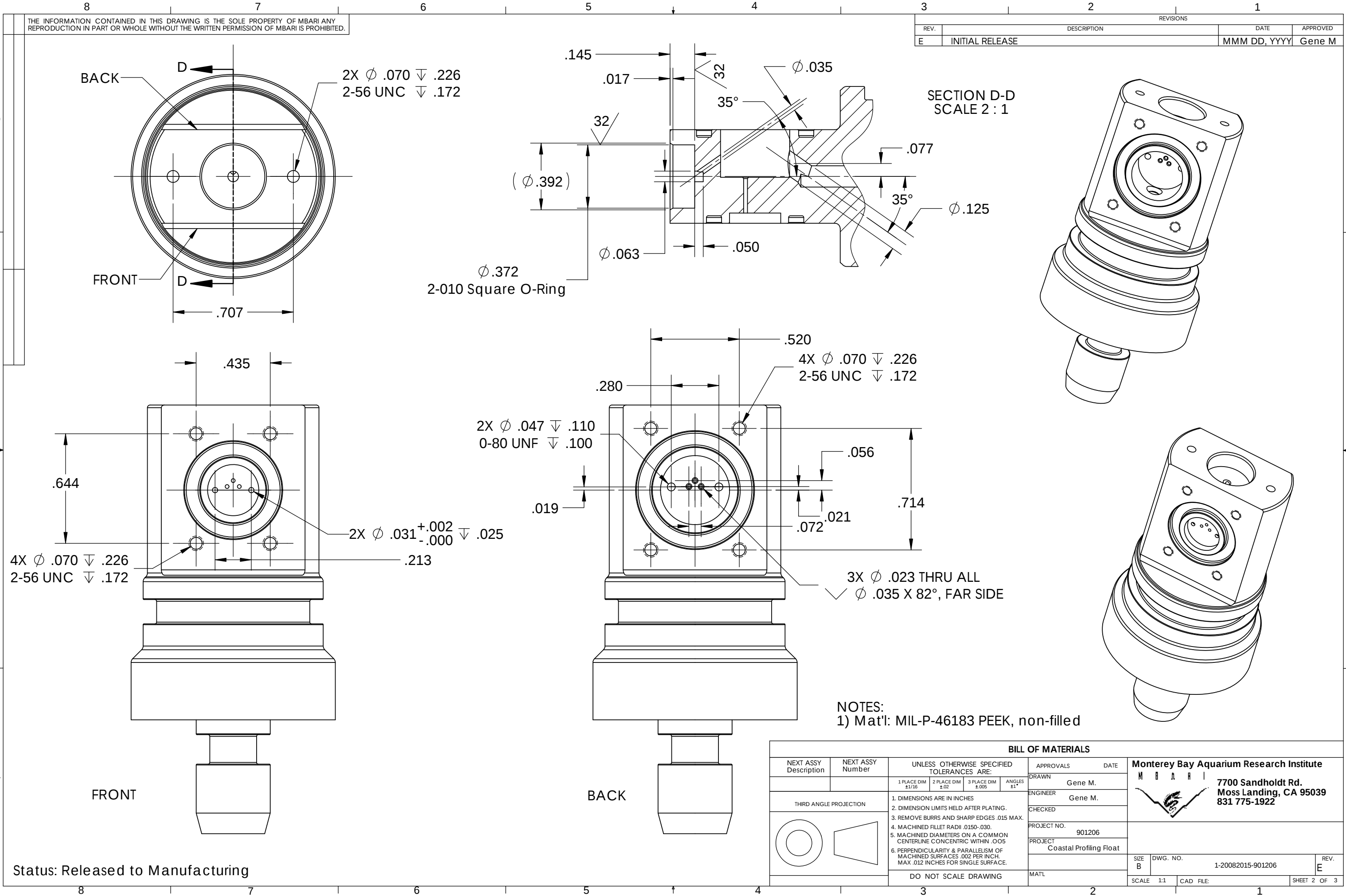


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Status: Released to Manufacturing



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
E	INITIAL RELEASE	MMM DD, YYYY	Gene M

SECTION D-D
SCALE 2 : 1

NOTES:
1) Mat'l: MIL-P-46183 PEEK, non-filled

BILL OF MATERIALS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02
		3 PLACE DIM ±.005	ANGLES ±1°
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
		DO NOT SCALE DRAWING	
		APPROVALS	DATE
		DRAWN Gene M.	
		ENGINEER Gene M.	
		CHECKED	
		PROJECT NO. 901206	
		PROJECT Coastal Profiling Float	
		MAT'L	
		SIZE B	DWG. NO. 1-20082015-901206
		SCALE 1:1	CAD FILE: SHEET 2 OF 3

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