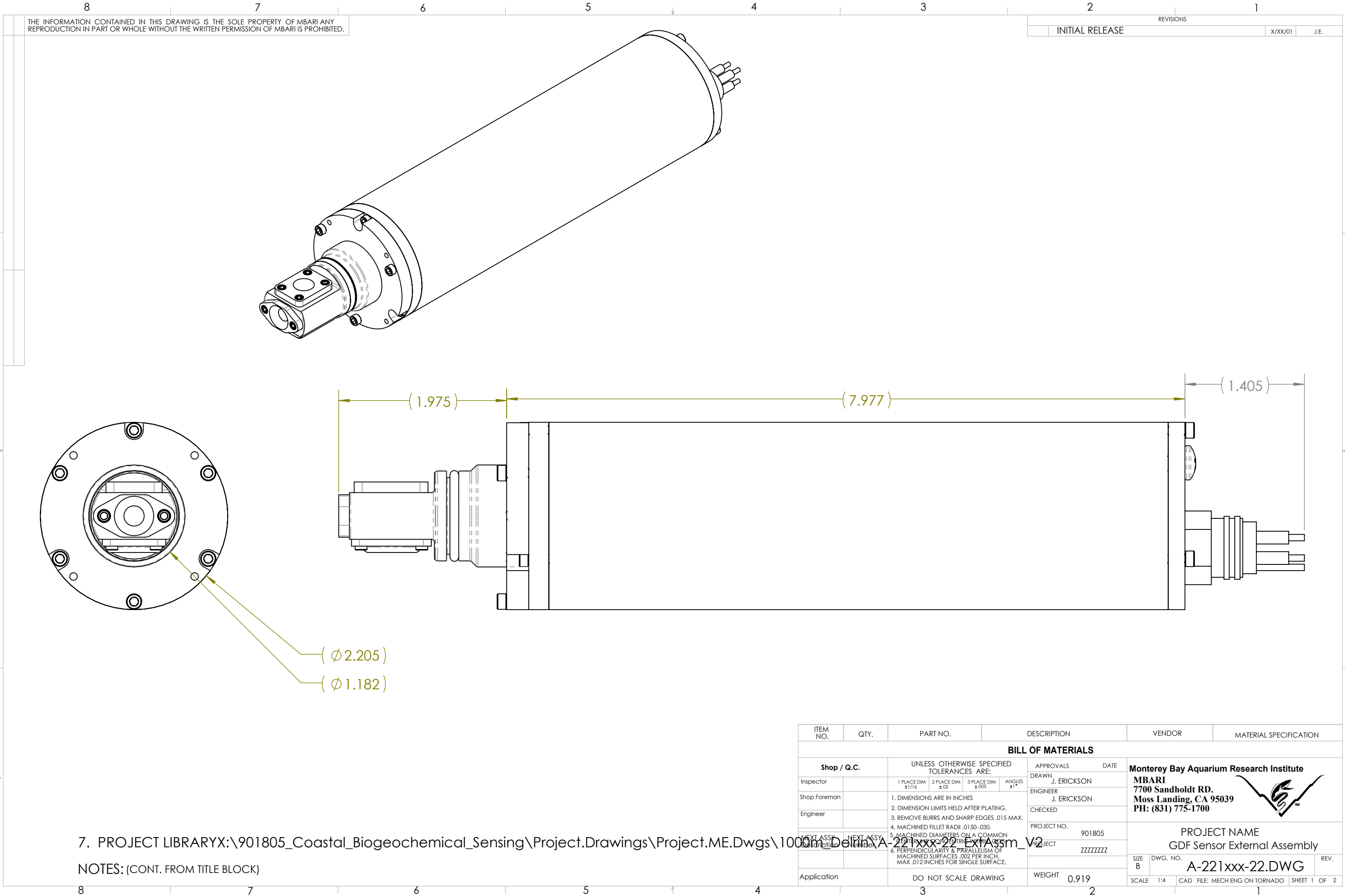




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

7. PROJECT LIBRARYX:\901805_Coastal_Biogeochemical_Sensing\Project.Drawings\Project.ME.Dwgs\1000m_Dealm\A-221xxx-22_ExtAssm_v2

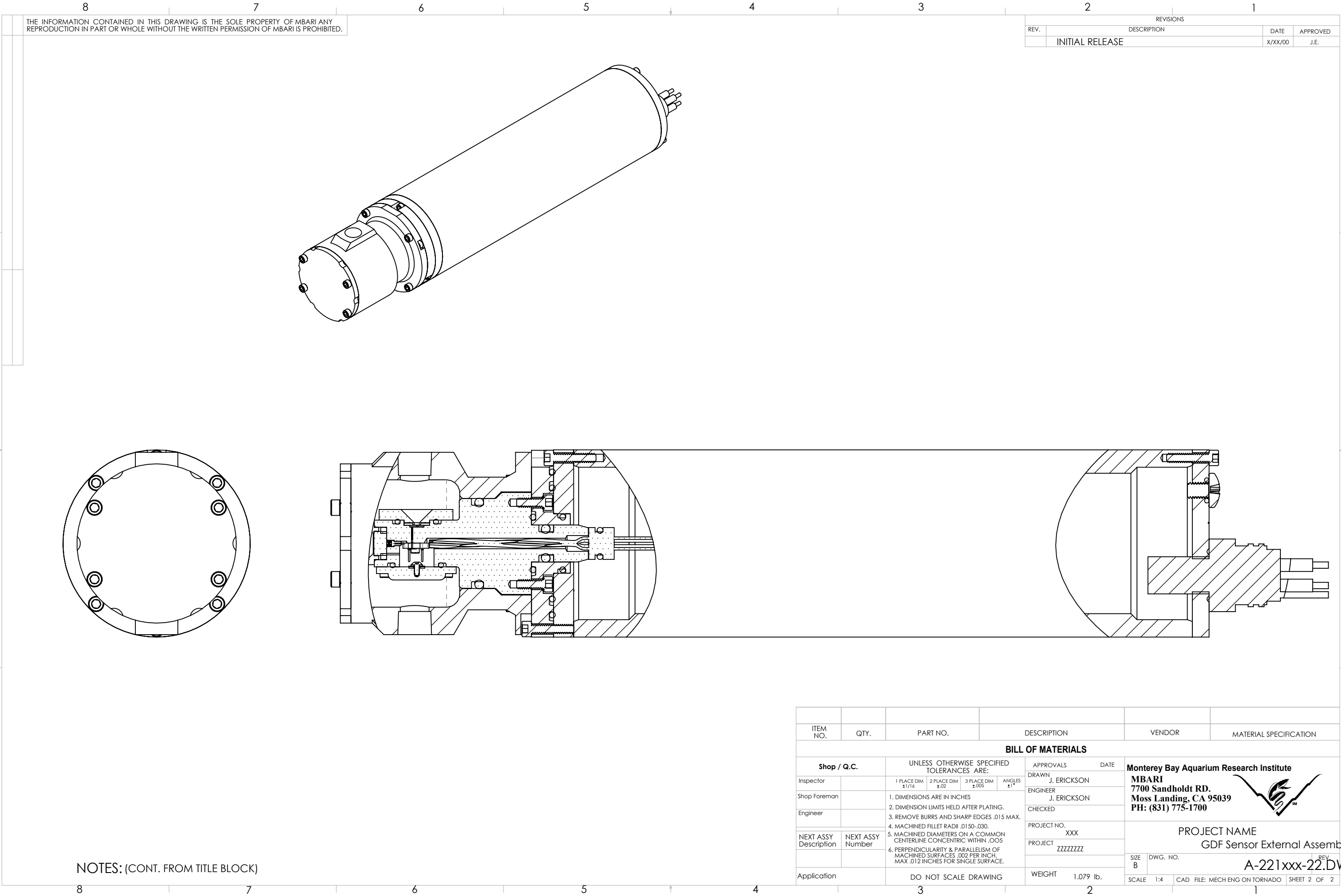
NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901805	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE TO 0.0005 TIRL		PROJECT ZZZZZZZZ	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.919	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. A-221xxx-22.DWG	
				SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



PROJECT NAME
GDF Sensor External Assembly



NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.			
Engineer		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO. XXX			
		PROJECT ZZZZZZZZ			
Application		DO NOT SCALE DRAWING		WEIGHT	1.079 lb.
				SIZE B	DWG. NO.
				SCALE 1:4	CAD FILE: MECH ENG ON TORNADO
				SHEET 2	OF 2

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PROJECT NAME
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A-221xxx-22.DWG

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