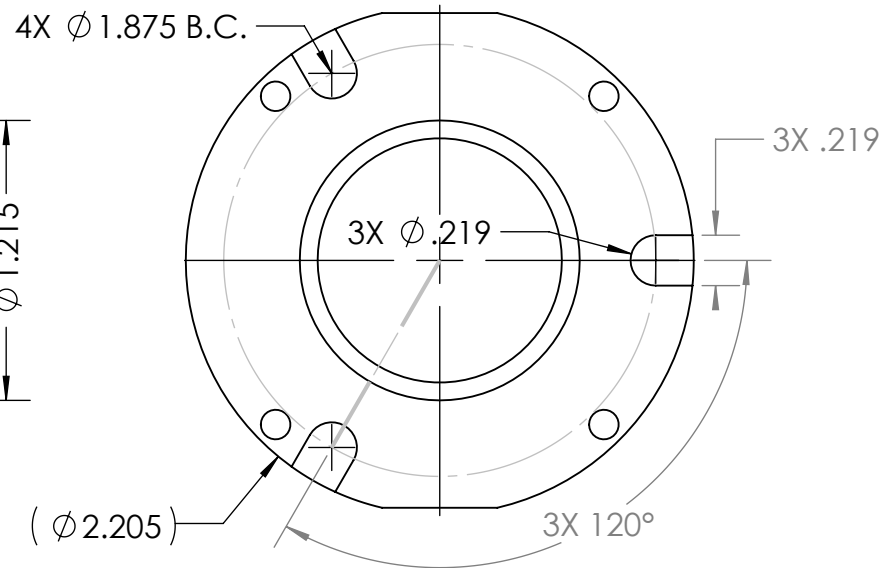
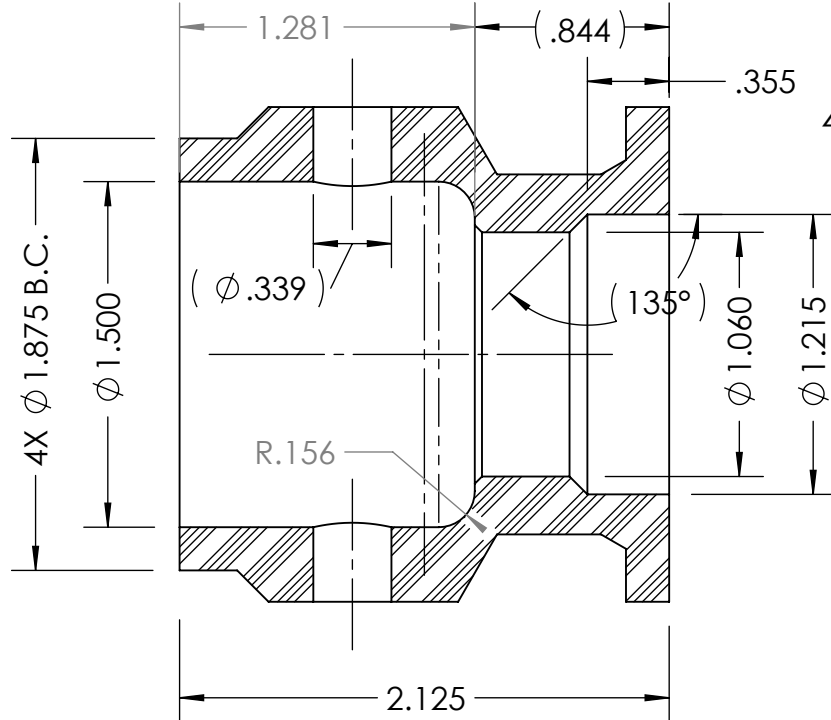
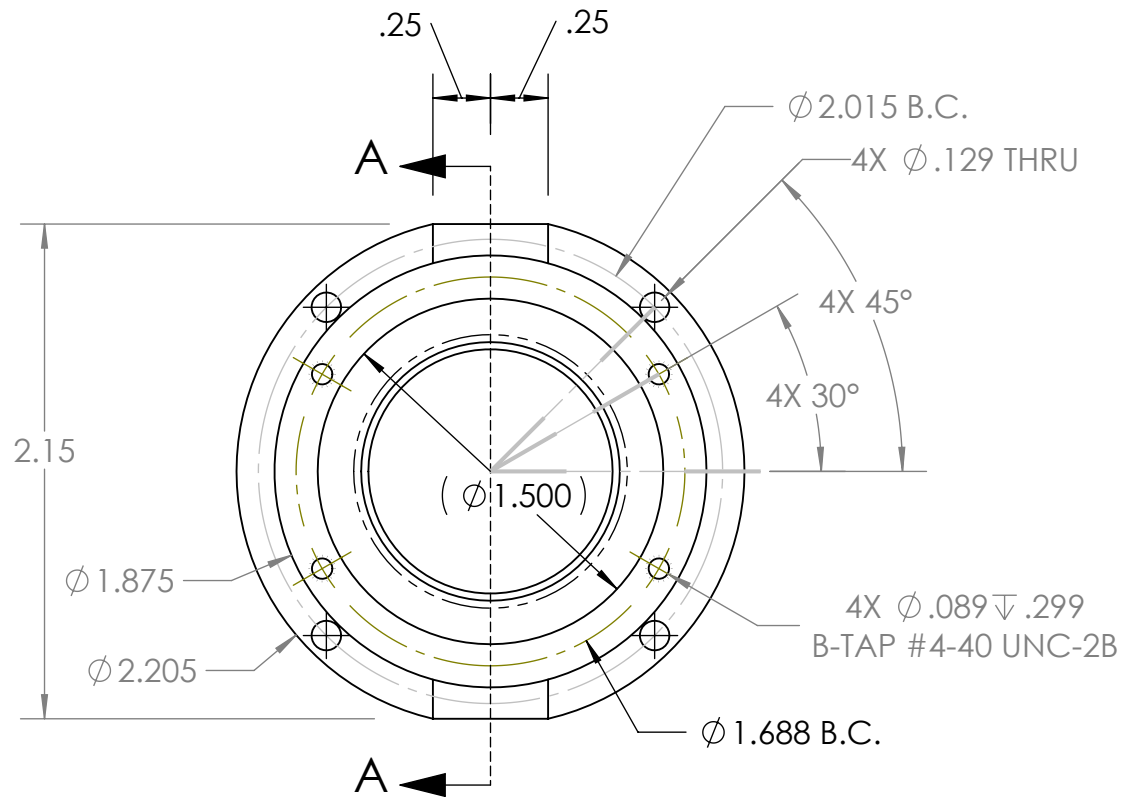
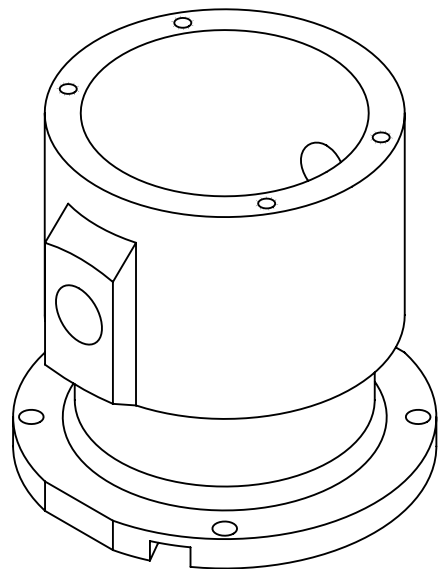
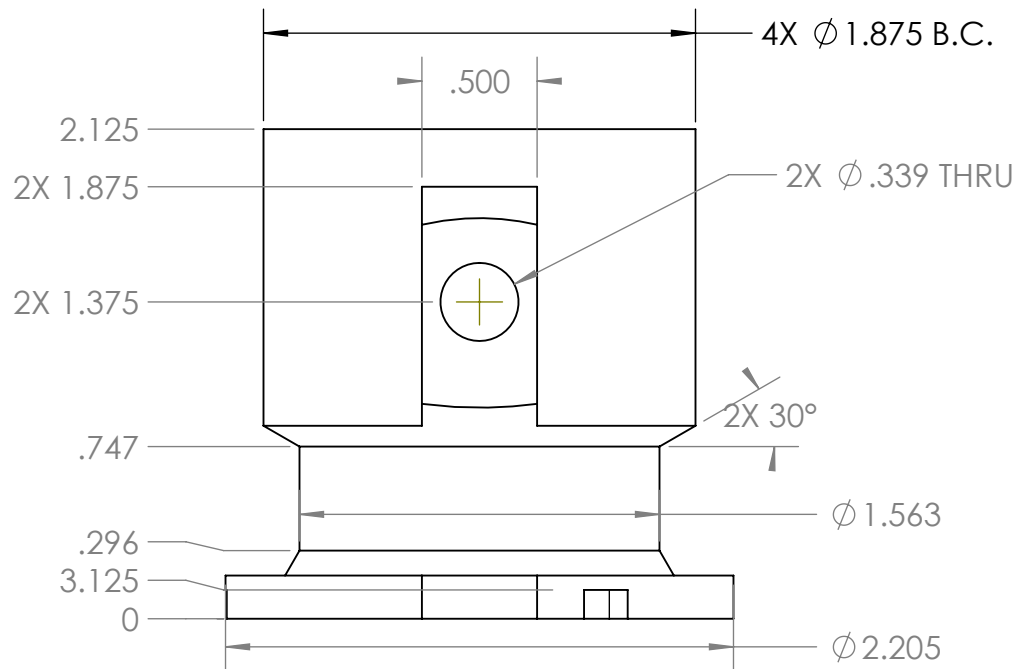


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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.



SECTION A-A
SCALE 1.2 : 1



7. PROJECT LIBRARY:\901805_Coastal_Biogeochemical_Sensing\Project.Drawings\
Project.ME.Dwgs\1000m_Delrin

NOTES: (CONT. FROM TITLE BLOCK)

	1	P-221801-22	DuraFET_Flow Cell	MBARI	Hp PA12 Nylon
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN J. ERICKSON 12/09/22	
Engineer				ENGINEER J. ERICKSON 12/09/22	
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO. 901805	
	A-221795-22			PROJECT Coastal BioGeoChem	
Application		DO NOT SCALE DRAWING		WEIGHT 0.092	
				SIZE B	DWG. NO. P-221801-22.DWG
				SCALE 2:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2

Monterey Bay Aquarium Research Institute

MBARI

7700 Sandholdt RD.

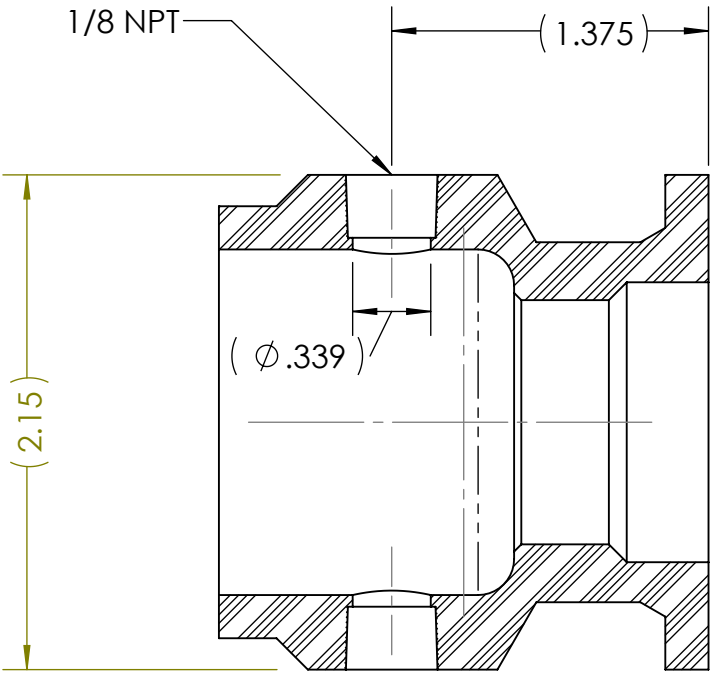
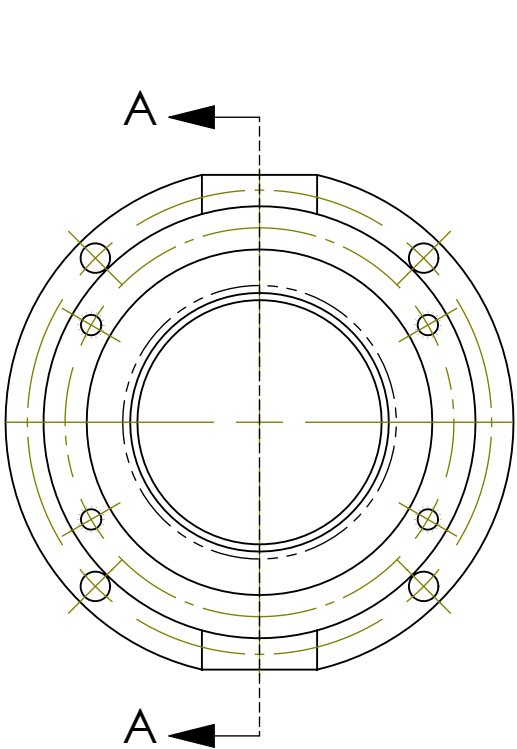
Moss Landing, CA 95039

PH: (831) 775-1700

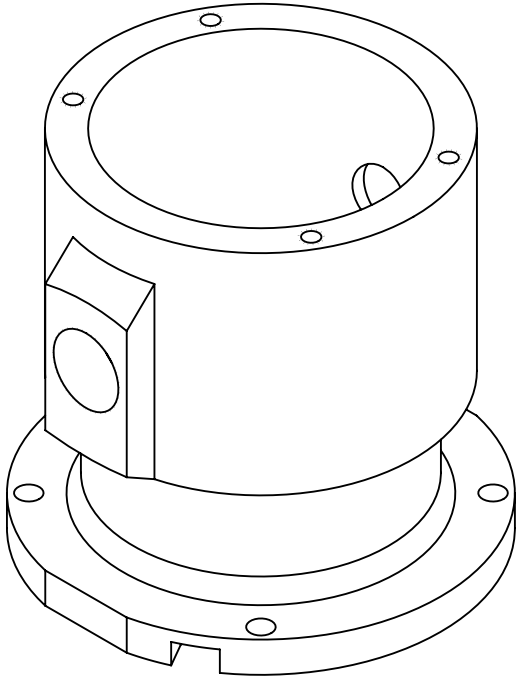
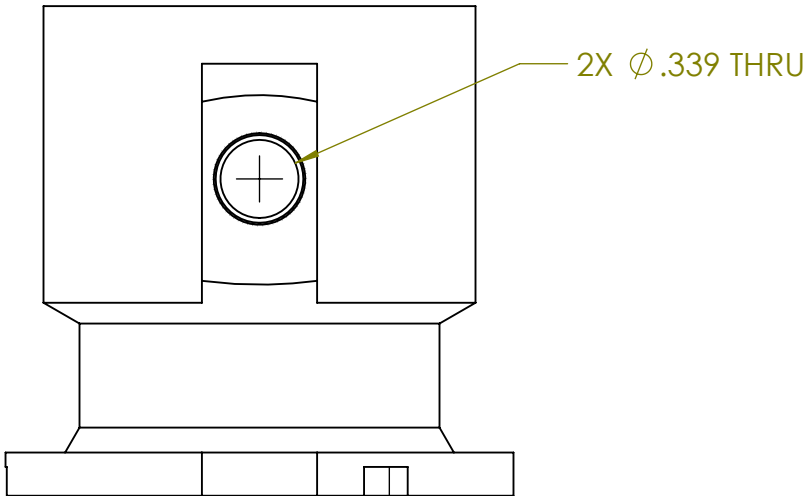


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



SECTION A-A
SCALE 1.2 : 1



7. PROJECT LIBRARY:\901805_Coastal_Biogeochemical_Sensing\Project.Drawings\
Project.ME.Dwgs\1000m_Delrin

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
		4. MACHINED FILLET RADII .0150-.030.			
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT 0.091 lb.	
				PROJECT NO. 901805	
				PROJECT Coastal BioGeoChem	
				PROJECT NO. 901805	
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