

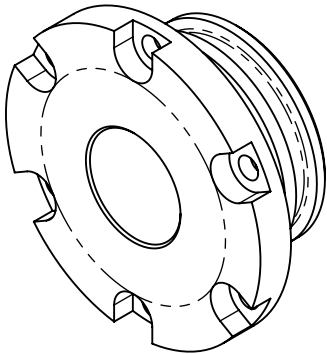
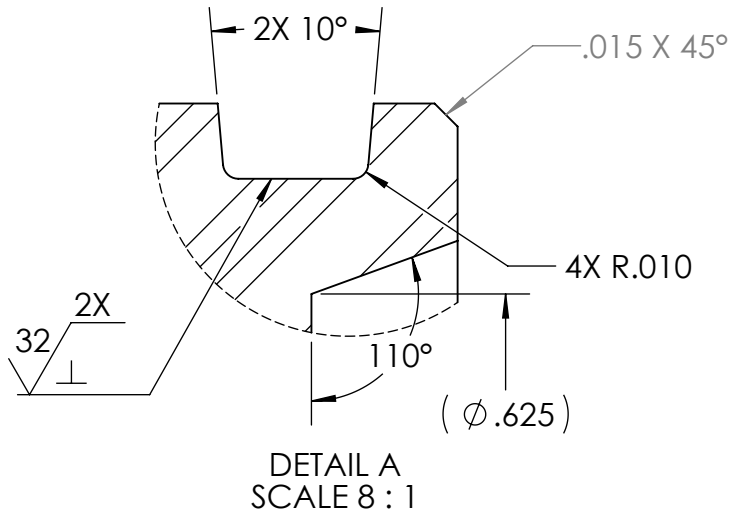
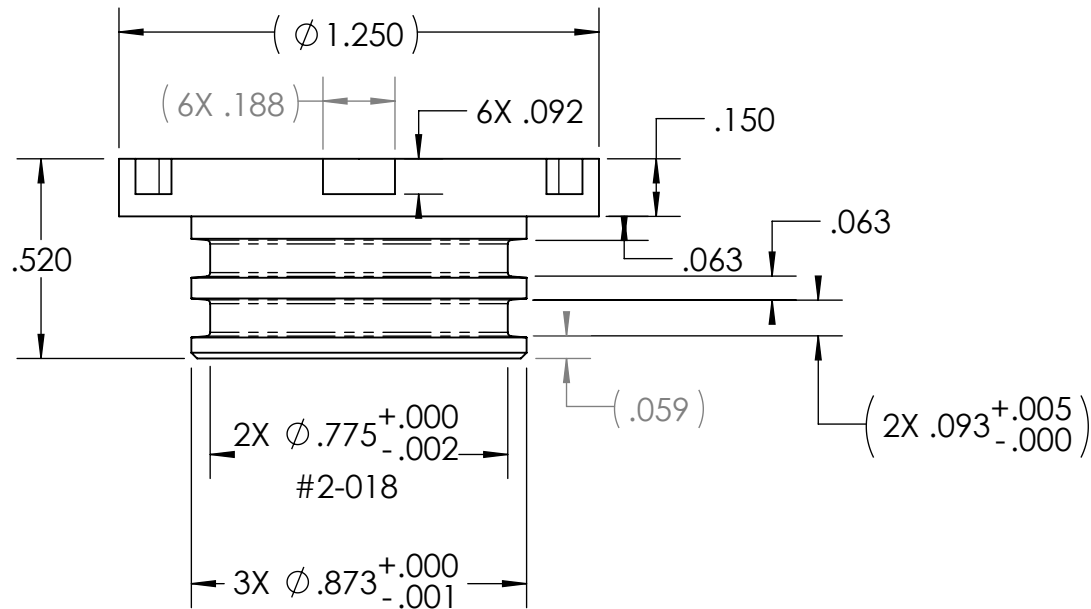
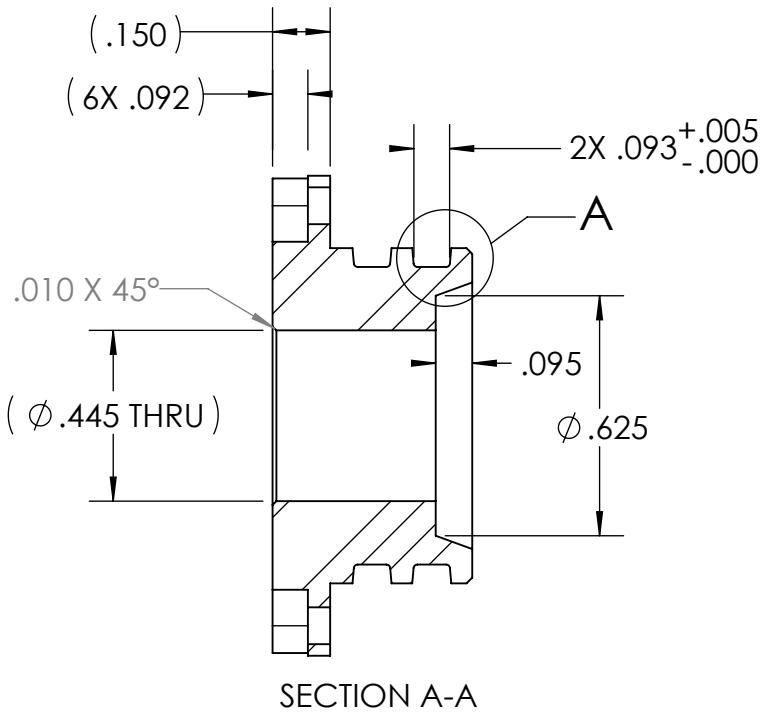
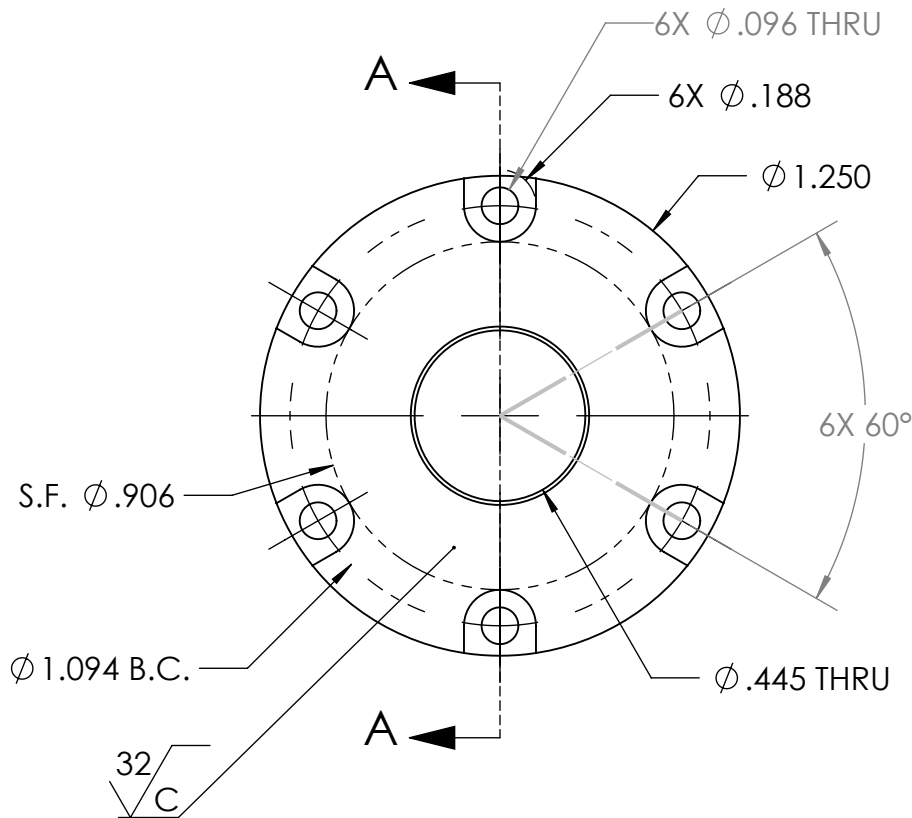
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REVISIONS

INITIAL RELEASE

X/XX/01

J.E.



7. PROJECT LIBRARY:\901805_Coastal_Biogeochemical_Sensing\picopH_pyroScience\1000m Case
NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-221727-22	pH Probe Cap	MBARI	POM Delrin (Black)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 7/27/22
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 7/27/22
Engineer						CHECKED
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.
	A-221742-22	PROJECT COASTAL BIOGEOCHEMICAL		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  pH SENSOR pH Probe Cap P-221727-22.DWG		
Application	DO NOT SCALE DRAWING	WEIGHT	0.014			
		SIZE B	DWG. NO.	REV.		
		SCALE 2:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1		