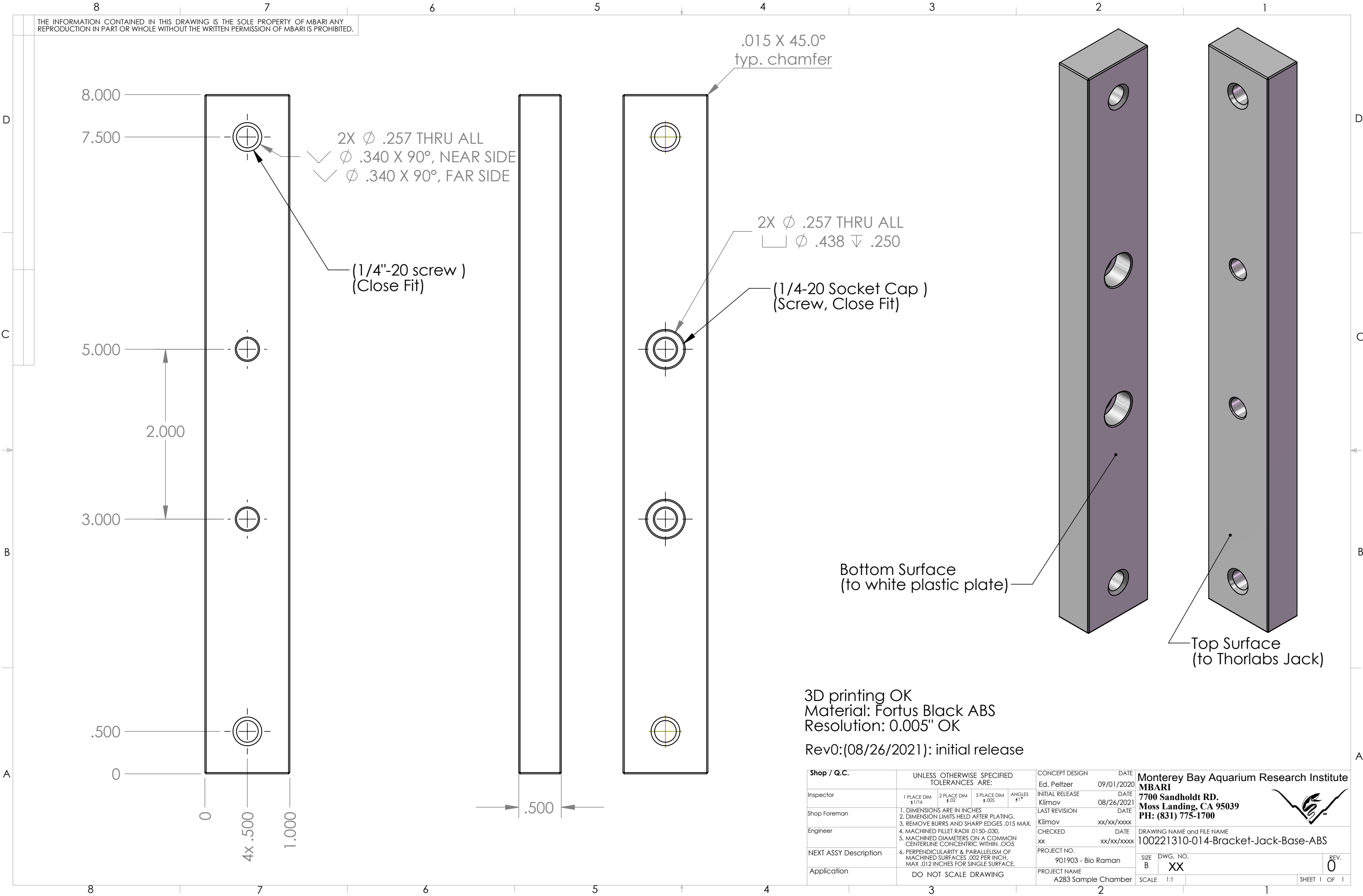




Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				CONCEPT DESIGN Ed. Peltzer		DATE 09/01/2020		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 									
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	INITIAL RELEASE Klimov		DATE 08/26/2021											
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				LAST REVISION Klimov		DATE xx/xx/xxxx		DRAWING NAME and FILE NAME 100221310-014-Bracket-Jack-Base-ABS									
Engineer						CHECKED xx		DATE xx/xx/xxxx											
NEXT ASSY Description						PROJECT NO. 901903 - Bio Raman								SIZE B		DWG. NO. XX		REV. 0	
Application						DO NOT SCALE DRAWING								PROJECT NAME A283 Sample Chamber		SCALE 1:1		SHEET 1 OF 1	