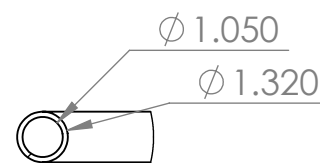
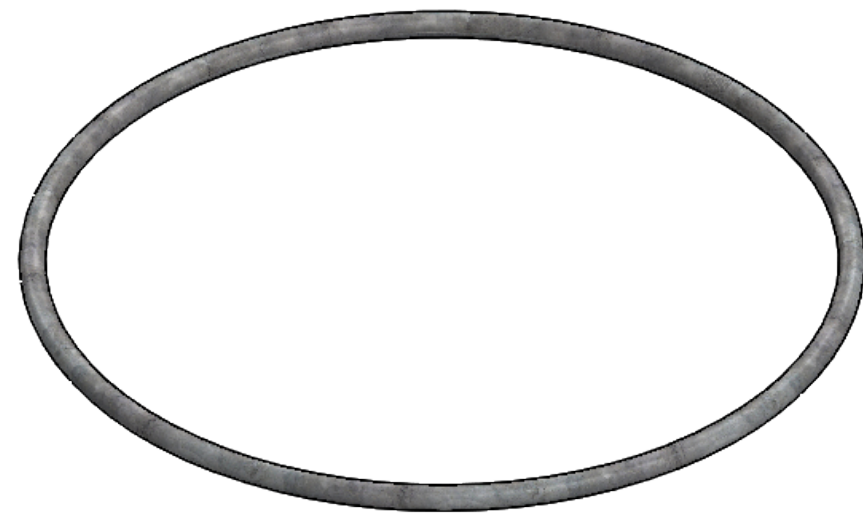


1. Material: Sch 80 steel pipe
2. Quantity:1
3. Manufacture: Roll pipe to make a ring
4. Post:Weld seem



DETAIL B
SCALE 1 : 5



SECTION A-A

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Aaron Schnittger	8/27/23				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Aaron Schnittger	9/27/23				
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	XXX				
		PROJECT	ZZZZZZZZ		P-100222161_40in_hoop						
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO.	100XXXXDWG	REV.
								SCALE 1:10	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1