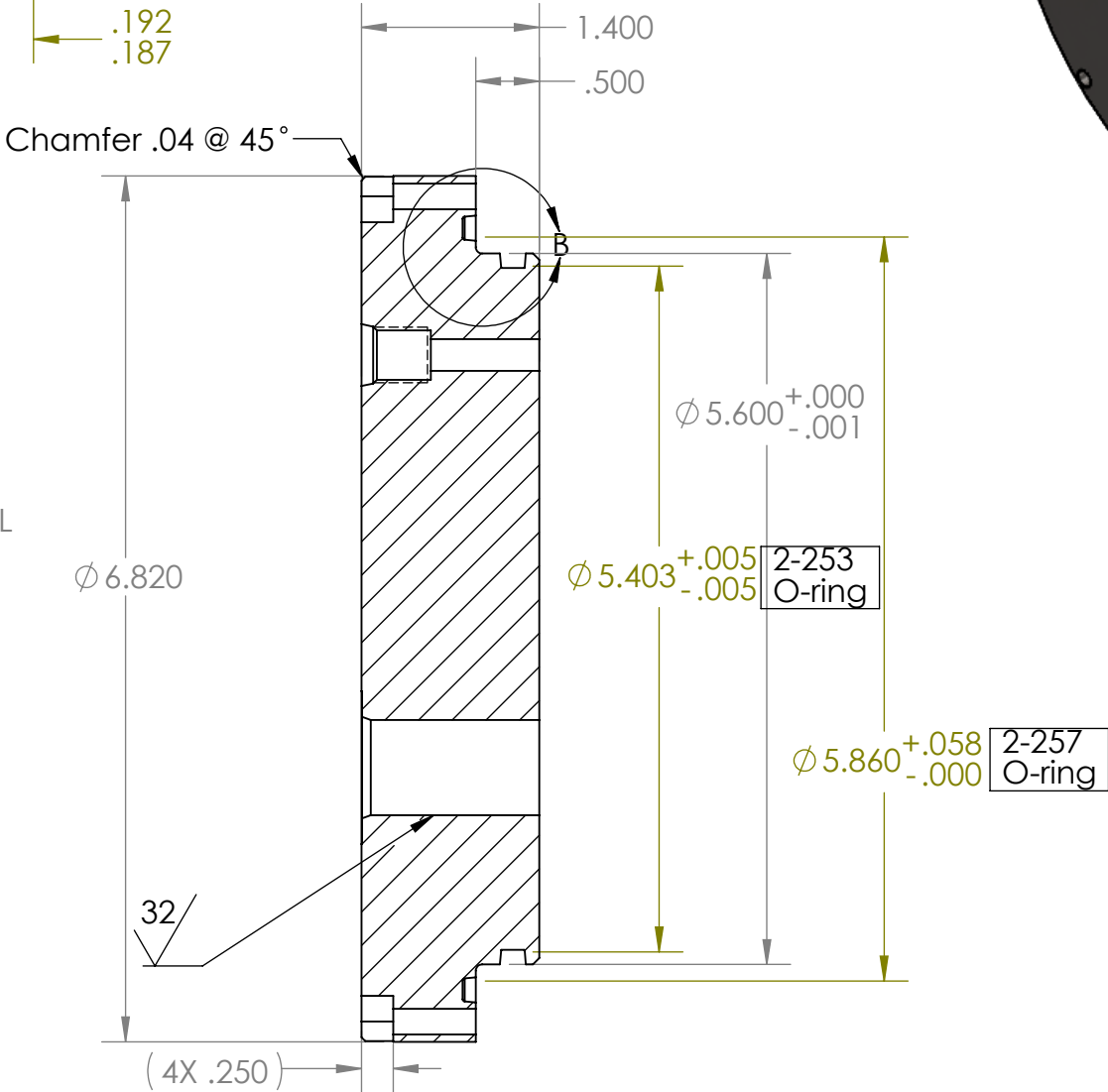
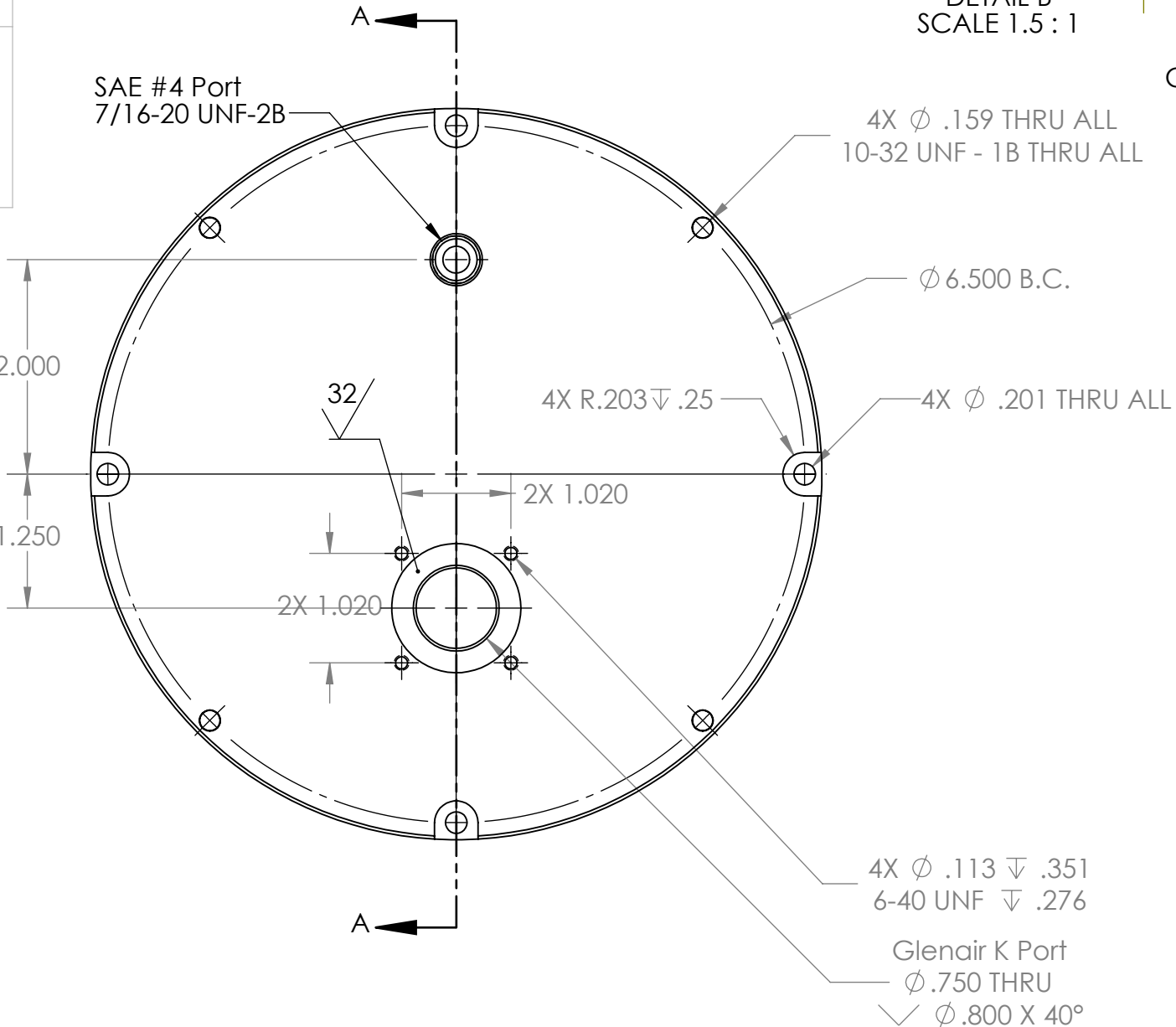
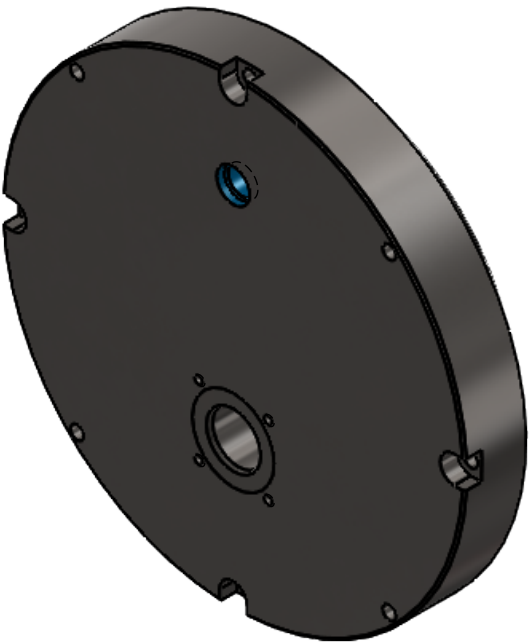
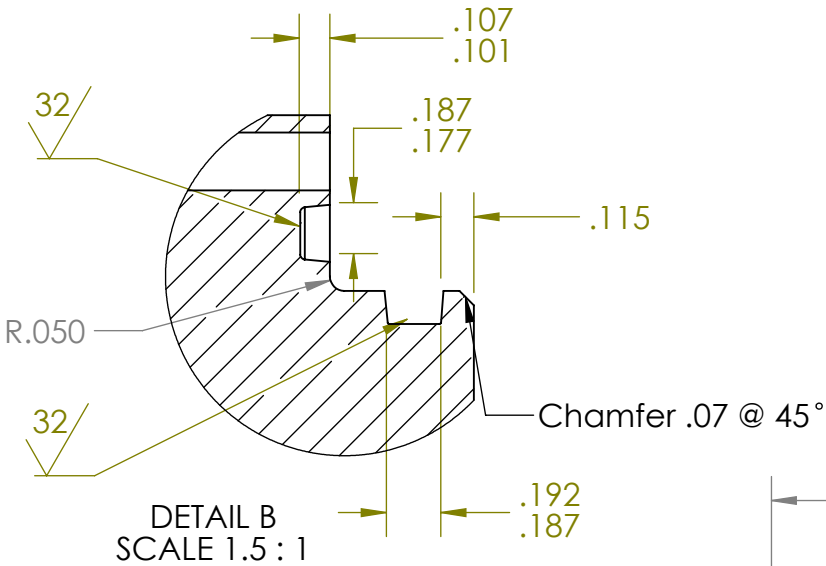
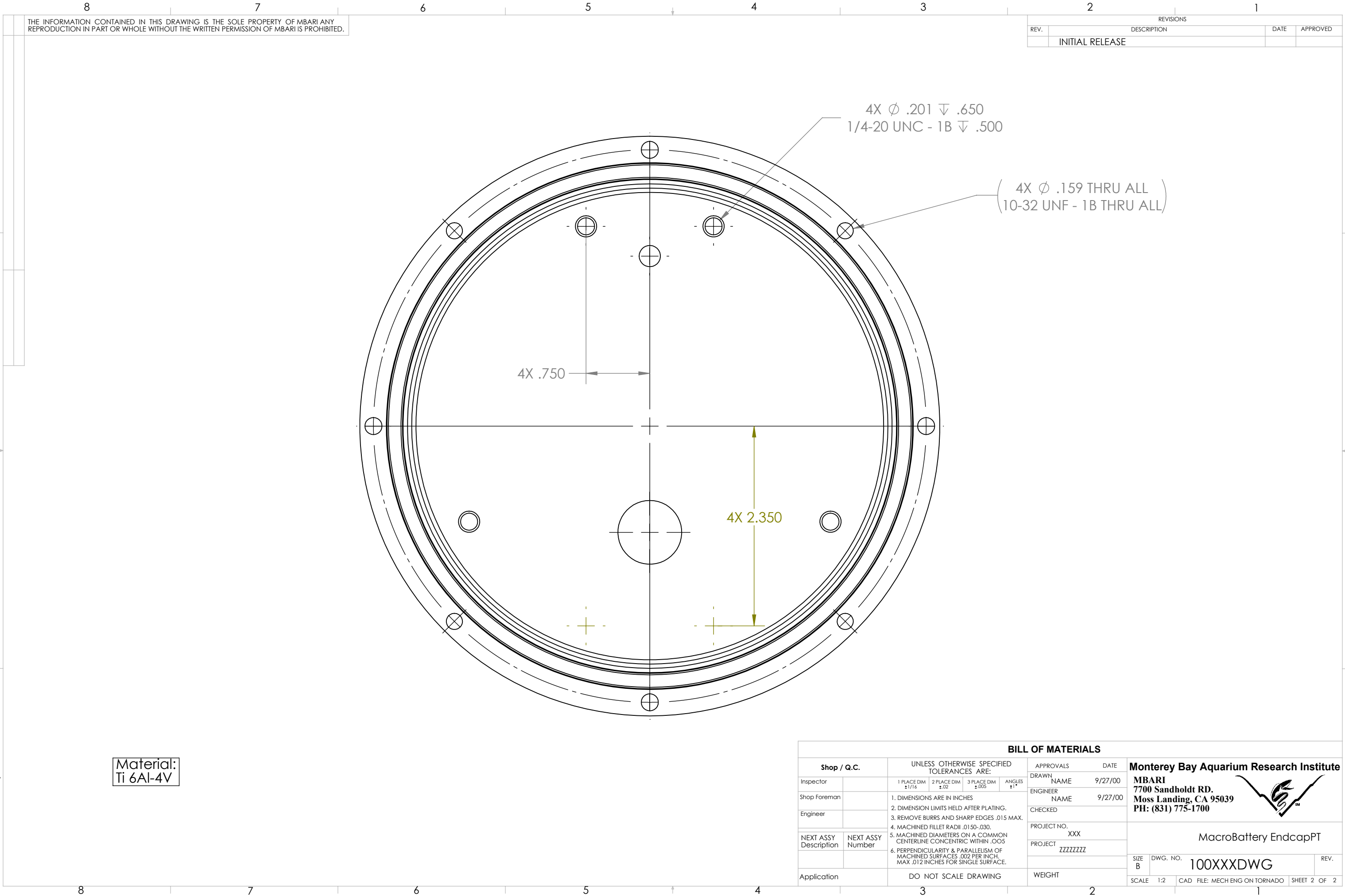


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
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BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	
NEXT ASSY Description	NEXT ASSY Number	APPROVALS DATE	
		DRAWN Aaron Schnittger	10/28/20
		ENGINEER NAME	9/27/00
		CHECKED	
		PROJECT NO.	901904.99
		PROJECT	ZZZZZZZZ
		WEIGHT	
		DO NOT SCALE DRAWING	
		Monterey Bay Aquarium Research Institute	
		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
		MacroBattery EndcapPT	
		SIZE B	DWG. NO. 111224DWG
		SCALE 1:2	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2



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Material:
Ti 6Al-4V

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 MacroBattery EndcapPT	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN NAME	9/27/00		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER NAME	9/27/00		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. XXX		SIZE B DWG. NO. 100XXXDWG	
						PROJECT ZZZZZZZZ			
Application		DO NOT SCALE DRAWING				WEIGHT		SCALE 1:2	CAD FILE: MECH ENG ON TORNADO SHEET 2 OF 2