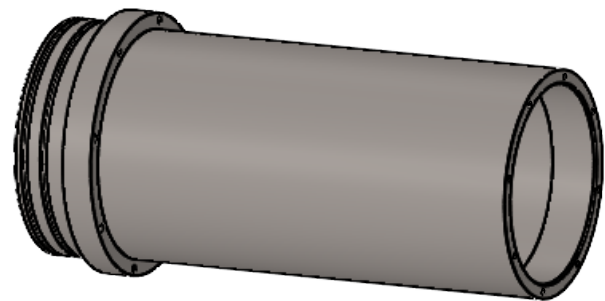
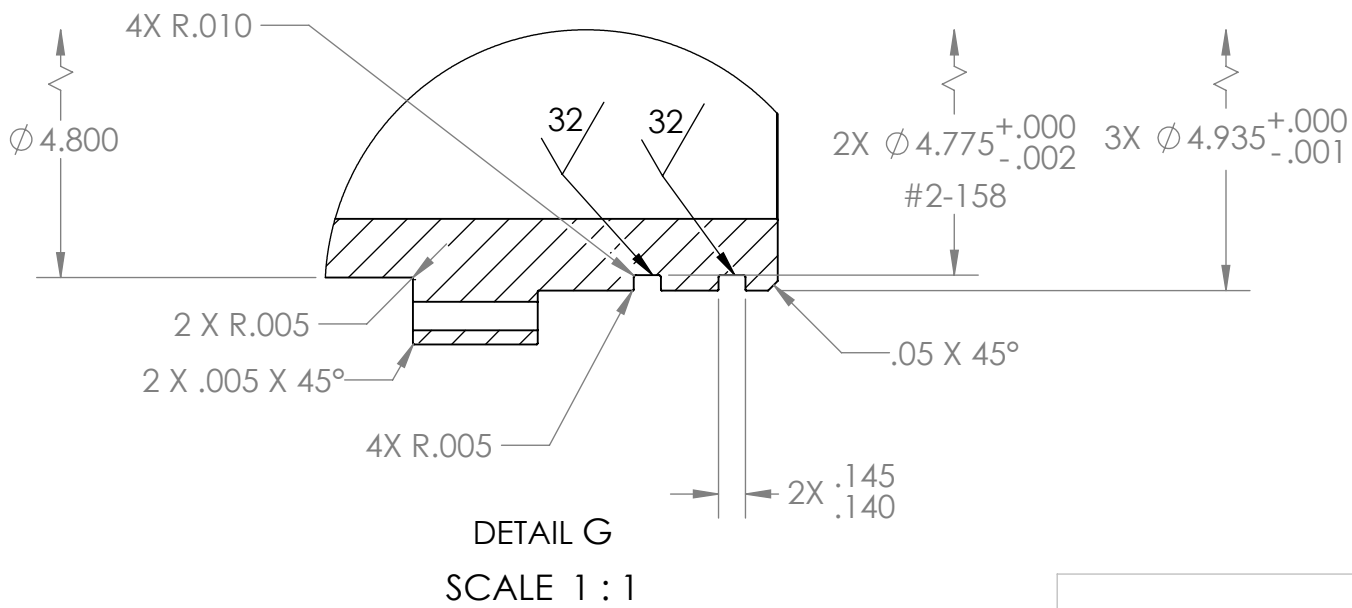
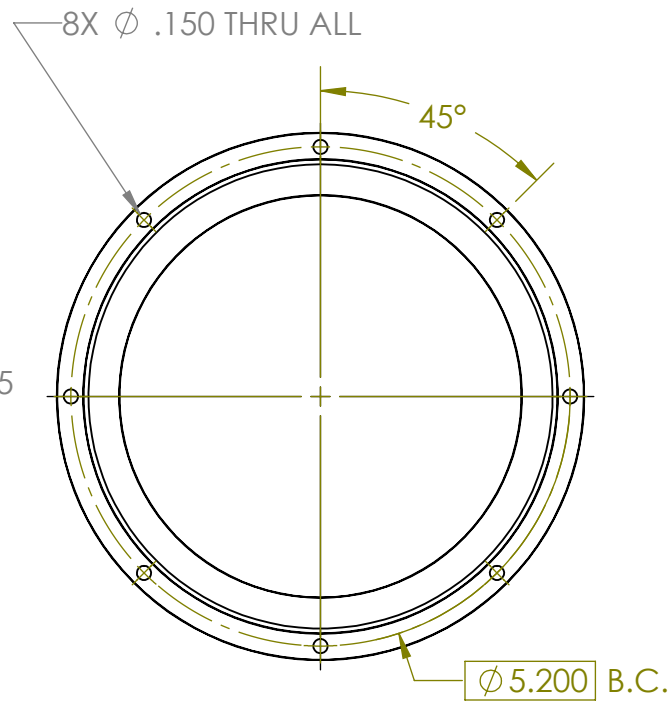
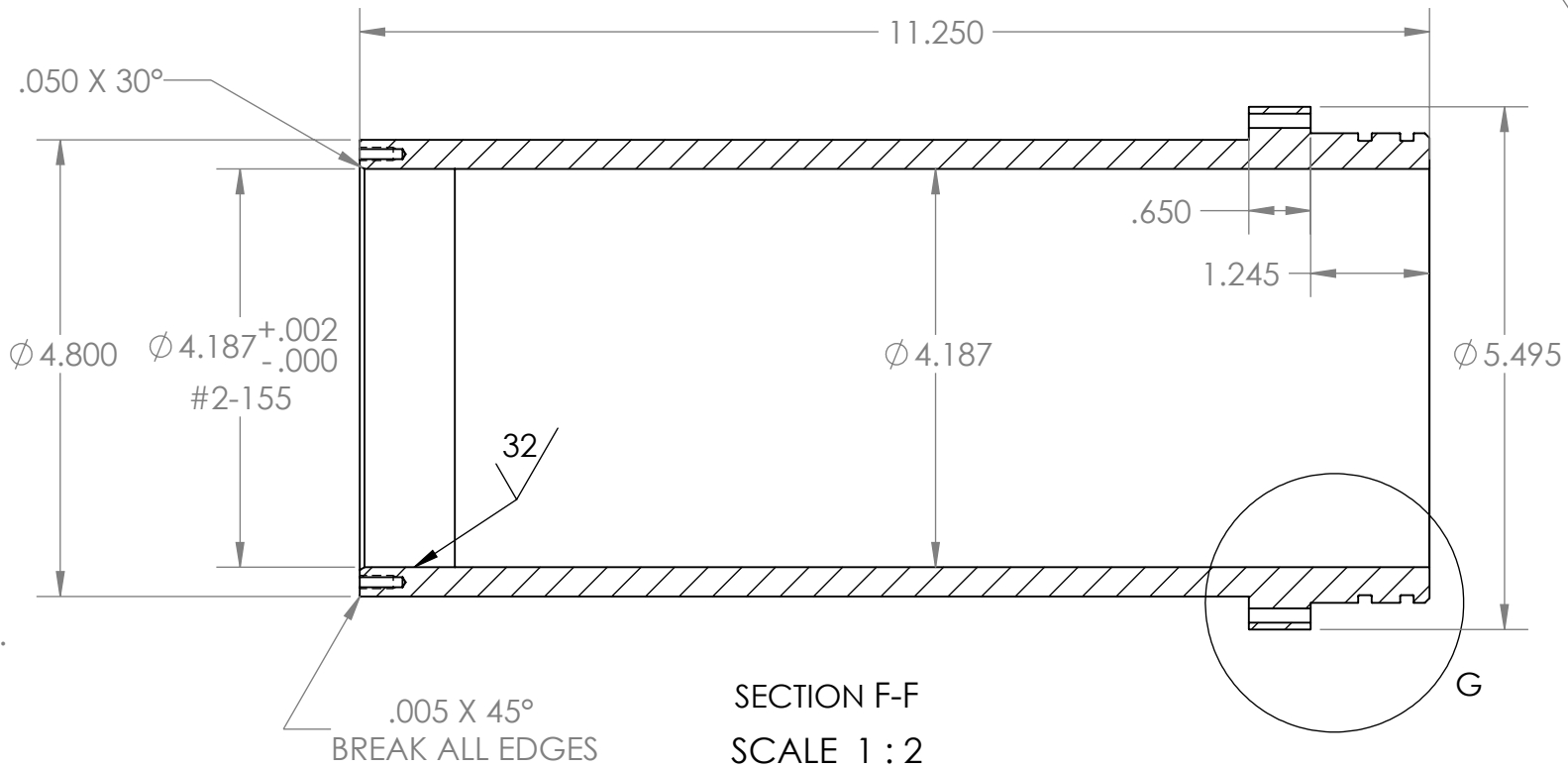
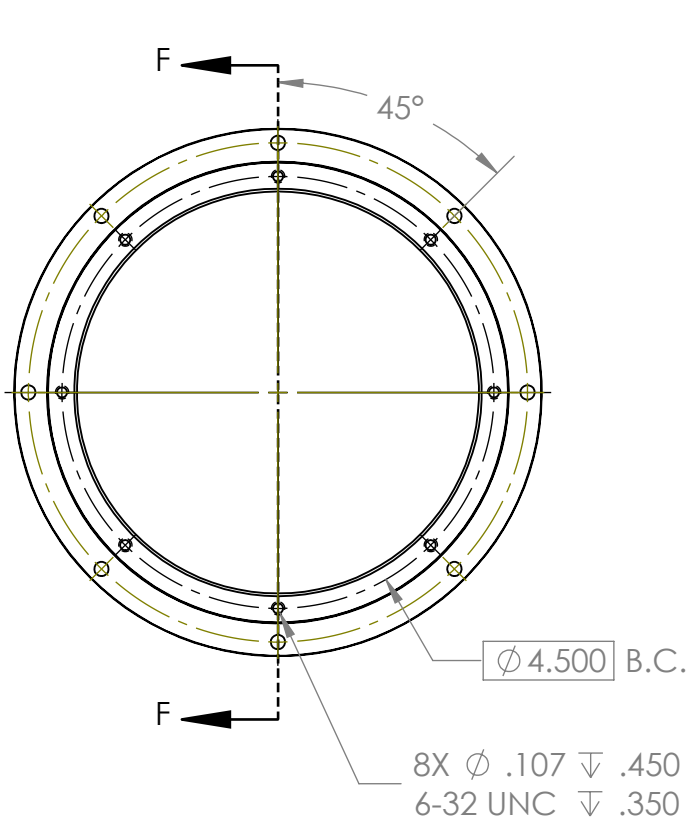


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED



Material: Ti-6AL-4V USA MILL CERT AMS 4928

FILE LOCATION:
\\atlas\ProjectLibrary\901904.CoralObservatory\Coral
Obs.Drawings\Project.ME.Dwgs\Multispectral
Camera\ROV-Camera-Parts\
P-100222052-MSPEC-ROV-Camera-Tube

BILL OF MATERIALS				
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$
Shop Foreman		1. DIMENSIONS ARE IN INCHES	ANGLES $\pm 1^\circ$	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		
		4. MACHINED FILLET RADII .0150-.030.		
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		
Application		DO NOT SCALE DRAWING		
		APPROVALS	DATE	
		DRAWN P. Roberts		
		ENGINEER P. ROBERTS		
		CHECKED		
		PROJECT NO. 901904		
		PROJECT DiSCO		
		WEIGHT		
		SCALE		
		SHEET 1 OF 1		

Monterey Bay Aquarium Research Institute
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Moss Landing, CA 95039
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SIZE B DWG. NO. REV.