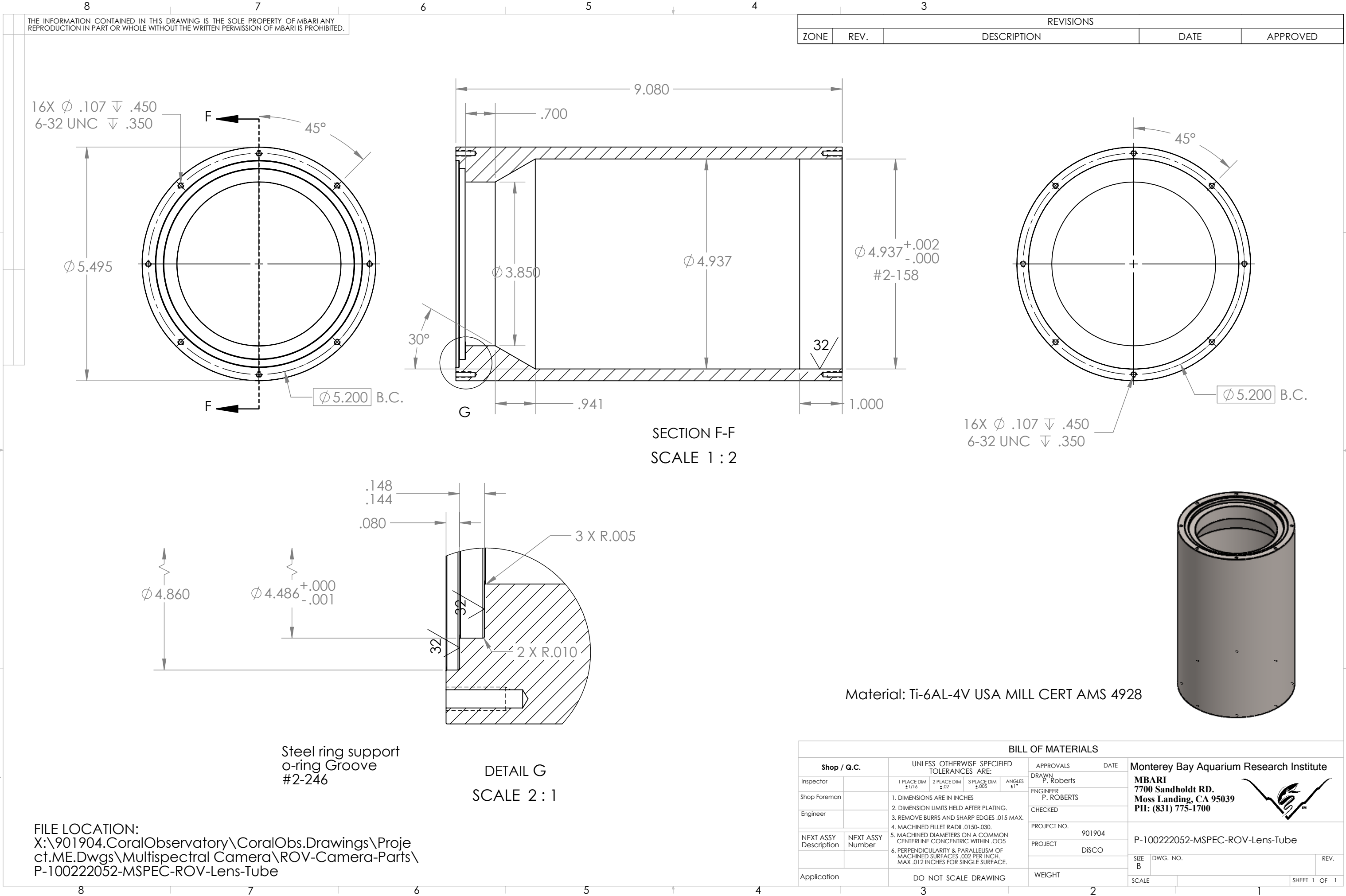




THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

BILL OF MATERIALS				
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	DATE
Shop Foreman		3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN P. Roberts
Engineer		1. DIMENSIONS ARE IN INCHES		ENGINEER P. ROBERTS
NEXT ASSY Description	NEXT ASSY Number	2. DIMENSION LIMITS HELD AFTER PLATING.		CHECKED
Application		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT NO. 901904
		4. MACHINED FILLET RADII .0150-.030.		PROJECT DiSCO
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		WEIGHT
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		SCALE
		DO NOT SCALE DRAWING		SHEET 1 OF 1

FILE LOCATION:
X:\901904.CoralObservatory\CoralObs.Drawings\Proje
ct.ME.Dwgs\Multispectral Camera\ROV-Camera-Parts\
P-100222052-MSPEC-ROV-Lens-Tube

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

