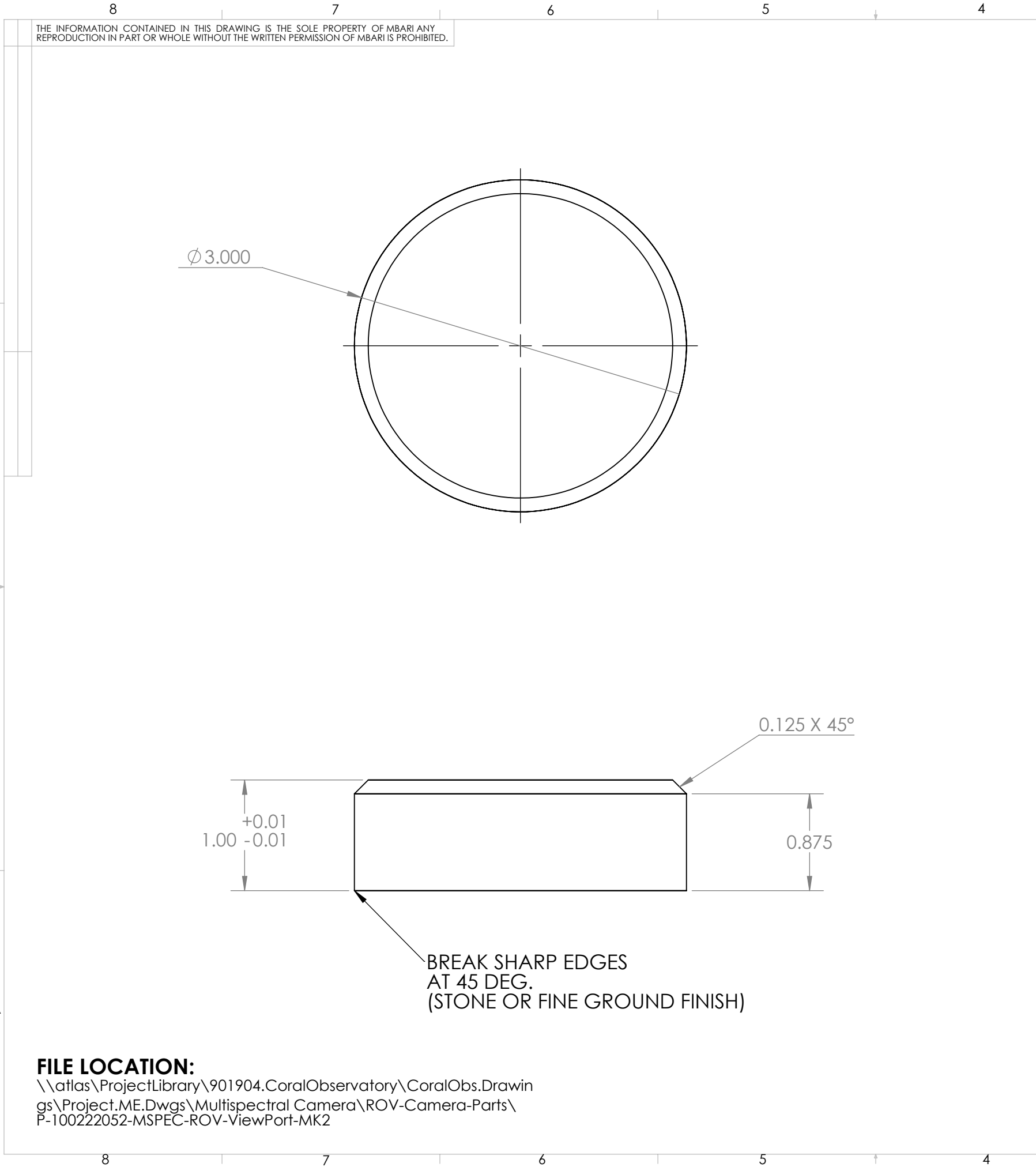




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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

- NOTES:
- 1. MATERIAL IS THERMALLY TEMPERED SCHOTT N-BK-7, GA/FA
 - 2. TEMPER DEPTH 0.2"
 - 3. MIN TENSILE STRENGTH 30,000 PSI
 - 4. SURFACE QUALITY: 60/40 SCRATCH-DIG
 - 5. PLANO SURFACES FLAT TO 0.0003"
 - 6. PRISM = 0.005" MAX
 - 7. O.D. IS FINE DIAMOND FINISH
 - 8. BEVEL IS FINE DIAMOND OR FINE GROUND FINISH
 - 9. SAFE WORKING DEPTH 4000 m

FILE LOCATION:
\\atlas\ProjectLibrary\901904.CoralObservatory\CoralObs.Drawin
gs\Project.ME.Dwgs\Multispectral Camera\ROV-Camera-Parts\
P-100222052-MSPEC-ROV-ViewPort-MK2

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN P. Roberts			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER P. ROBERTS			
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 901904		P-100222052-MSPEC-ROV-ViewPort-MK2	
						PROJECT DiSCO			
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO.
								SCALE	REV.
									SHEET 1 OF 1