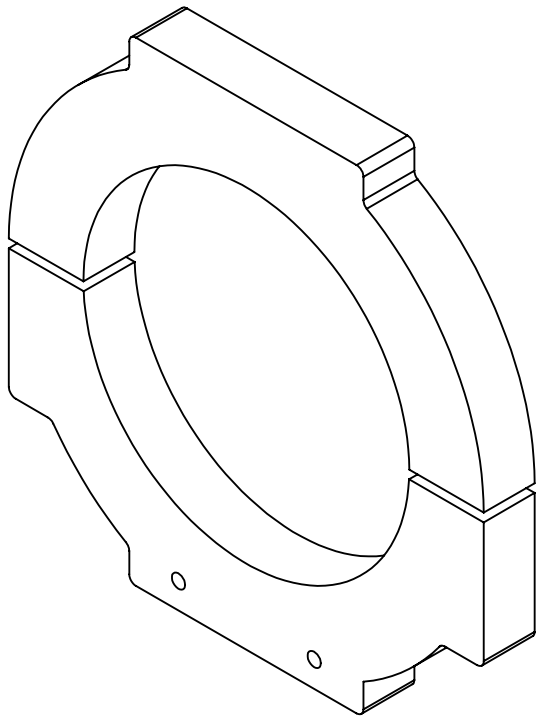
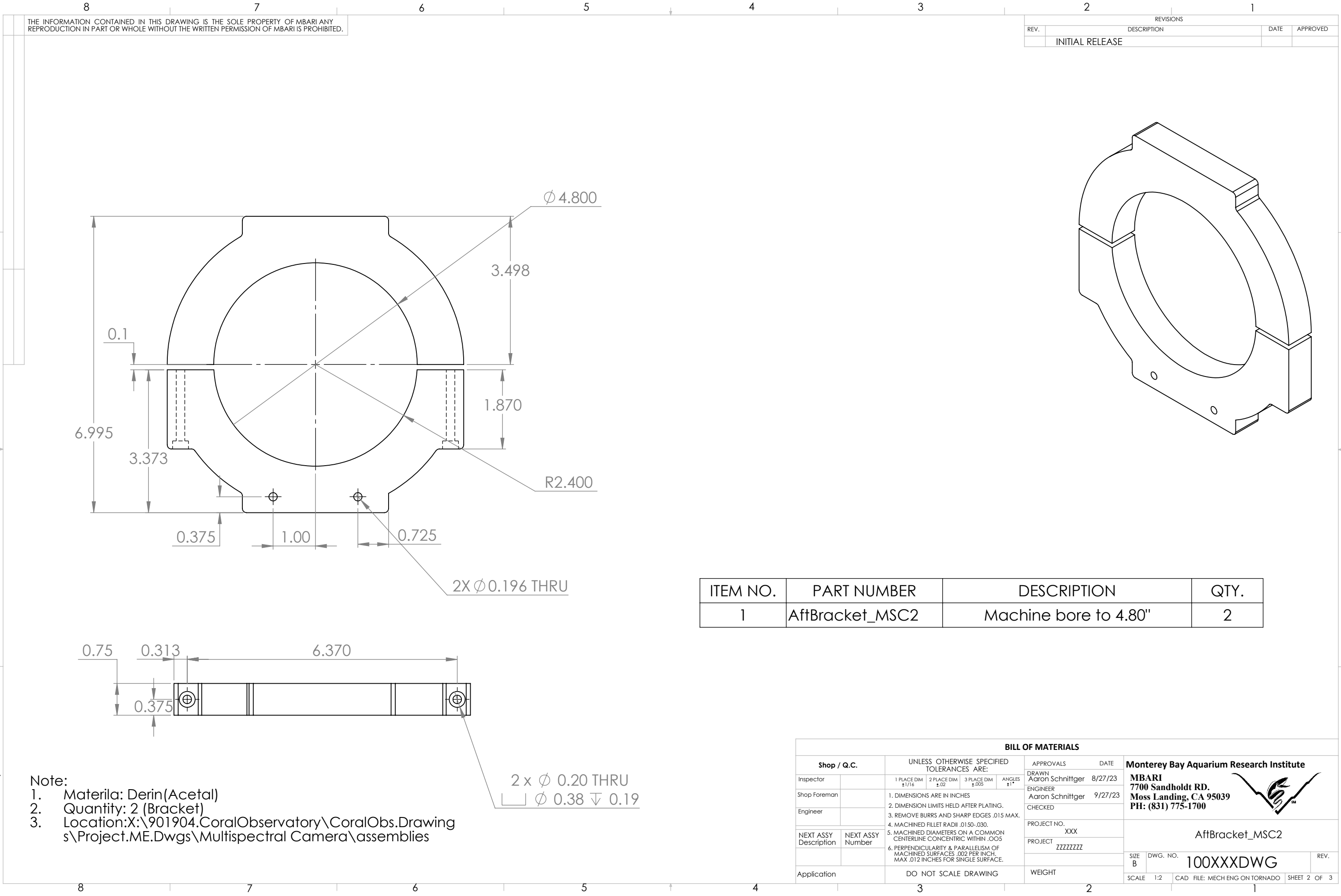




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	AftBracket_MSC2	FOR WATER JET	1

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Aaron Schnittger	8/27/23	ENGINEER Aaron Schnittger	9/27/23		
Shop Foreman		1. DIMENSIONS ARE IN INCHES				CHECKED					
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				PROJECT NO.		XXX			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT		ZZZZZZZZ			
NEXT ASSY Description		NEXT ASSY Number		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				AffBracket_MSC2			
				6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				SIZE B DWG. NO. 100XXXDWG REV.			
Application		DO NOT SCALE DRAWING				WEIGHT		SCALE 1:2 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 3			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	AftBracket_MSC2	Machine bore to 4.80"	2

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	8/27/23		
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER	9/27/23		
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED			
NEXT ASSY Description		NEXT ASSY Number		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT NO.	XXX	AftBracket_MSC2	
				6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		PROJECT	ZZZZZZZZ		
Application		DO NOT SCALE DRAWING		WEIGHT		SIZE B	DWG. NO.	100XXXDWG	REV.
						SCALE 1:2	CAD FILE: MECH ENG ON TORNADO	SHEET 2 OF 3	

Note:

1. Materila: Derin(Acetal)
2. Quantity: 2 (Bracket)
3. Location:X:\901904.CoralObservatory\CoralObs.Drawing s\Project.ME.Dwgs\Multispectral Camera\assemblies

